

Spare Parts List for the

Norton

1963 ~ 1965

**Models 88ss, 650ss, 650/99 & Atlas
also**

**G15P “N” & “M”
G15CS “N” & “M”**

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T/SIDE

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D/SIDE

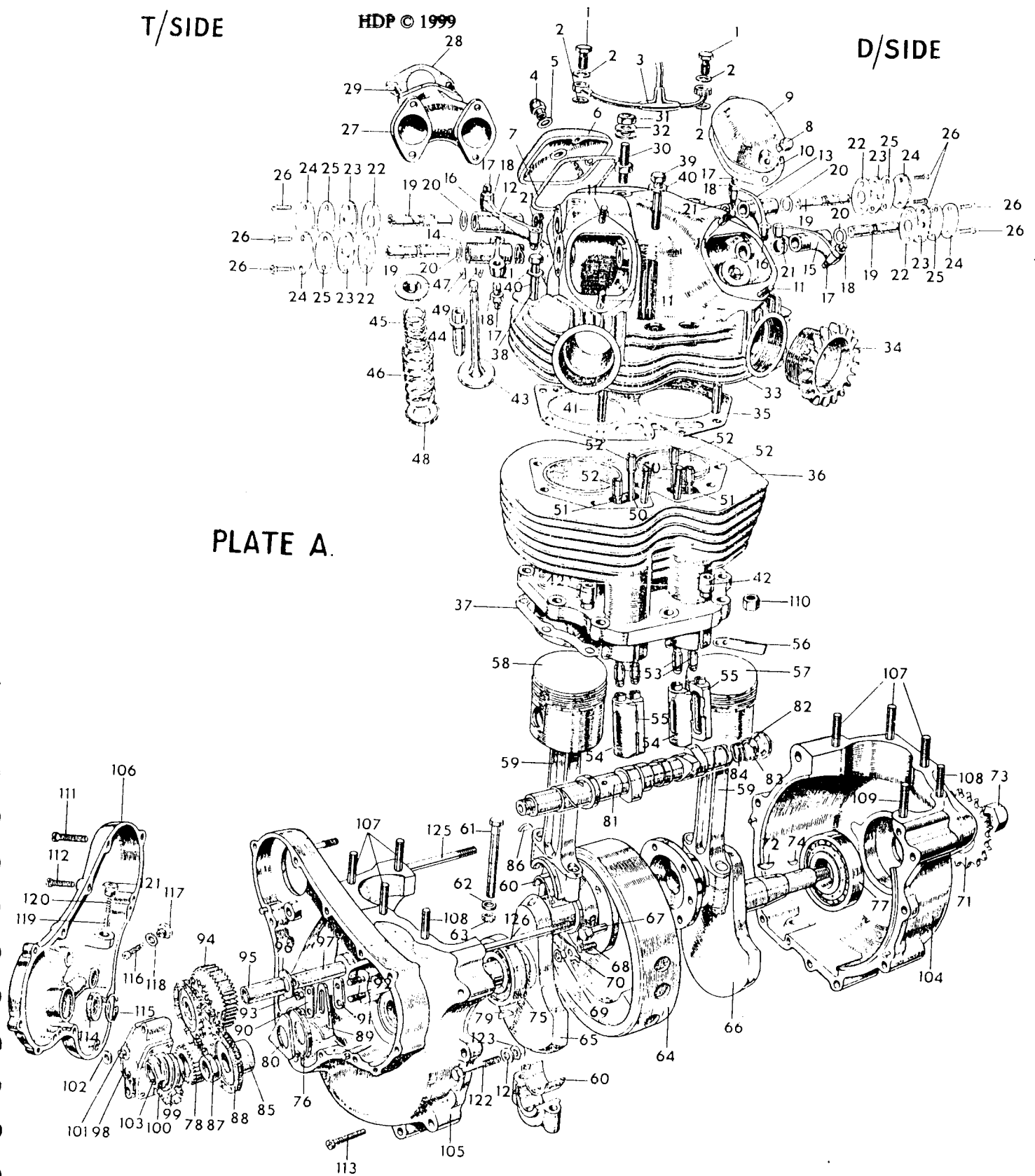


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CRANKSHAFT				
—	23742	Crankshaft, assembled, less connecting rods	1	88ss
—	23286	Crankshaft, assembled, less connecting rods	1	650ss and 99
—	24276	Crankshaft, assembled, less connecting rods	1	All 750
A65	23636	Crankcheek, timing side	1	88ss
A65	23262	Crankcheek, timing side	1	650ss and 750
A66	23637	Crankcheek, driving side	1	88ss
A66	23261	Crankcheek, driving side	1	650ss and 750
A64	23820	Flywheel, only	1	88ss
A64	23315	Flywheel, only	1	650ss and 99
A64	24248	Flywheel, only	1	All 750
—	T2105	Dowel, flywheel, crankcheek	1	All
A67	T2033	Bolt, crankcheek	4	All
—	T2086	Stud, crankcheek	2	All
A69	T2031	Nut, for stud and bolt	8	88ss
A70	T2032	Plate, retaining dowel	2	All
A69	T2031	Nut, for crankcheek stud	6	All except 88ss
—	23280	Nut, for crankcheek bolt	2	All except 88ss
—	E4591	Plug, crankshaft	1	All
CONNECTING ROD AND SHELLS				
A59	50023	Connecting rod, with cap	2	88ss
A59	23297	Connecting rod, with cap	2	650 and 750
A61	T2150	Bolt, connecting rod cap	4	88ss
A61	23254	Bolt, connecting rod cap	4	650 and 750
A63	17827	Nut, for cap bolt	4	88ss
A63	23253	Nut, for cap bolt	4	650 and 750
A62	T2152	Washer, for cap bolt	4	88ss
A60	17828	Shell, connecting rod (two halves)	2	88ss
A60	23255	Shell, connecting rod (two halves)	2	650 and 750
—	T2160	Bush, gudgeon pin	2	88ss
CONNECTING ROD SHELLS — OVERSIZE				
—	24914	Shell, connecting rod .005" (two halves)	2	88ss
—	24915	Shell, connecting rod .010" (two halves)	2	88ss
—	24916	Shell, connecting rod .020" (two halves)	2	88ss
—	24917	Shell, connecting rod .030" (two halves)	2	88ss
—	25165	Shell, connecting rod .010" (two halves)	2	650 and 750
—	25166	Shell, connecting rod .020" (two halves)	2	650 and 750
—	25167	Shell, connecting rod .030" (two halves)	2	650 and 750
—	25168	Shell, connecting rod .040" (two halves)	2	650 and 750
CRANKCASE				
—	25113	Crankcase, complete, with timing cover	1	88ss and 650
—	25109	Crankcase, complete, with timing cover	1	G15
—	25115	Crankcase, complete, with timing cover	1	Atlas
A104	21011	Crankcase, drive side, only	1	88ss and 650
A104	25043	Crankcase, drive side, only	1	G15
A104	24278	Crankcase, drive side, only	1	Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
A105	25111	Crankcase, timing side, only	1	88ss and 650
A105	25107	Crankcase, timing side, only	1	All 750
A106	18245/RC	Cover, timing gear	1	All
—	T2236	Gasket, timing cover	1	All
A107	T2018	Stud, cylinder barrel	6	88ss and 650
—	24251	Stud, cylinder barrel	6	All 750
A108	T2209	Stud, cylinder barrel (stepped)	2	All
A109	18943	Stud, cylinder barrel (front)	1	All
A111	10940	Screw, timing cover	6	All
A112	E6980	Screw, timing cover	6	All
—	20621A	Washer, timing cover screw	12	All
A113	10940	Screw, for sump	2	All
—	11775	Washer, for sump screw	2	All
—	T2036	Bush, camshaft, timing side	1	All
—	T2037	Bush, camshaft, driving side	1	All
A114	048023	Seal, oil, timing side shaft	1	All
A115	048079	Circlip, oil seal	1	All
—	16945	Body, sump filter	1	All
—	16949	Washer, filter body	1	All
—	16948	Circlip, filter body	1	All
—	16946	Gauze, sump filter	1	All
—	16947	Washer, filter gauze	1	All
—	E4591	Plug, oilway, timing cover	1	All
—	16902	Pin set, oilway	1	All
—	T1084	Washer, set pin	1	All
CRANKCASE BREATHER				
—	24313	Pipe, crankcase breather	1	88ss and 650
—	22240	Gasket, breather flange	1	88ss and 650
—	T2213	Screw, breather flange	1	88ss and 650
—	24309B	Pipe, rubber, breather	1	88ss and 650
—	24302	Pipe, rubber, breather	1	All 750
—	24300	Elbow, breather pipe	1	All 750
—	13786	Washer, elbow	1	All 750
—	24303	Nut, elbow	1	All 750
PRESSURE RELEASE				
—	T2059A	Body, assembled, pressure release	1	All
—	T2054	Piston, release body	1	All
—	T2061	Spring, release body piston	1	All
—	15404	Shim, packing	A/R	All
—	T2060	Nut, release body	1	All
—	T2058	Washer, release union	1	All
—	T2057	Washer, release union nut	1	All
CYLINDER BARREL AND HEAD				
A36	20712B	Barrel, cylinder	1	88ss
A36	23263	Barrel, cylinder	1	650ss and 99
A36	24237A	Barrel, cylinder	1	All 750
A37	T2093	Gasket, cylinder base	1	88ss and 650
A37	24249	Gasket, cylinder base	1	All 750
—	T2016	Nut, cylinder barrel stud, $\frac{3}{8}$ "	7	88ss and 650

