

**LUCAS**  
*Quality*  
**EQUIPMENT**  
**&**  
**SPARE PARTS**



**1958**  
**NORTON**  
**MOTOR CYCLES**

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**JOSEPH LUCAS (SALES & SERVICE) LTD · BIRMINGHAM 18 · ENGLAND**



## EQUIPMENT SPECIFICATIONS AND PAGE INDEX

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UNIT	See page	348 c.c. (Model 50), 490 c.c. (Model ES2) and 596 c.c. (Model 19)		500 c.c. (Model 88) and 597 c.c. (Model 99) "Dominator" De Luxe		"40" International O.H.C. 348 c.c. "30" International O.H.C. 490 c.c.	
		Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	3	—	—	RM15	047524A	—	—
AMMETER	6	CZU27	†36084F	CZU27	†36084F	CZU27	†36084F
BATTERY	—	PUZ7E-11	—	PUZ7E-11	—	PUZ7E-11	—
COIL, IGNITION	5	—	—	MA6	45077B	—	—
CONTROL BOX	3	RB108	37225E	—	—	RB108	37225E
DISTRIBUTOR	5	—	—	18D2	40589A/D	—	—
GENERATOR	4	E3L	‡20034A	—	—	E3L	‡20034A
HORN	3	HF1441	70140A	HF1441	70140A	HF1234	069239N
HORN PUSH AND DIPPER SWITCH	3	25SA	31563A	25SA	31563A	25SA	31563A
LAMPS							
Home, dip left	6	MCH61	58015A	MCH61	58124A/B	MCH58	51876B
	6	—	—	—	—	MCH61	51954A
Head, Export, U.S.A.	6	MCH61	58016A *58103A ‡58104A	MCH61	58125A/B ‡58197A *58156A/B ‡58157A/B	MCH61	58019A
Head, Export, Europe (not France)	6	MCH61	58017A	MCH61	58126A/B	MCH61	58020A
Head, Export, France	6	MCH61EF	58018A	MCH61EF	58127A/B	MCH61EF	58021A
Stop tail, number plate and reflex reflector	5	564	53432B	564	53432B	564	53432B
MAGDYNO	4	M01L	46047A	—	—	M01L	46047A
RECTIFIER	3	—	—	FSW1501A	47111A	—	—
SWITCHES							
Lighting	6	41SA	†31626A	PRS8	†31443A	U39	†31340A †31626A
	6	—	—	—	—	—	—
Stop lamp	5	22B	31383D	22B	31383D	22	31437B
CABLE HARNESS	—	—	839021	—	865001	—	838341 839021

‡ Portion of Magdyno

† See Headlamp for details

‡ Special order only — Black finish

\* Special order only — Red finish

‡ Special order only — Blue finish



## ALTERNATOR & RECTIFIER

Model ... Part No. ...	RM15 †047524A
<b>Detailed Parts</b>	
Rotor ...	423506
§Stator ...	47122A
Pad, insulating ...	465918
Clip, cable ...	465717
Screw, cable clip fixing ...	186092
Washer, fixing screw ...	128013
Nut, locking ...	465909
Washer, locking ...	465910
†Rectifier ...	47111A

†For reference purposes only ; serviced by Stator and Rotor

‡Order separately

## CONTROL BOX

Model ... Part No. ...	RB108 37225E
<b>Detailed Parts</b>	
§Cover ...	226316
Screw, adjusting ...	390794
Nut, adjusting screw ...	390529
Nut, bobbin fixing ...	166014
Washer, bobbin fixing nut ...	185022
Bracket, clamping terminal ...	336454
Screw, plate fixing ...	126544
Washer, plate fixing screw ...	185022

## HORN

Model ... Part No. ...	HF1441 70140A
<b>Detailed Parts</b>	
Terminal block ...	703004
§Bracket ...	700776
Nut, clamp, front ...	178931
Nut, locking, tone disc ...	703106
Tone disc ...	701829
Nut, locking, diaphragm ...	184000
§Diaphragm ...	700714
§Contact breaker set ...	703233
§Sundry parts set ...	703235