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—				
—	T2016	Nut, cylinder barrel stud	1	All 750
—	24250	Nut, cylinder barrel stud	6	All 750
—	T2210	Nut, cylinder barrel stud, $\frac{5}{16}$ "	2	All
—	000011	Washer, cylinder barrel stud (stepped stud)	2	All
—	24252	Washer, cylinder barrel stud	6	All 750
A33	S650/136	Head, cylinder, with valve guides	1	88ss and 650
A33	25290	Head, cylinder, with valve guides	1	All 750
A35	T2141	Gasket, cylinder head	1	88ss and 650
A35	24255	Gasket, cylinder head	1	All 750
—	T2161	Stud, cylinder head to barrel, $\frac{5}{16}$ "	2	All
A41	18756	Stud, cylinder head to barrel	3	88ss and 650
A41	24389	Stud, cylinder head to barrel	3	All 750
A42	T2034	Nut, for stud	2	88ss and 650
—	24260	Nut, for stud	2	All 750
—	T2017	Nut, for stud, $\frac{5}{16}$ "	2	All
—	10637	Nut, for stud	1	88ss and 650
—	24250	Nut, for stud (rear)	1	All 750
A38	T2096	Bolt, cylinder head, long	4	88ss and 650
A38	24253	Bolt, cylinder head, long	4	All 750
A39	T2097	Bolt, cylinder head, short	1	All
A40	16213	Washer, for bolt	4	88ss and 650
A40	E5456	Washer, for bolt	4	All 750
VALVES, GUIDES AND SPRINGS				
—	25494	Aluminum ring, convert early head to late cylinder		
—	17221	Valve, inlet		88ss and 650
—	24330	Valve, inlet		All 750
A43	T2204	Valve, exhaust		All
A44	T2011	Guide, valve		All
—	23392	Washer, heat insulating		All
A48	T2073	Cup, valve spring		All
A45	22839	Spring, valve, inner		All
A46	22838	Spring, valve, outer		All
A47	T186	Collar, valve, spring		All
A49	T187	Cotter, valve pair		All
PISTONS AND RINGS, STANDARD				
A57	23185	Piston, complete, left hand		88ss
A57	24022	Piston, complete, left hand		650ss and 99
A57	24246	Piston, complete, left hand		All 750
A58	23186	Piston, complete, right hand		88ss
A58	24023	Piston, complete, right hand		650ss and 99
A58	24247	Piston, complete, right hand		All 750
—	23181	Ring, piston, top, chrome		88ss
—	23272	Ring, piston, top, chrome		650
—	24284	Ring, piston, top, chrome		All 750
—	22797	Ring, piston, plain		88ss
—	23273	Ring, piston, plain		650
—	24285	Ring, piston, plain		All 750
—	22509	Ring, piston, scraper		88ss
—	24024	Ring, piston, scraper		650
—	24286	Ring, piston, scraper		All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	21580	Pin, gudgeon	2	88ss
—	23275	Pin, gudgeon	2	650
—	24287	Pin, gudgeon	2	All 750
—	22798	Circlip, gudgeon, pin	4	88ss
—	23276	Circlip, gudgeon, pin	4	All except 88ss
PISTONS, OVERSIZE				
—	25125	Piston, complete, left, .010"	1	88ss
—	25145	Piston, complete, left, .010"	1	650
—	25238	Piston, complete, left, .010"	1	All 750
—	25126	Piston, complete, left, .020"	1	88ss
—	25146	Piston, complete, left, .020"	1	650
—	25239	Piston, complete, left, .020"	1	All 750
—	25127	Piston, complete, left, .030"	1	88ss
—	25147	Piston, complete, left, .030"	1	650
—	25240	Piston, complete, left, .030"	1	All 750
—	25128	Piston, complete, left, .040"	1	88ss
—	25148	Piston, complete, left, .040"	1	650
—	25241	Piston, complete, left, .040"	1	All 750
—	25129	Piston, complete, right, .010"	1	88ss
—	25149	Piston, complete, right, .010"	1	650
—	25242	Piston, complete, right, .010"	1	All 750
—	25130	Piston, complete, right, .020"	1	88ss
—	25150	Piston, complete, right, .020"	1	650
—	25243	Piston, complete, right, .020"	1	All 750
—	25131	Piston, complete, right, .030"	1	88ss
—	25151	Piston, complete, right, .030"	1	650
—	25244	Piston, complete, right, .030"	1	All 750
—	25132	Piston, complete, right, .040"	1	88ss
—	25152	Piston, complete, right, .040"	1	650
—	25245	Piston, complete, right, .040"	1	All 750
—	25133	Ring, piston, top, chrome, .010"	2	88ss
—	25153	Ring, piston, top, chrome, .010"	2	650
—	25246	Ring, piston, top, chrome, .010"	2	All 750
—	25134	Ring, piston, top, chrome, .020"	2	88ss
—	25154	Ring, piston, top, chrome, .020"	2	650
—	25247	Ring, piston, top, chrome, .020"	2	All 750
—	25135	Ring, piston, top, chrome, .030"	2	88ss
—	25155	Ring, piston, top, chrome, .030"	2	650
—	25248	Ring, piston, top, chrome, .030"	2	All 750
—	25136	Ring, piston, top, chrome, .040"	2	88ss
—	25156	Ring, piston, top, chrome, .040"	2	650
—	25249	Ring, piston, top, chrome, .040"	2	All 750
—	25137	Ring, piston, plain, .010"	2	88ss
—	25157	Ring, piston, plain, .010"	2	650
—	25250	Ring, piston, plain, .010"	2	All 750
—	25138	Ring, piston, plain, .020"	2	88ss
—	25158	Ring, piston, plain, .020"	2	650
—	25251	Ring, piston, plain, .020"	2	All 750
—	25139	Ring, piston, plain, .030"	2	88ss
—	25159	Ring, piston, plain, .030"	2	650
—	25252	Ring, piston, plain, .030"	2	All 750
—	25140	Ring, piston, plain, .040"	2	88ss
—	25160	Ring, piston, plain, .040"	2	650
—	25213	Ring, piston, plain, .040"	2	All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	25141	Ring, piston, scraper, .010"	2	88ss
—	25161	Ring, piston, scraper, .010"	2	650
—	25254	Ring, piston, scraper, .010"	2	All 750
—	25142	Ring, piston, scraper, .020"	2	88ss
—	25162	Ring, piston, scraper, .020"	2	650
—	25255	Ring, piston, scraper, .020"	2	All 750
—	25143	Ring, piston, scraper, .030"	2	88ss
—	25163	Ring, piston, scraper, .030"	2	650
—	25256	Ring, piston, scraper, .030"	2	All 750
—	25144	Ring, piston, scraper, .040"	2	88ss
—	25164	Ring, piston, scraper, .040"	2	650
—	25257	Ring, piston, scraper, .040"	2	All 750
MAIN BEARINGS				
A75	17822	Bearing, ball, timing side	1	All
A76	T2008	Washer, sealing, timing side bearing ...	1	All
A77	17824	Bearing, roller, driving side	1	All
—	T2187	Oil seal, driving side bearing	1	All
TIMING GEAR				
A78	T2035	Pinion, half-time	1	All
A79	E3683	Key, for pinion	1	All
A80	T2007	Plate, backing, for pinion	1	All
A81	22729	Camshaft	1	All
A82	T2078	Plate, stationary, for camshaft breather ...	1	All
A83	24301	Rotary plate, for breather	1	All
A84	T2108	Spring, for breather	1	All
A85	20829	Sprocket, camshaft	1	All
A86	E3683	Key, for sprocket	1	All
A87	17211	Nut, for sprocket and r/c drive	1	All
A88	17806	Chain, camshaft (38 link endless) ...	1	All
A89	T2217	Slipper, chain tension	1	All
A90	T2218	Plate, chain tensioner, thick	1	All
A91	T2218A	Plate, chain tensioner, thin	1	All
A92	T247	Stud, chain tensioner	2	All
A93	E3231	Nut, for stud	2	All
—	18202	Washer, for stud (fan disc $\frac{1}{4}$ ")	2	All
A94	23819	Gear, intermediate, with sprockets ...	1	88ss
A94	50008	Gear, intermediate, with sprockets ...	1	All except 88ss
A95	T2026	Bush, intermediate gear	1	All
A96	T2080	Washer, intermediate gear	1	All
A97	T2021	Spindle, intermediate gear	1	All
—	17823	Circlip, for spindle	1	All
TAPPETS AND PUSH RODS				
A55	22771	Tappet, left hand	2	All
A54	22772	Tappet, right hand	2	All
A56	T2142	Plate, locating tappet	2	All
—	T2143	Screw, for Plate	4	All
A50	88/ss-82 in	Push rod, complete, inlet	2	88ss
A50	S650-82 in	Push rod, complete, inlet	2	All except 88ss
A51	88/ss-82 ex	Push rod, complete, exhaust	2	88ss
A51	S650-82 ex	Push rod, complete, exhaust	2	All except 88ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23740	Push rod, tube only, inlet	2	88ss
—	23352	Push rod, tube only, inlet	2	All except 88ss
—	23741	Push rod, tube only, exhaust	2	88ss
—	23354	Push rod, tube only, exhaust	2	All except 88ss
A52	T2064	End, push rod, top	4	All
A53	T2182	End, push rod, bottom	4	All
ROCKERS, COVERS, ETC.				
A12	18249	Rocker, inlet, right hand	1	All
A13	18250	Rocker, inlet, left hand	1	All
A14	18251	Rocker, exhaust, right hand	1	All
A15	18252	Rocker, exhaust, left hand	1	All
A16	T2063	Ball end, rocker	4	All
A17	T2074	Adjuster, rocker	4	All
A18	T232	Nut, adjuster	4	All
A19	T2237	Shaft, rocker	4	All
A20	18102	Washer, thrust, for shaft	4	All
A21	18103	Washer, spring, for shaft	4	All
A22	T2083	Washer, joint, for shaft	4	All
A23	T2238	Plate, locking, for shaft	4	All
A24	T2239	Plate, retaining, for shaft	4	All
A25	T2240	Washer, joint, for plate	4	All
A26	T2256	Set pin, for retaining plate	8	All
A4	T2162	Nut, domed, rear cap	1	All
A5	T2082	Washer, domed nut	1	All
A6	18094	Cap, rocker, rear	1	All
A7	T2084	Washer, sealing, rear cap	1	All
—	18033	Stud, rear cap	1	All
—	000579	Dowel, rear cap	1	All
A8	T2085	Nut, front cap stud	4	All
A9	18093	Cap, rocker, front	2	All
A10	T2088	Washer, sealing, front cap	2	All
A11	T2252	Stud, front cap	4	All
A3	25192	Pipe, rocker box oil feed	1	All
—	22167	Hose, rocker feed pipe	1	All
A1	18101	Bolt, banjo, feed pipe	2	All
A2	T1084	Washer, fibre, banjo bolt	4	All
OIL PUMP				
A98	15522	Oil pump, complete	1	88ss
A98	23111	Oil pump, complete	1	All except 88ss
A99	15511A	Nut, oil pump spindle	1	All
A100	T2077	Worm gear wheel (on pump)	1	All
—	17697	Key, for gear wheel	1	All
A101	15515	Bush, feed, for pump	1	All
—	21146	Shim, packing, for feed bush	1	All
A102	T272	Washer, sealing feed bush	1	All
A103	T2076	Driving worm, on mainshaft	1	All
—	E4440	Stud, pump to crankcase	2	All
—	E3231	Nut, for stud	2	All
—	E4590	Grub screw, oil stop	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STATOR HOUSING				
—	20885	Housing, for stator	1	88ss, 650 and Atlas
—	20693	Screw, for housing	3	88ss, 650 and Atlas
—	21411	Washer, for screw	3	88ss, 650 and Atlas
HEAD STEADY STAY				
—	23868	Plate, head steady	1	88ss, 650 and Atlas
A30	18032	Stud, for plate, in head	1	88ss, 650 and Atlas
A32	000010	Washer, for stud	1	88ss, 650 and Atlas
A31	E3224	Nut, for stud	1	88ss, 650 and Atlas
—	E3798	Bolt, steady plate to frame	2	88ss, 650 and Atlas
—	11796	Washer, for bolt	2	88ss, 650 and Atlas
—	18202	Washer, for bolt	2	88ss, 650 and Atlas
—	E3223	Nut, for bolt	2	88ss, 650 and Atlas
—	030420	Head steady, assembled	1	All G15 models
—	030424	Bolt, head steady	1	All G15 models
—	000010	Washer, for bolt	1	All G15 models
CRANKCASE BOLTS				
A122	13870	Bolt, crankcase, short	1	All
A124	E5456	Washer, for bolt	1	All
A123	E3223	Nut, for bolt	1	All
A125	T2013	Stud, crankcase, top, rear	1	All
—	E5376	Washer, for stud	1	All
—	E3224	Nut, for stud	1	All except 650/99 and Atlas
—	E3224A	Nut, for stud	1	650/99 and Atlas
A126	19077	Stud, crankcase, top, front	1	All
—	T2221	Washer, for stud	1	All
—	E3229	Nut, for stud	1	All
—	E3214	Stud, crankcase	1	88ss, 650 and Atlas
—	E3231	Nut, for stud	2	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
H49	15621	Plate, engine, front	2	88ss, 650 and Atlas
H50	20999	Cover, front engine plate	1	88ss, 650 and Atlas
H1	T2012	Stud, crankcase/engine plate, top and centre, front	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
H2	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H5	22694	Stud, crankcase/engine plate and frame, bottom	1	88ss, 650 and Atlas
H6	000010	Washer, for stud	2	88ss, 650 and Atlas
H7	E3224	Nut, for stud	2	88ss, 650 and Atlas
—	T2012	Stud, crankcase/engine plate, top, rear	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
—	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H8	T2012	Stud, crankcase/engine plate, centre, rear	1	88ss, 650 and Atlas
H9	000010	Washer, for stud	2	88ss, 650 and Atlas
H10	E3224	Nut, for stud	2	88ss, 650 and Atlas
H3	E4261	Bolt, crankcase/engine plate, bottom, rear	1	88ss, 650 and Atlas
H4	E3223	Nut, for bolt	1	88ss, 650 and Atlas
—	000371	Bolt, engine plate/frame, bottom	2	88ss, 650 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5456	Washer, for bolt	4	88ss, 650 and Atlas
—	000004	Nut, for bolt	2	88ss, 650 and Atlas
H11	16317	Bolt, engine plate/frame, front and rear	6	88ss, 650 and Atlas
H12	000010	Washer, for bolt	12	88ss, 650 and Atlas
H13	E3224	Nut, for bolt	6	88ss, 650 and Atlas
H52	20700	Plate, engine, rear, left hand	1	88ss, 650 and Atlas
H51	50229	Plate, engine, rear, right hand	1	88ss, 650 and Atlas
H53	19100	Cover, rear engine plate	1	88ss, 650 and Atlas
—	19678	Bolt, rear engine plate, right hand	1	88ss, 650 and Atlas
—	E5456	Washer, for bolt	1	88ss, 650 and Atlas
—	E3223	Nut, for bolt	1	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
—	030216	Plate, engine, front, assembled, left hand	1	All G15 models
—	030219	Plate, engine, front, assembled, right hand	1	All G15 models
—	000303	Stud, crankcase engine plate	2	All G15 models
—	000010	Washer, for stud	4	All G15 models
—	000003	Nut, for stud	4	All G15 models
—	010823	Stud, front engine plate to frame	1	All G15 models
—	000003	Nut, for stud	2	All G15 models
—	000010	Washer, for stud	2	All G15 models
—	000277	Stud, front engine plate to engine	1	All G15 models
—	000004	Nut, for stud	2	All G15 models
—	030221	Spacer, front engine plate	2	All G15 models
—	030227	Plate, engine, rear, left hand	1	All G15 models
—	030231	Plate, engine, rear, right hand	1	All G15 models
—	000304	Stud, rear engine plate, top	2	All G15 models
—	000288	Stud, rear engine plate, bottom	1	All G15 models
—	000010	Washer, for 000304 stud	4	All G15 models
—	000011	Washer, for 000288 stud	2	All G15 models
—	000003	Nut, for 000304 stud	4	All G15 models
—	000004	Nut, for 000288 stud	2	All G15 models
—	030238	Cover, engine plate	1	All G15 models
ENGINE SPROCKET				
A71	T2180A	Sprocket, 17 teeth (alternative)	1	All
A71	T2180B	Sprocket, 18 teeth, normal	1	88ss
A71	T2180C	Sprocket, 19 teeth (alternative)	1	All
A71	T2180D	Sprocket, 20 teeth (alternative)	1	All
A71	T2180E	Sprocket, 21 teeth (Home and Export), normal	1	650 and Atlas
A71	T2180E	Sprocket, 21 teeth (Export), normal	1	G15 CS "M" and G15 CS "N"
A71	T2180F	Sprocket, 22 teeth (Export), normal	1	G15 P "M" and G15 P "N"
A71	T2180G	Sprocket, 23 teeth (Home), normal	1	G15 P "M" and G15 P "N"
A72	E3682	Key, for sprocket	1	All
MAGNETO				
—	42379B	Magneto (Lucas K2F)	1	All
—	47508D	Sprocket, with auto advance	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	458865	Pick-up, with brush and spring, right hand	1	All