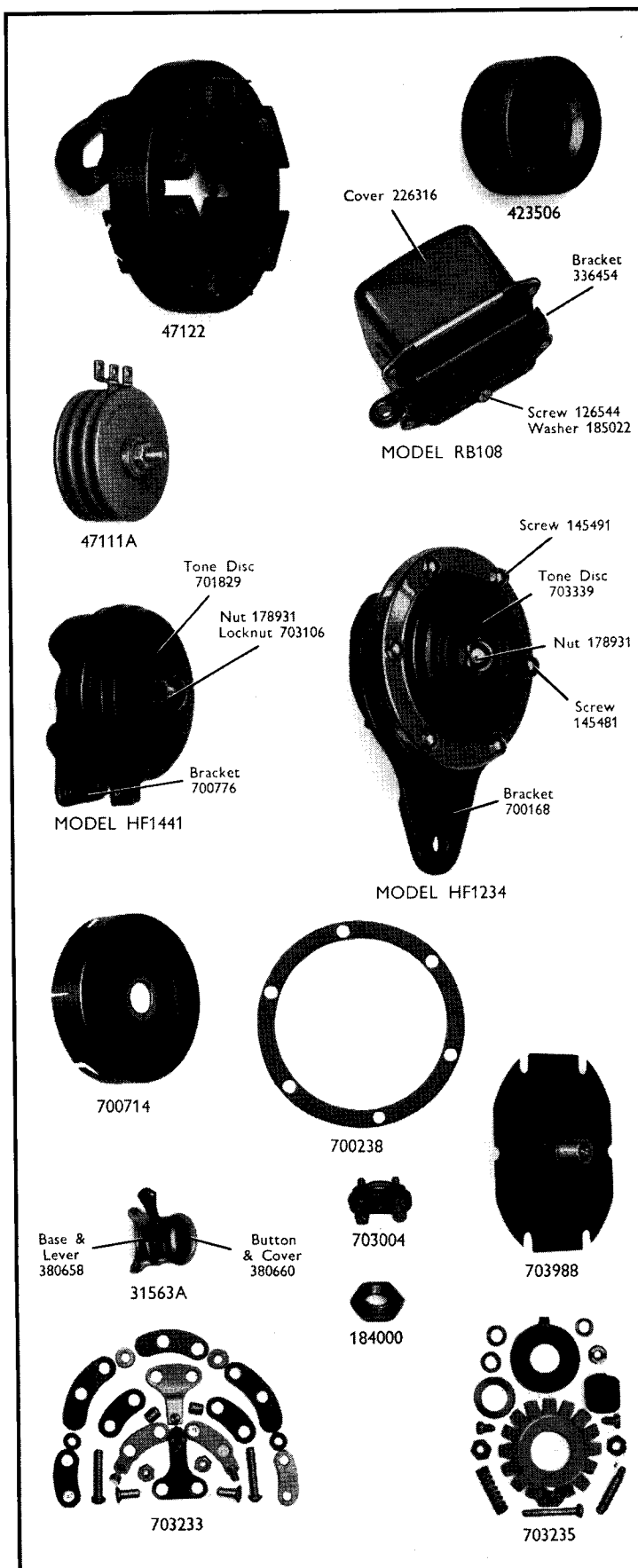
## HORN

Model ... Part No. ...	HF1234 069239N (70039H/J)
<b>Detailed Parts</b>	
Bracket ...	700168
Nut, tone disc, domed ...	178931
Tone disc ...	703339
Screw, cover and bracket fixing, 1/4" B.S.F. ...	145481
Screw, cover fixing, 1 B.A. ...	145491
Washer, packing, cover and diaphragm ...	700238
Nut, diaphragm fixing ...	183784
§Diaphragm and armature ...	703988
§Contact set ...	703233
Terminal block ...	703004
§Sundry parts set ...	703235

## HORN PUSH & DIPPER

Model ... Part No. ...	25SA 31563A/D
<b>Detailed Parts</b>	
Button and cover ...	380660
Base and lever ...	380658
§Screw, terminal ...	120610

§Recommended stock item







## DISTRIBUTOR

Model ... Part No. ...	18D2 40589A/D
<b>Detailed Parts</b>	
§Clamping place ...	420151
Screw, assembly, clamping ...	415087
§Cap ...	425049
§Brush and spring ...	404435
§Grommet, rubber, cap ...	421554
§Clip, cable contact ...	421863
§Rotor arm ...	423486
Screw, terminal ...	123154
§Bush, insulating, shaped ...	423110
Connector, terminal to condenser ...	423108
Bush, insulating ...	423109
§Condenser ...	421748
Cover, rubber, condenser ...	421569
§Contact set ...	425219
§Plate, C.B. base ...	423113
§Cam ...	425284
§Spring, set, auto-advance ...	425512/S
§Weight, auto-advance ...	421056/S
Ring, rubber, sealing ...	188639
§Shaft and action plate ...	425444
Seal, oil ...	188643
§Clip, cap retaining ...	424158
§Bushing, bearing ...	425498
§Sundry parts, set ...	425243

## COIL, IGNITION

Model ... Part No. ...	MA6 45077B
<b>Detailed Parts</b>	
§Grommet, rubber ...	421554
§Cable clip contact ...	421863
Nut, switch and contact breaker terminals ...	166043
Washer, shakeproof ...	188330
Washer, plain ...	131023

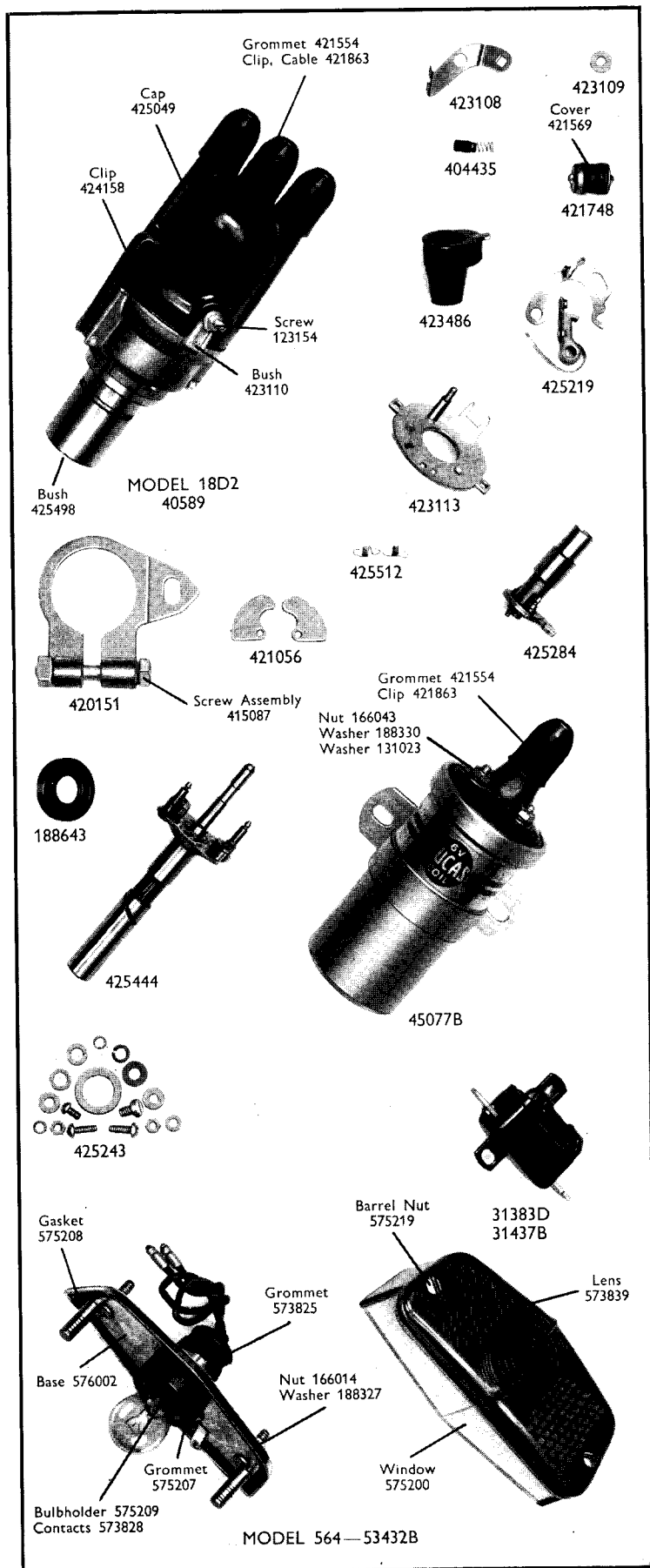
## STOP TAIL No. PLATE &amp; REFLEX LAMP