—	458866	Pick-up, with brush and spring, left hand	1	All
—	451260	Brush and spring, for pick-up ...	2	All
—	410600	Nut, H.T. cable ...	2	All
—	459269	Cover, contact breaker ...	1	All
—	455190	Brush and spring, ignition cut-out ...	1	All
—	492854	Contact breaker ...	1	All
—	54440888	Contact set ...	1	All
—	455191	Brush and spring, earthing, with holder	1	All
—	498157	Spring set, auto-advance ...	1	All pair
—	T2191	Washer, joint, magneto ...	1	All
—	T2245	Stud, fixing magneto ...	2	All
—	11796	Washer, fixing stud ...	2	All
—	E3231	Nut, fixing stud ...	2	All
—	25105	Bolt, fixing magneto ...	1	All
—	010706	Washer, fibre, for bolt ...	1	All
—	015306	Washer, shakeproof, for bolt ...	1	All
—	E3229	Nut, for bolt ...	1	All
—	14490	Clip, H.T. lead ...	1	All
—	18257	Chain, magneto ...	1	All
CARBURETTER				
—	23874	Sleeve, inlet port ...	2	88ss and 650
—	23358	Spacer, carburetter, thin ...	2	All
—	23872	Spacer, carburetter, thick ...	2	88ss, 650 and Atlas
—	030561	Spacer, carburetter ...	2	All G15
—	23873	Union, balance ...	2	All
—	11775	Washer, for union ...	2	All
—	23875	Hose, balance pipe, 5 $\frac{3}{4}$ " ...	1	All
—	23395	Screw, fixing carburetter ...	1	88ss, 650 and Atlas
—	030343	Screw, fixing carburetter ...	1	All G15
—	11796	Washer, for screw ...	1	All
—	23563	Stud, fixing carburetter ...	3	88ss, 650 and Atlas
—	21999	Stud, fixing carburetter ...	3	All G15
—	E3231	Nut, fixing stud ...	3	All
—	11796	Washer, shakeproof, for stud ...	3	All
—	000581	Gasket, carburetter ...	2	All G15
—	000952	Petrol pipe float chamber to carb., 2" ...	1	All
—	20000	'O' ring, sealing carburetter ...	1	All
—	24018	Carburetter, complete, less cables, left hand ...	1	88ss
—	25199	Carburetter, complete, less cables, left hand ...	1	650ss
—	23406	Carburetter, complete, less cables, left hand ...	1	650/99
—	25222	Carburetter, complete, less cables, left hand ...	1	Atlas
—	24598	Carburetter, complete, less cables, left hand ...	1	G15P
—	25121	Carburetter, complete, less cables, left hand ...	1	G15CS
—	24019	Carburetter, complete, less cables, right hand ...	1	88ss
—	25200	Carburetter, complete, less cables, right hand ...	1	650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23407	Carburetter, complete, less cables, right hand	1	650/99
—	25223	Carburetter, complete, less cables, right hand	1	Atlas
—	25499	Carburetter, complete, less cables, right hand	1	G15P
—	25122	Carburetter, complete, less cables, right hand	1	G15CS
—	376-003	Body, only, left hand	1	88ss, 650ss & 650/99
—	389-002	Body, only, left hand	1	All 750
—	376-164	Body, only, right hand	1	88ss, 650ss & 650/99
—	389-028	Body, only, right hand	1	All 750
—	376-077	Cover, float chamber	2	All
—	376-078	Washer, side cover	2	All
—	376-079	Screw, side cover	6	All
—	376-083	Float, only	1	All
—	376-094	Bush, float spindle	1	All
—	376-089	Needle, float	1	All
—	376-088	Seating, float needle	1	All
—	376-065	Ring, mixing chamber cap	2	88ss, 650ss & 650/99
—	389-065	Ring, mixing chamber cap	2	All 750
—	4-235	Spring, for ring	2	88ss, 650ss & 650/99
—	29-201	Spring, for ring	2	All 750
—	4-241	Screw, for spring	2	All
—	376-064	Cap, mixing chamber	2	88ss, 650ss & 650/99
—	389-064	Cap, mixing chamber	2	All 750
—	4-035	Adjuster, control cables	4	All
—	376-062	Valve, air	2	88ss, 650ss & 650/99
—	389-062	Valve, air	2	All 750
—	6-047	Guide, air valve	2	88ss, 650ss & 650/99
—	29-057	Guide, air valve	2	All 750
—	376-060	Valve, throttle, size 3 $\frac{1}{2}$	2	88ss, 650ss & 650/99
—	389-060	Valve, throttle, size 3	2	All 750
—	4-046	Spring, air valve	2	All
—	376-132	Spring, throttle valve	2	88ss, 650ss & 650/99
—	389-092	Spring, throttle valve	2	All 750
—	376-068	Screw, throttle stop	2	All
—	376-069	Spring, stop screw	2	All
—	332-017	Screw, pilot air adjusting	2	All
—	4-148	Spring, adjusting screw	2	All
—	376-063	Needle, jet, taper	2	88ss, 650ss & 650/99
—	389-063	Needle, jet, taper	2	All 750
—	4-230	Clip, jet needle	2	All
—	376-072	Jet, needle, size .1065	2	All
—	376-100	Jet, main, size 250	2	88ss and 650/99
—	376-100	Jet, main, size 270	2	650ss
—	376-100	Jet, main, size 350	2	Atlas
—	376-100	Jet, main, size 420	2	G15P
—	376-100	Jet, main, size 380	2	G15CS
—	376-073	Holder, main jet	2	All
—	376-074	Washer, jet holder	2	All
—	376-075	Cover, main jet	2	All
—	376-076	Jet, pilot, size 25	2	88ss, 650ss & 650/99
—	376-076	Jet, pilot, size 20	2	All 750
—	376-095	Nut, pilot jet cover	2	All
—	116-162	Washer, jet cover nut	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	376-057	Choke, or jet block, $1\frac{1}{8}$ " ...	2	88ss, 650ss & 650/99
—	389-056	Choke, or jet block, $1\frac{1}{8}$ " ...	2	All 750
—	376-067	Washer, jet block ...	2	All
—	376-070	Peg, locating jet block ...	2	All
—	376-097	Banjo, petrol feed, left hand ...	1	650/99 and all 750
—	244-1730	Banjo, petrol feed, left hand ...	1	88ss and 650ss
—	376-141	Banjo, petrol feed, right hand ...	1	All
—	376-091	Bolt, for banjo, left hand ...	1	All
—	376-140	Bolt, for banjo, right hand ...	1	All
—	376-092	Washer, banjo bolt ...	2	All
—	14-175	Washer, seating banjo bolt ...	2	All
—	373-093	Gauze, filter ...	2	All
—	343-011	Body, tickler ...	1	All
—	376-086	Plunger, tickler ...	1	All
—	376-087	Spring, tickler ...	1	All
—	376-066	Venturi, intake ...	1	88ss, 650ss & 650/99
—	389-066	Venturi, intake ...	1	All 750
EXHAUST PIPE				
—	24020	Pipe, only, left hand ...	1	88ss, 650ss, Atlas and 650/99
—	23432	Pipe, only, left hand ...	1	650/99 and Atlas (U.S.A. only)
—	24021	Pipe, only, right hand ...	1	88ss, 650ss, Atlas and 650/99
—	23433	Pipe, only, right hand ...	1	650/99 and Atlas (U.S.A. only)
—	030262	Pipe, only, left hand ...	1	G15P
—	030264	Pipe, only, left hand ...	1	G15CS
—	030266	Pipe, only, right hand ...	1	G15P
—	030268	Pipe, only, right hand ...	1	G15CS
A34	18092	Ring, locking exhaust pipe ...	2	All
—	T2166	Washer, locking ring ...	2	All
—	000363	Bolt, clamping ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	000368	Bolt, support ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	028247	Bracket, for silencer ...	2	G15CS
—	030449	Clip, exhaust pipe ...	2	G15CS
SILENCER				
—	23768	Silencer, left hand ...	1	88ss, 650 and Atlas
—	23767	Silencer, right hand ...	1	88ss, 650 and Atlas
—	22804	Bracket, silencer, left hand ...	1	88ss, 650 and Atlas
—	22805	Bracket, silencer, right hand ...	1	88ss, 650 and Atlas
—	22475	Bolt, for bracket ...	4	88ss, 650 and Atlas
—	18202	Washer, for bolt ...	8	88ss, 650 and Atlas
—	16255	Clip, silencer ...	2	88ss, 650 and Atlas
—	E3154	Bolt, for clip ...	2	88ss, 650 and Atlas
—	E3231	Nut, for clip bolt ...	2	88ss, 650 and Atlas
—	029727	Silencer, left hand ...	1	G15P
—	029728	Silencer, right hand ...	1	G15P

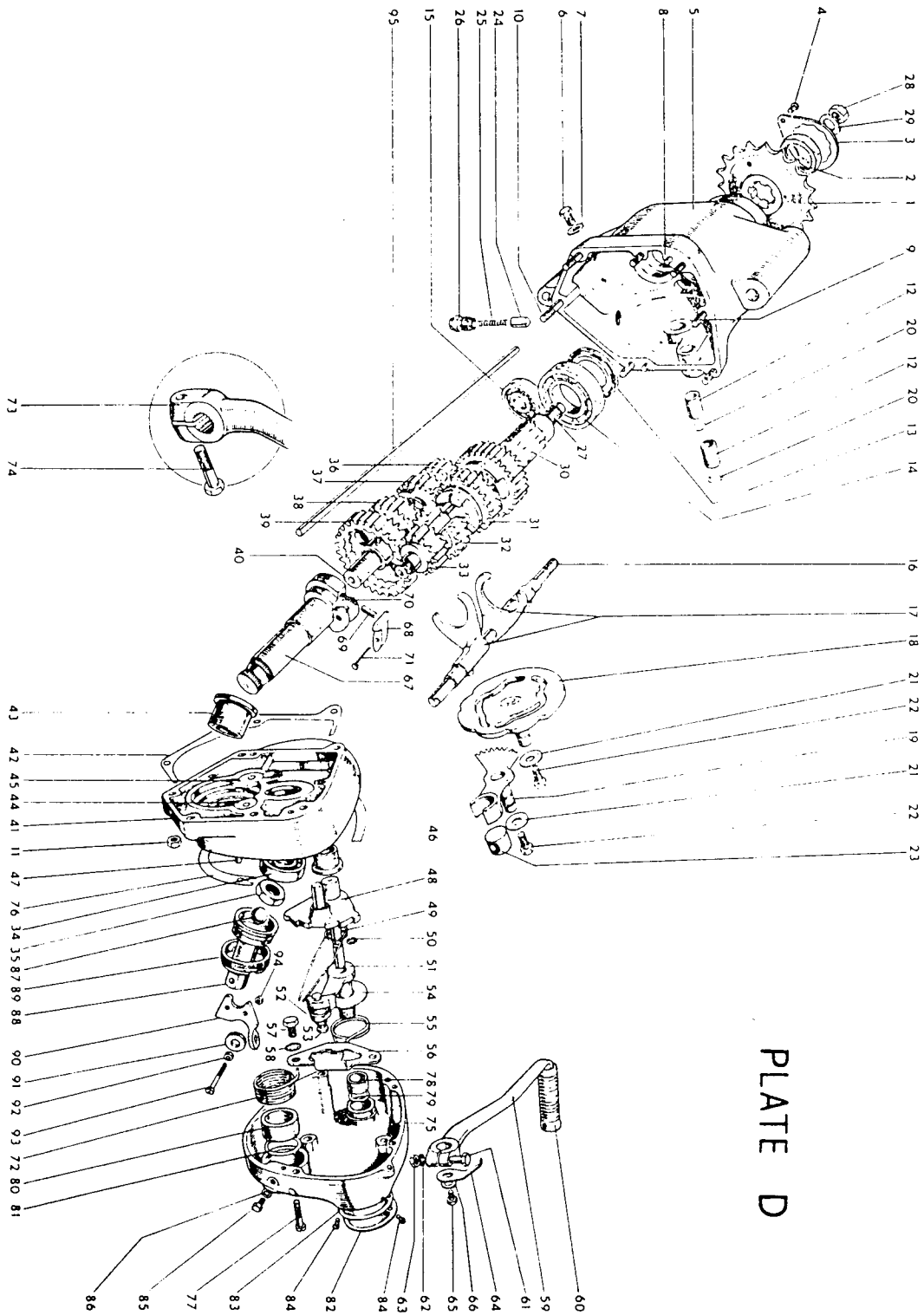


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	000347	Bolt, clamping silencer	2	G15P
—	024558	Washer, clamping bolt	4	G15P
—	000005	Nut, clamping bolt	2	G15P
—	000367	Bolt, fixing silencer	2	G15P
—	000011	Washer, plain, fixing bolt	2	G15P
—	000192	Washer, spring, fixing bolt	2	G15P
—	000004	Nut, fixing bolt	2	G15P
CHAINS				
—	18265	Chain, front, 75 link, $\frac{1}{2}$ " \times .305"	1	88ss
—	17835	Chain, front, 76 link, $\frac{1}{2}$ " \times .305"	1	650 and Atlas
—	022870	Chain, front, 68 link, $\frac{1}{2}$ " \times .305"	1	All G15
—	18563	Chain, rear, 97 link, $\frac{5}{8}$ " \times $\frac{1}{4}$ "	1	88ss, 650 and Atlas
—	022876	Chain, rear, 97 link, $\frac{5}{8}$ " \times $\frac{3}{8}$ "	1	All G15
GEARBOX FIXING PARTS				
H14	14367	Bolt, fixing, top	1	88ss, 650 and Atlas
H14	030234	Bolt, fixing, top	1	All G15
H15	15170	Nut, top fixing bolt	1	88ss, 650 and Atlas
H15	000002	Nut, top fixing bolt	1	All G15
—	000177	Washer, top fixing bolt	2	All G15
—	030250	Spacer, top fixing bolt	1	All G15
—	16410	Stud, pivot, bottom	1	88ss, 650 and Atlas
—	024276	Stud, pivot, bottom	1	All G15
—	000008	Washer, pivot stud	2	88ss, 650 and Atlas
—	E3227	Nut, pivot stud	2	88ss, 650 and Atlas
—	000002	Nut, pivot stud	2	All G15
H17	16997	Adjuster, gearbox	1	88ss, 650 and Atlas
—	023259	Adjuster, gearbox	1	All G15
H16	E3231	Nut, adjuster	2	88ss, 650 and Atlas
—	000004	Nut, adjuster	1	All G15
—	022504	Crosshead, adjuster	1	All G15
—	000402	Bolt, crosshead	1	All G15
—	000010	Washer, for bolt	1	All G15
GEARBOX SHELL				
D5	040097	Shell, with two bushes	1	88ss, 650 and Atlas
D5	040144	Shell, with two bushes	1	All G15
D41	028534	Case, inner, kickstart	1	All
D75	028535	Cover, outer, kickstart	1	All
D42	040030	Gasket, inner case	1	All
D76	040055	Gasket, outer cover	1	All
D6	040138	Plug, drain	1	All
D7	000200	Washer, for plug	1	All
D85	040137	Plug, oil level	1	All
D86	000203	Washer, for plug	1	All
D82	040053	Cover, inspection	1	All
D83	040057	Gasket, inspection cover	1	All
D84	000450	Screw, for cover	2	All
D8	000577	Dowel, kickstart case	2	All
D9	040064	Stud, kickstart case	2	All
D10	000271	Stud, kickstart case	5	All
D11	000004	Nut, for stud	7	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D47	000577	Dowel, kickstart cover	2	All
D77	000482	Screw, kickstart cover	5	All
SHAFTS AND GEARS				
D27	040001	Mainshaft, gearbox	1	All
D40	040025	Layshaft, gearbox	1	All
D30	040422	Gear, driving, main, with bushes, 23 teeth	1	All
D33	040026	Gear, first, mainshaft	1	All
D32	040418	Gear, second, mainshaft	1	All
D31	040012	Gear, third, mainshaft	1	All
D39	040115	Gear, first, layshaft	1	All
D38	040019	Gear, second, layshaft	1	All
D37	040420	Gear, third, layshaft	1	All
D36	040284	Gear, pinion, top, layshaft	1	All
—	040062	Bush, main driving gear	2	All
—	040048	Bush, mainshaft second gear	1	All
—	040047	Bush, layshaft third gear	1	All
—	040046	Bush, layshaft first gear	1	All
GEARBOX BEARINGS AND SEALS				
D14	040098	Bearing, ball, main gear	1	All
D34	040099	Bearing, ball, mainshaft in kickstart case	1	All
D15	040100	Bearing, ball, layshaft in shell	1	All
D12	040056	Bush, in shell, camplate/quadrant	2	All
D13	040132	Seal, oil, main gear bearing	1	All
D20	040129	Seal "O" ring, quadrant and camplate ...	1	All
D43	040473	Bush, in kickstart case, for kickstart spindle	1	All
D46	040061	Bush, in kickstart case, for footchange spindle	1	All
D80	040472	Bush, in cover, for kickstart spindle ...	1	All
D78	040063	Bush, in cover, for footchange spindle ...	1	All
D50	040079	Seal, "O" ring, ratchet spindle	1	All
D79	040006	Seal, "O" ring, footchange spindle	1	All
D81	040005	Seal, "O" ring, kickstart	1	All
D26	040036	Bush, camplate plunger	1	All
GEARBOX SPROCKET				
D1	040451	Sprocket, gearbox, 17 teeth, $\frac{5}{8}'' \times \frac{3}{8}''$...	1	All G15
D1	040010	Sprocket, gearbox, 16 teeth, $\frac{5}{8}'' \times \frac{1}{4}''$...	1	88ss, 650 and Atlas
D2	040070	Nut, gearbox sprocket	1	All
D3	040076	Plate, locking nut	1	All
D4	000450	Screw, locking plate	1	All
—	040131	Spacer, for sprocket	1	All
FOOTCHANGE				
D18	040018	Camplate, only	1	All
D18	040015	Spindle, only	1	All
D19	040109	Quadrant assembly	1	All
D21	000174	Washer, for camplate and quadrant spindle	2	All
D22	040136	Screw, for camplate and quadrant spindle	2	All