Model ... Part No. ...	564 53432B
<b>Detailed Parts</b>	
§Lens ...	573839
§Window ...	575200
§Nut, barrel, lens fixing ...	575219
§Gasket, lens seating ...	575208
Base assembly ...	576002
§Grommet, bulbholder ...	575207
§Bulbholder assembly, shell ...	575209
§Interior, bulbholder ...	573828
§Bulb ...	384
§Grommet, cable ...	573825
§Nut, lamp fixing ...	166014
Washer, shakeproof ...	188327
Washer, fixing bolt, spacer ...	131023

## STOP LAMP SWITCH

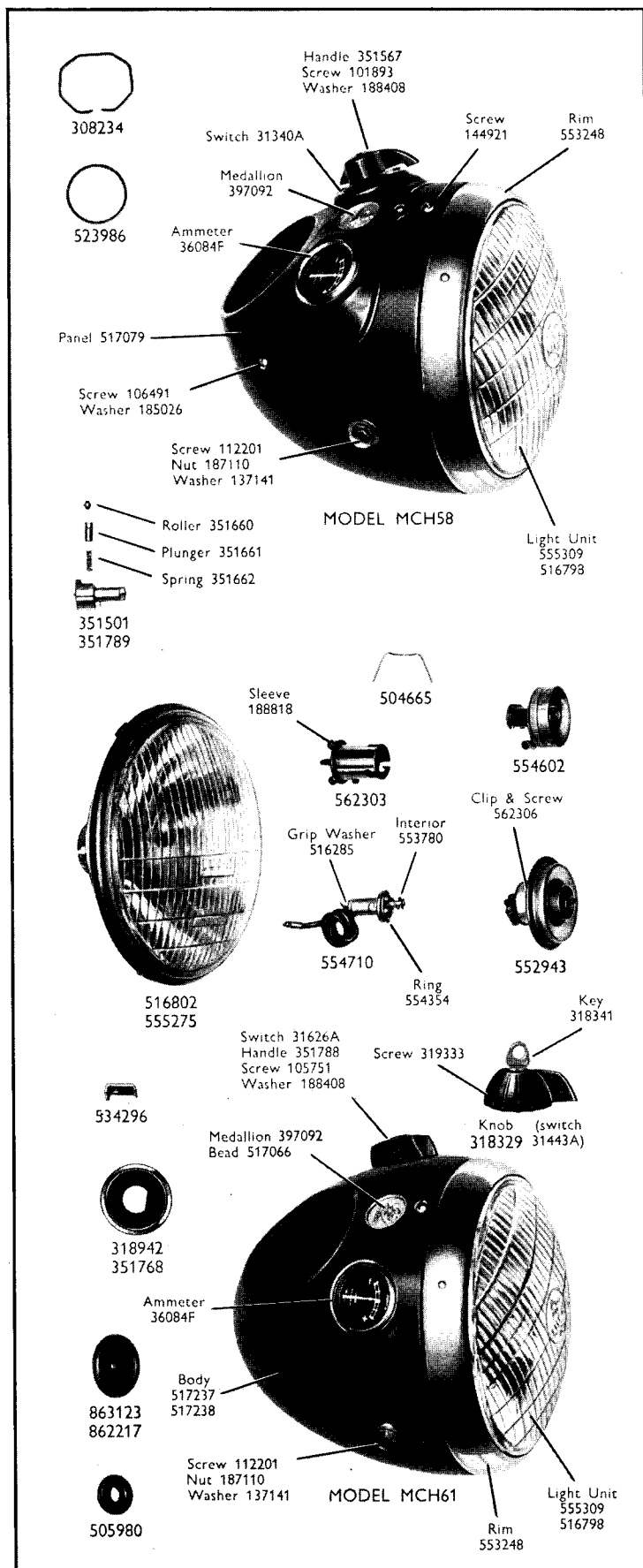
Model ... Part No. ...	22B 31383A/B	22B 31437A/B
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§Recommended stock item