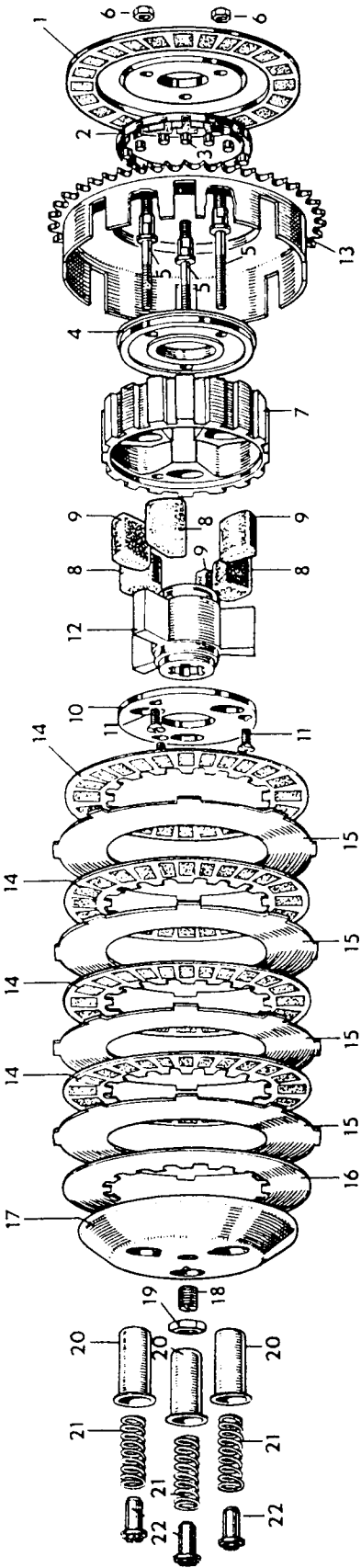


PLATE E

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D17	040022	Fork, selector	2	All
D16	040035	Shaft, selector fork	1	All
D48	040111	Gear, ratchet assembly	1	All
D23	040078	Roller, knuckle pin	1	All
D49	040038	Spring, pawl, gear change	1	All
—	040110	Carrier, pawl assembly	1	All
D51	040002	Carrier, pawl, only	1	All
D53	040067	Pin, pawl carrier	1	All
D52	040024	Pawl, footchange	1	All
—	040049	Circlip, for pawl	1	All
—	040066	Spindle, ratchet	1	All
D55	040479	Spring, return, gear change	1	All
D54	040135	Washer, return spring	1	All
D56	040052	Plate, stop, gear change	1	All
D57	041400	Screw, stop plate	2	All
D58	014117	Washer, shakeproof, for screw	2	All
D59	041311	Pedal, footchange	1	All
D60	040086	Rubber, footchange pedal	1	All
D61	040105	Bolt, for pedal	1	All
D62	045062	Washer, for bolt	1	All
D63	000005	Nut, for bolt	1	All
D64	040051	Indicator, gear	1	All
D65	040137	Screw, gear indicator	1	All
D66	000012	Washer, indicator screw	1	All
D24	040034	Plunger, camplate	1	All
D25	040442	Spring, for plunger	1	All
CLUTCH				
—	040478	Clutch, complete	1	All
E7	040366	Centre, clutch	1	All
E1	040584	Plate, back, for clutch	1	All
E4	040351	Plate, race	1	All
E2	040367	Cage, roller	1	All
E3	000075	Roller, clutch $\frac{1}{2} \times \frac{1}{4}$... 42-3206	15	All
E13	040359	Sprocket, clutch	1	All
E12	043443	Centre, shock absorber	1	All
E10	043445	Plate, cover, shock absorber centre	1	All
E11	043446	Screw, cover plate	3	All
E8	040386	Rubber, large, for centre	3	All
E9	040387	Rubber, small, for centre	3	All
E15	043191	Plate, clutch, plain	5	All
E14	043192	Plate, clutch, friction, double sided	5	All
E16	043193	Plate, clutch, friction, single sided	1	All
E17	043362	Plate, pressure, bare	1	All
E5	043441	Stud, clutch spring	3	All
E21	040358	Spring, clutch	3	All
E20	040388	Cup, clutch spring	3	All
E22	040389	Nut, clutch spring adjustment	3	All
E6	040356	Nut, clutch stud to centre	3	All
E18	040360	Adjuster, in pressure plate	1	All
E19	040376	Nut, locking adjuster	1	All
D28	040373	Nut, retaining clutch	1	All
D29	040374	Washer lock, clutch nut	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CLUTCH OPERATING PARTS				
D95	040607	Rod, clutch	1	88ss, 650 and Atlas
D95	040084	Rod, clutch	1	All G15
D90	040029	Lever, operating	1	All
D88	040059	Body, operating lever	1	All
D89	040003	Ring, locking body	1	All
D87	040031	Ball, operating	1	All
D91	040060	Roller, operating	1	All
D92	040065	Sleeve, for roller	1	All
D93	000457	Screw, for roller	1	All
D94	011846	Nut, for screw	1	All
KICKSTART				
D67	040477	Axle, with bush	1	All
—	040146	Bush, for axle	1	All
D68	040017	Pawl, for axle	1	All
D71	040033	Pin, for pawl	1	All
D70	040044	Spring for pawl	1	All
D69	040069	Plunger, for pawl	1	All
D45	040042	Stop, for axle	1	All
D44	040071	Cam, for axle	1	All
—	040041	Rivet, for axle cam	1	All
—	040474	Rivet, for axle stop	1	All
D35	040023	Nut, mainshaft, kickstart end	1	All
D73	040101	Crank, kickstart, with integral pin (Home)	1	88ss and 650ss
—	040434	Crank, kickstart (folding type) assembly (Home)	1	650/99 and Atlas
—	040434	Crank, kickstart (folding type) assembly (Export)	1	All
—	040429	Crank, kickstart only (folding type) ...	1	All
—	040431	Pin, pedal, for folding crank	1	All
—	040432	Nut, domed, for pedal pin	1	All
—	040433	Washer, spring, for pedal pin	1	All
—	000010	Washer, plain, for pedal pin	1	All
D74	040102	Bolt, clamping crank to axle	1	All
D72	040475	Spring, return, kickstart	1	All
FRAME				
H54	24990	Frame, only	1	88ss, 650ss, 650/99 and Atlas
—	18940	Transfer, registered design	1	88ss, 650ss, 650/99 and Atlas
H62	20126	Cover, gusset plate	1	88ss, 650ss, 650/99 and Atlas
H63	15844	Tube assembly, rear engine fixing ...	1	88ss, 650ss, 650/99 and Atlas
H64	15893	Rod, engine tube assembly	1	88ss, 650ss, 650/99 and Atlas
H66	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H65	13459	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
H55	21099	Tube, distance, top, rear	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H56	21134	Stud, distance tube	1	88ss, 650ss, 650/99 and Atlas
H57	000010	Washer, for stud	4	88ss, 650ss, 650/99 and Atlas
H58	E3224	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
—	030097	Race, frame head lug	2	88ss, 650ss, 650/99 and Atlas
—	000021	Ball, steering	36	88ss, 650ss, 650/99 and Atlas
—	17429	Washer, head lug bearing	2	88ss, 650ss, 650/99 and Atlas
—	030211	Frame, front only	1	All G15
—	000051	Nipple, grease	1	All G15
—	023250	Stud, seat lug	1	All G15
—	016873	Washer, seat lug stud	2	All G15
—	000292	Nut, seat lug stud	2	All G15
—	000306	Stud, rear engine lug, top and bottom	2	All G15
—	000004	Nut, engine lug stud	4	All G15
—	026161	Stud, rail junction lug	1	All G15
—	000010	Washer, junction stud	2	All G15
—	000003	Nut, junction stud	2	All G15
—	030315	Loop, rear frame	1	All G15
—	022248	Stud, frame loop, bottom	1	All G15
—	029833	Spacer, frame loop stud	1	All G15
—	000009	Washer, loop stud	1	All G15
—	000002	Nut, loop stud	1	All G15
SWINGING ARM				
H67	22586	Arm, swinging, only	1	88ss, 650ss, 650/99 and Atlas
H68	20083	Bearing, "Silent Bloc"	2	88ss, 650ss, 650/99 and Atlas
H70	15894	Rod, swinging arm	1	88ss, 650ss, 650/99 and Atlas
H72	000008	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H71	15356	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
—	19264	Adjuster, rear wheel	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, wheel adjuster	4	88ss, 650ss, 650/99 and Atlas
H69	18578	Tube, bearing spacer	2	88ss, 650ss, 650/99 and Atlas
—	030001	Arm, swinging, only	1	All G15
—	010096	Cap, bearing end, left hand	1	All G15
—	010095	Cap, bearing end, right hand	1	All G15
—	000485	Plug, oil screw	1	All G15
—	000203	Washer, for plug	1	All G15
—	010098	Gasket, bearing end cap	2	All G15
—	010094	Bearing, spoke	1	All G15
—	012472	Nipple, bearing spoke	1	All G15
—	010093	Washer, felt	2	All G15
—	010116	Tube, bearing	1	All G15