## HEADLAMPS



Model	MCH58	MCH61	MCH61
<b>Detailed Parts</b>			
<b>Home, dip left</b>	*51876B	*51954A †58015A	*58124A/B
§Bulbholder	554602	554602	554602
§Light unit	555309	555309	555309
§Bulb, main	373	373	373
<b>U.S.A.</b>	—	†58016A †58103A ‡58104A	*58125A/B †58197A †58156A/B ‡58157A/B
§Bulbholder	—	554602	554602
§Light unit	—	516798	516798
§Bulb, main	—	312	312
<b>Europe, not France</b>	—	†58017A *58020A	*58126A/B
§Bulbholder	—	554602	554602
§Light unit	—	555275	555275
§Bulb, main	—	403	403
<b>France</b>	—	†58018A *58021A	*58127A/B
Light unit	—	516802	516802
Backshell	—	552943	552943
Bulbholder	—	562303	562303
Clip and screw	—	562306	562306
Bulb, main	—	379	379
	Parts common to above lamps	Parts common to above lamps	Parts common to above lamps
§Panel, complete	517079	—	—
Screw, panel fixing	106491	—	—
Washer, screw panel fixing	185026	—	—
§Ammeter	36084F	36084F	36084F
§Ring, rubber	523986	523986	523986
§Nut, terminal	166043	166043	166043
§Washer, lock	185022	185022	185022
§Switch, lighting	31340A	31626A	31443A
§Handle	351567	351788	318329
§Screw, fixing	101893	105751	319333
§Washer, fixing	188408	188408	—
§Grommet	—	—	318323
§Key	—	—	318341
Shaft, headpiece	351501	351789	—
Roller, contact	351660	351660	—
Plunger, contact	351661	351661	—
Spring, plunger contact	351662	351662	—
Rotor (lighting)	—	—	313053
Terminal, lighting	—	—	318349
Rotor (ignition)	—	—	313052
Terminal (ignition)	—	—	318316
Nut, fixing	—	—	180670
§Screw, terminal	120560	122636	120584
§Spring, switch fixing	308234	—	—
§Ring, rubber, switch fixing	523986	—	—
Nut, contact stud or spindle	166103	—	169290
Cap and plate	—	—	318331
Screw, body fixing	—	—	198887
Bezel	—	351768	318942
§Rim or door	553248	553248	553248
§Wire, fixing	504665	504665	504665
§Screw, rim fixing	144921	144921	144921
Plate, rim fixing	534296	534296	534296
§Sleeve, terminal	188818	188818	188818
§Bulbholder, pilot	554710	554710	554710
Interior	553780	553780	553780
§Ring, seating, pilot bulbholder	554354	554354	554354
§Bulb, pilot	988	988	988
§Washer, cable grip	516285	516285	516285
§Screw, lamp fixing	112201	112201	112201
Washer, lamp fixing screw	137141	137141	137499
Nut, lamp fixing screw	187110	187110	—
Medallion	397092	397092	397092
Bead, medallion	517066	517066	517066
§Grommet, cable entry	—	862217	862217
§Grommet, trip cable	863123	517239	517239
§Bush, rubber	505980	505980	505980
Body, grey	517237	517237	517237
Body, black	—	517238	517238
Body, red	—	517247	517247
Body, blue	—	517248	517248

§Recommended spares for stock

||Order separately

\*Grey

†Black

‡Red

‡Blue