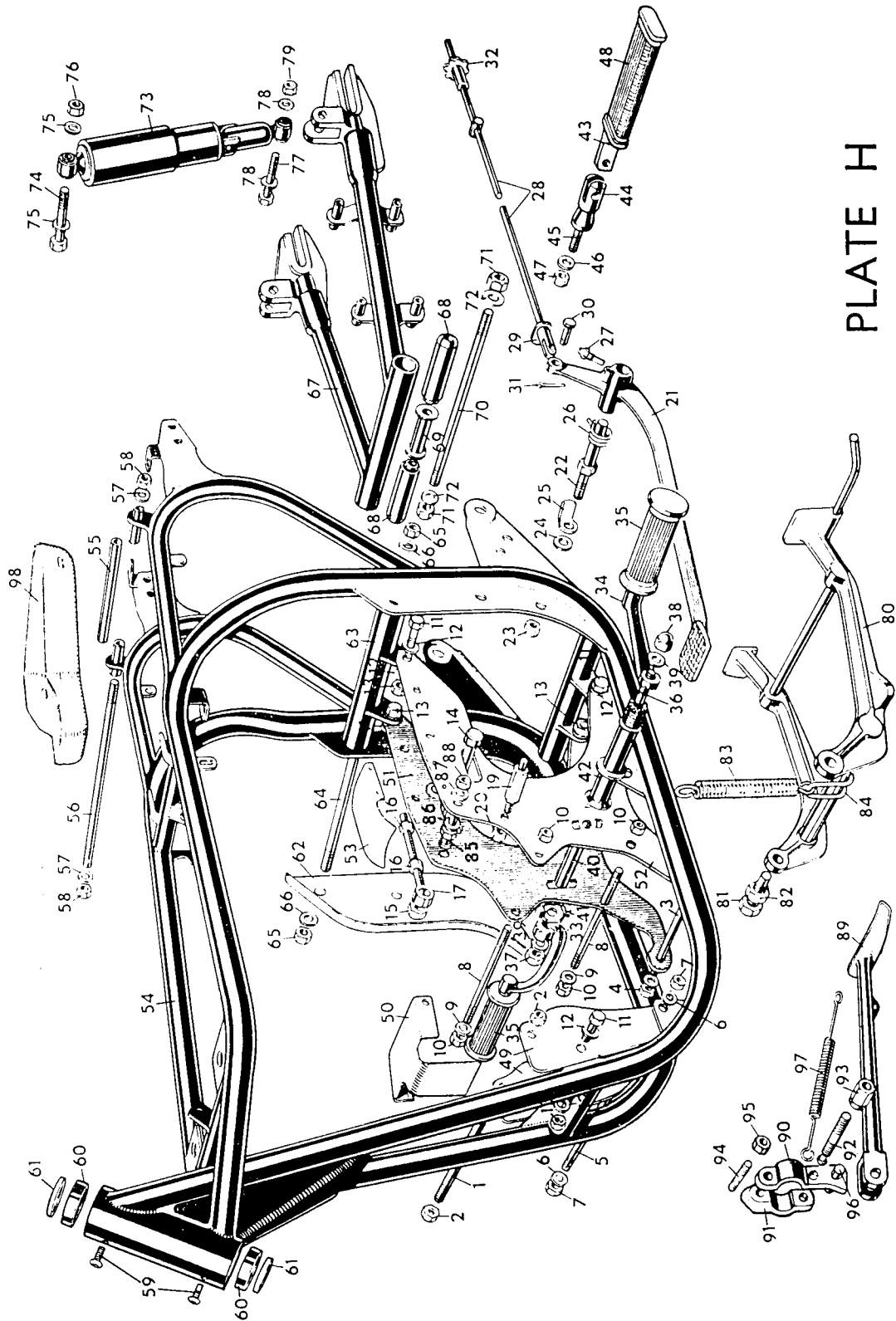


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	022879	Pin, cotter, for tube	1	All G15
—	014117	Washer, shakeproof, for cotter pin ...	1	All G15
—	000004	Nut, cotter pin	1	All G15
—	014746	Sleeve, assembly, bushed	2	All G15
—	21843	Adjuster, rear wheel	2	All G15
—	029245	Nut, for adjuster	2	All G15
REAR SUSPENSION UNIT				
H73	24036	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	043312	Spring, rear suspension, (solo)	2	88ss, 650ss, 650/99 and Atlas
—	023372	Spring, rear suspension, (sidecar)	2	88ss, 650ss, 650/99 and Atlas
H74	22674	Bolt, top, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H75	000010	Washer, top bolt	4	88ss, 650ss, 650/99 and Atlas
H76	E3224	Nut, top bolt	2	88ss, 650ss, 650/99 and Atlas
H77	22655	Bolt, bottom, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H78	11796	Washer, bottom bolt	4	88ss, 650ss, 650/99 and Atlas
H79	E3223	Nut, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
H73	029612	Unit, rear suspension	2	All G15P only
H73	030248	Unit, rear suspension	2	G15CS
—	029786	Spring, rear suspension (solo)	2	All G15P only
—	029787	Spring, rear suspension (sidecar)	2	All G15P only
H74	018648	Bolt, top, rear suspension	2	All G15P only
H74	012263	Bolt, top, rear suspension	2	G15CS only
H75	000010	Washer, top bolt	2	All G15
—	016712	Nut, top bolt	2	All G15P only
H77	029627	Bolt, bottom, rear suspension	2	All G15
H78	000010	Washer, bottom bolt	4	All G15
H79	000003	Nut, bottom bolt	2	All G15
—	22636	Washer, bottom bolt (outer)	2	G15CS only
CENTRE STAND				
H80	17175	Stand, assembled	1	88ss and 650ss
H80	23882	Stand, assembled	1	650/99 and Atlas
H81	16763	Bolt, centre stand	2	88ss, 650ss, 650/99 and Atlas
H82	16764	Nut, centre stand bolt	2	88ss, 650ss, 650/99 and Atlas
H83	24074	Spring, for stand	1	88ss, 650ss, 650/99 and Atlas
H84	24078	Clip, stand spring	1	88ss, 650ss, 650/99 and Atlas
—	17591	Stop, rubber, for stand	1	88ss, 650ss, 650/99 and Atlas
—	E5278	Pin, rubber, stop	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H85	24151	Stud, anchor	1	88ss, 650ss, 650/99 and Atlas
H86	000011	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H87	E5456	Washer, for stud	1	88ss, 650ss, 650/99 and Atlas
H88	E3223	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	029490	Stand, assembled	1	All G15P
—	022620	Stand, assembled	1	G15CS only
—	014629	Rod, centre stand	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	014626	Bush, centre stand	2	All G15
—	014630	Spacer, centre stand	1	All G15
—	014627	Spring, return	1	All G15
—	029488	Spring, stop	1	All G15
—	012565	Bolt, stop spring	2	All G15
—	000039	Washer, for Bolt	2	All G15
PROP STAND				
H89	18750	Leg, prop stand	1	88ss and 650ss
H89	23877	Leg, prop stand	1	650/99 and Atlas
H90	25175	Lug, prop stand	1	88ss, 650ss, 650/99 and Atlas
H91	25176	Lug, back, prop stand	1	88ss, 650ss, 650/99 and Atlas
H92	25179	Stud, for lug and spring	1	88ss, 650ss, 650/99 and Atlas
H93	11824	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H94	16374	Stud, for lug	1	88ss, 650ss, 650/99 and Atlas
H95	E3224	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
H96	16174	Pin, fulcrum	1	88ss, 650ss, 650/99 and Atlas
H97	16176	Spring, return	1	88ss, 650ss, 650/99 and Atlas
H89	014719	Leg, prop stand	1	All G15
—	014713	Bolt, prop stand	1	All G15
—	014139	Nut, for bolt	1	All G15
—	000049	Pin, split, for bolt	1	All G15
—	021261	Spring, return	1	All G15
FOOTRESTS				
H34	18149A	Hanger, assembled, left hand	1	88ss, 650ss, 650/99 and Atlas
H33	18772	Hanger, assembled, right hand	1	88ss, 650ss, 650/99 and Atlas
H36	14366	Rod, footrest	1	88ss, 650ss, 650/99 and Atlas
H40	15641	Spacer, for rod	1	88ss, 650ss, 650/99 and Atlas

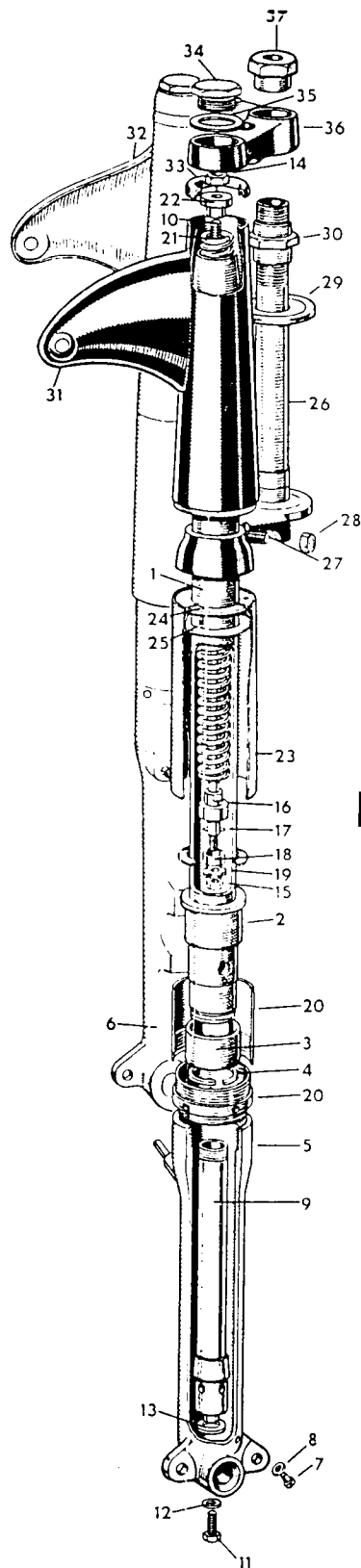


PLATE C

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H42	20936	L/H Serrated Tube	1	
H39	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H38	E3220	Nut, domed, for rod	1	88ss, 650ss, 650/99 and Atlas
H37	E3238	Nut, for rod	1	88ss, 650ss, 650/99 and Atlas
H41	18268	End, serrated (right hand, on engine plate)	1	88ss, 650ss, 650/99 and Atlas
—	018601	Arm, footrest, left and right hand ...	2	All G15
—	018604	Rod, footrest	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	030236	Spacer, outer, left hand	1	All G15
—	010911	Spacer, outer, right hand	1	All G15
—	030237	Spacer (engine plates)	1	All G15
H35	19983	Rubber, footrest	2	All
FRONT FORKS				
—	25258	Forks, complete	1	88ss, 650ss, 650/99 and Atlas
—	25291	Forks, complete	1	All G15P
—	25259	Forks, complete	1	G15CS only
C5	030031	Slider, fork, left hand	1	All
C6	030030	Slider, fork, right hand	1	All
C7	000485	Plug, drain, slider	2	All
C8	000203	Washer, for plug	2	All
—	16664	Stud, pinch, for slider	1	All
—	E3231	Nut, pinch stud	1	All
C9	20253	Tube, damper	2	All except G15CS
C9	030440	Tube, damper	2	G15CS
C10	15801	Rod, damper	2	All except G15CS
C10	017357	Rod, damper	2	G15CS
C11	14275	Bolt, damper tube	2	All
C12	T1009	Washer, damper tube	2	All
C13	T814	Washer, damper tube	2	All
C17	14119	Peg, locating piston	2	All except G15CS
C17	010721	Peg, locating piston	2	G15CS
C18	14118B	Cup, valve	2	All except G15CS
C18	016304	Cup, valve	2	G15CS
C19	030584	Ring, slotted, valve cup	2	All except G15CS
—	010719	Seat, damper valve	2	G15CS
C15	E3231	Nut, bottom, damper rod	2	All except G15CS
C15	000005	Nut, bottom, damper rod	2	G15CS
C16	14605	Cap, damper tube	2	All except G15CS
—	016072	Sleeve, damper plunger	2	G15CS
—	016339	Clip, plunger sleeve	2	G15CS
C1	18482	Tube, main	2	88ss, 650ss, 650/99 and Atlas
C1	030036	Tube, main	2	All G15P
C1	030457	Tube, main	2	G15CS
C34	16998	Bolt, top, fork inner tube	2	All except G15CS
C34	030446	Bolt, top, fork inner tube	2	G15CS
C35	T320	Washer, top bolt	2	All except G15CS
C3	T1048	Bush, main tube	2	All
C4	14298	Circlip, main tube bush	2	All except G15CS

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
C2	T1055	Bush, end fork	2	All
—	030456	Nut, bush retaining	2	G15CS
—	T1090	Washer, bush retaining nut	2	G15CS
—	17713	Seal, oil	2	All
—	T1049	Washer, locking, oil seal	2	All
C20	030454	Extension, slider	2	88ss, 650ss, 650/99 and Atlas
C20	030453	Extension, slider	2	All G15
C21	18813	Spring, main	2	All except G15CS
C21	021789	Spring, main	2	G15CS
C22	25003	Bush, locating fork spring	2	All
C23	19307	Tube, cover top, main spring	2	88ss, 650ss, 650/99 and Atlas
C23	030041	Tube, cover, top, main spring	2	All G15
—	021785	Washer, cover tube (leather)	2	G15CS
C24	T831	Washer, top cover tube	2	All
C25	T702	Screw, cover tube washer	6	All
C26	030026	Crown and column assembly	1	All
C27	16164	Stud, pinch fork crown	2	All
C28	16187	Nut, pinch stud	2	All
C29	15628	Cover, top bearing	1	All
C30	15630	Nut, bottom, steering column	1	All
C31	24994	Tube, top cover, left hand	1	All
C32	24995	Tube, top cover, right hand	1	All
—	25117	Transfer, "Roadholder"	2	88ss, 650ss, 650/99 and Atlas
C33	T597	Washer, rubber, top cover tube	2	All
C36	030027	Clip, head	1	All
—	15627	Washer, column tube	1	All
C37	19490	Nut, column tube	1	All
—	030517	Transfer (Made in England)	1	All
—	030175	Lock, steering, with two keys	1	All
—	030098	Race, fork stem	2	All
—	19021A	Clip, handlebar	2	All
—	19437	Screw, handlebar clip	4	All
HANDLEBAR				
—	030408	Handlebar, bare	1	88ss, 650ss and G15P
—	22460	Handlebar, bare	1	650/99 and Atlas
—	030398	Handlebar, bare	1	G15CS
FRONT MUDGUARD				
—	24985D	Mudguard, front, bare	1	88ss and 650ss
—	24986A	Mudguard, front, bare	1	650/99 and Atlas
—	030101	Mudguard, front, bare (Home)	1	G15P
—	030060	Mudguard, front, bare (Export)	1	G15P
—	030252	Mudguard, front, bare	1	G15CS
—	19291	Stay, front mudguard	4	88ss and 650ss
—	19291A	Stay, front mudguard (chrome)	4	650/99 and Atlas
—	030360	Stay, front mudguard, front position	1	15CS
—	029564	Stay, front mudguard, rear pos. (Home)	1	G15P
—	030065	Stay, front mudguard, rear pos. (Export)	1	G15P
—	030362	Stay, front mudguard, rear position	1	G15CS

PLATE No.	PART No.	DESCRIPTION	QTY	MODEL
—	24984	Bridge, front mudguard	1	88ss, 650ss, 650 99 and Atlas
—	030093	Bridge, front mudguard (Home)	1	G15P
—	14481	Bolt, mudguard stay	4	88ss, 650ss, 650 99 and Atlas
—	18711	Washer, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	13192	Washer, packing, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, stay bolt	4	88ss, 650ss, 650 99 and Atlas
—	E3798	Bolt, stay to fork end	4	88ss, 650ss, 650 99 and Atlas
—	11796	Washer, for end bolt	4	88ss, 650ss, 650 99 and Atlas
—	18709	Bolt, centre stay	2	88ss, 650ss, 650 99 and Atlas
—	18711	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	11796	Washer, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, centre stay bolt	2	88ss, 650ss, 650 99 and Atlas
—	T1085	Stud, stay to fork end	4	88ss, 650ss, 650 99 and Atlas
—	E5379	Washer, for stud	4	88ss, 650ss, 650 99 and Atlas
—	E3229	Nut, for stud	4	88ss, 650ss, 650 99 and Atlas
—	18854	Bolt, stay to slider	2	All G15P
—	18854	Bolt, stay to slider	4	G15CS
—	11796	Washer, for Bolt	2	All G15P
—	11796	Washer, for bolt	4	G15CS
—	000070	Bolt, stay to mudguard	2	All G15P
—	000070	Bolt, stay to mudguard	4	G15CS
—	000012	Washer, for bolt, plain	2	All G15P
—	000012	Washer, for bolt, plain	4	G15CS
—	000191	Washer, for bolt, spring	2	All G15P
—	000191	Washer, for bolt, spring	4	G15CS
—	000005	Nut, for bolt	2	All G15P
—	000005	Nut, for bolt	4	G15CS
—	022632	Bolt, mudguard bridge (Home)	2	G15P
—	022632	Bolt, mudguard bridge (Export)	8	G15P
—	021579	Washer, for bolt (Home)	2	G15P
—	021579	Washer, for bolt (Export)	8	G15P
—	000005	Nut, for bolt (Home)	2	G15P
—	000005	Nut, for bolt (Export)	8	G15P
—	T1085	Stud, bridge to slider	4	All G15
—	E5379	Washer, for stud	4	All G15
—	E3229	Nut, for stud	4	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR NUMBER PLATE				
—	029431	Plate, assembled	1	88ss, 650ss, G15P (Home)
—	029427	Plate, assembled	1	650/99, Atlas, G15P (Export) & G15CS
—	000342	Bolt, rear number plate	1	All
—	000172	Washer, for bolt	1	All
—	014577	Bolt, number plate bracket	2	All
—	000172	Washer, for bolt	2	All
—	19429	Grommet for cable	2	88ss, 650ss, 650/99 and Atlas
FRONT NUMBER PLATE				
—	011835	Plate number	1	88ss and 650ss
—	18755	Beading, for plate	1	88ss and 650ss
—	011836	Stud, front plate	2	88ss and 650ss
—	000012	Washer, for stud	2	88ss and 650ss
—	000005	Nut, for stud	2	88ss and 650ss
—	000861	Screw, fixing number plate	2	88ss and 650ss
REAR MUDGUARD				
—	250608	Mudguard, rear	1	88ss, 650ss, 650/99 and Atlas
—	029522	Mudguard, rear	1	G15P "M"
—	029523	Mudguard, rear	1	G15P "N"
—	029810	Mudguard, rear	1	G15CS "M", G15CS "N"
—	12342	Bolt, mudguard bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	029533	Bracket, rear mudguard	2	G15P
—	022250	Bracket, rear mudguard	2	G15CS
—	000275	Stud, mudguard bracket	1	G15CS
—	000011	Washer, bracket stud	2	G15CS
—	000004	Nut, bracket stud	2	G15CS
—	000070	Bolt, bracket to mudguard	2	All G15
—	000012	Washer, small, for bolt	2	All G15
—	000172	Washer, large, for bolt	2	All G15
—	000005	Nut, for bolt	2	All G15
—	22673	Stud, support, mudguard	2	88ss, 650ss, 650/99 and Atlas
—	22635	Spacer, support stud	4	88ss, 650ss, 650/99 and Atlas
—	22636	Washer, for spacer	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, for Stud	4	88ss, 650ss, 650/99 and Atlas
—	E3224	Nut, for stud	4	88ss, 650ss, 650/99 and Atlas
—	22634	Handle, lifting, left hand	1	88ss and 650ss
—	22634A	Handle, lifting, left hand	1	650/99 and Atlas
—	22633	Handle, lifting, right hand	1	88ss and 650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22633A	Handle, lifting, right hand	1	650/99 and Atlas
—	029440	Tube, support, left hand	1	G15P
—	029441	Tube, support, right hand	1	G15P
—	029446	Spacer, support tube	2	G15P
—	14481	Bolt, fixing, lifting handle	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030396	Spacer, support tube	2	G15CS
—	025117	Bolt, support tube	2	G15P
—	022549	Washer, support tube, plain	2	G15P
—	000191	Washer, support tube, spring	2	G15P
—	000005	Nut, support tube bolt	2	G15P
—	030394	Bridge, rear mudguard	2	G15CS
—	000070	Bolt, front, mudguard bridge	2	G15CS
—	000012	Washer, front bolt	4	G15CS
—	000005	Nut, front bolt	2	G15CS
—	022632	Screw, rear mudguard bridge	2	G15CS
—	000012	Washer, for screw	2	G15CS
—	000005	Nut, for screw	2	G15CS
—	030397	Stay, rear mudguard support	2	G15CS
—	000010	Washer, for stay bolt	2	G15CS
—	014807	Bolt, for stay	2	G15CS
—	029814	Clamp, rear mudguard	1	G15CS
—	029849	Packing, for clamp	1	G15CS
—	000070	Bolt, for clamp	2	G15CS
—	000012	Washer, for clamp bolt	2	G15CS
—	000005	Nut, for clamp bolt	2	G15CS
—	24671	Transfer, rear mudguard	1	88ss
—	24672	Transfer, rear mudguard	1	650ss
—	009189	Transfer, rear mudguard	1	G15P "M" and G15CS "M"
HANDLEBAR CONTROLS				
Brake and Air Lever				
—	026320	Lever, assembly, front brake and air	1	All except G15P
—	026238	Lever, assembly, front brake and air	1	G15P
—	022715	Lever, only, front brake	1	All except G15P
—	18-535	Lever, only, front brake	1	G15P
—	18-812	Body, for brake lever	1	All except G15P
—	18-816	Body, for brake lever	1	G15P
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-556	Lever, only, air	1	All
—	12-594	Body, air lever	1	All
—	12-607	Bolt, central, air lever	1	All
—	12-606	Cap, air lever	1	All
—	12-033	Washer, spring, air lever	1	All
—	11-013	Screw, clamping body	1	All
—	11-014	Screw, clamping body	1	All
—	023707	Trunnion, brake lever	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
		Clutch Lever		
—	026258	Lever, clutch assembly	1	All except G15P
—	026232	Lever, clutch assembly	1	G15P
—	022714	Lever, only	1	All except G15P
—	18-528	Lever, only	1	G15P
—	18-814	Body, only	1	All
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-595	Clamp, lever body	1	All
—	11-014	Screw, body clamp	2	All
—	023707	Trunnion, clutch lever	1	All
		Twist Grip		
—	016658	Twist grip, assembled	1	All
—	16-060	Body, top half	1	All
—	16-061	Body, bottom half	1	All
—	16-091	Rotor, only	1	All
—	11-013	Screw, long, clamping halves	1	All
—	11-014	Screw, short, clamping halves	1	All
—	16-008	Spring, friction	1	All
—	16-009	Screw, friction spring	1	All
—	16-010	Nut, lock, for screw	1	All
—	026476	Abutment, slotted	1	All
—	16-070	Grip, plastic, only	1	All
—	16-069	Grip, dummy, plastic (023740)	1	All
		BRAKE CABLE		
—	24987	Cable, assembled, front brake	1	88ss, 650ss and
—	25038	Cable, assembled, front brake	1	G15P (Home)
				650/99, Atlas, G15P
				(Export) & G15CS
—	25583	Adjuster, brake cable	1	All
—	25584	Nut, lock, for adjuster	1	All
—	14759	Clip, "U", for cable	1	All
—	042764	Plastic sleeve, 4 $\frac{3}{8}$ "	1	All
		CLUTCH CABLE		
—	25035	Cable, assembled, clutch	1	88ss and 650ss
—	25036	Cable, assembled, clutch	1	650/99 and Atlas
—	026250	Cable, assembled, clutch	1	G15P (Home)
—	023753	Cable, assembled, clutch	1	G15P (Export) and
				G15CS
—	042856	Adjuster, clutch cable	1	All
—	011373	Nut, lock, for adjuster	1	All
		AIR CABLE		
—	25033	Cable, assembled, air (carburettor end)...	2	All
—	25008	Cable, assembled, air (handlebar end) ...	1	88ss, 650ss and
				G15P (Home)
—	028239	Cable, assembled, air (handlebar end) ...	1	G15P (Export),
				G15CS, 650/99
				and Atlas
—	019824	Box, junction, for cable	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	018956	Adjuster, midway, for cable	1	All
THROTTLE CABLE				
—	028238	Cable, assembled, throttle (carburetter end)	2	All
—	25008	Cable, assembled, throttle (handlebar end)	1	88ss, 650ss and G15P (Home) 650/99, Atlas, G15P (Export) and G15CS
—	028239	Cable, assembled, throttle (handlebar end)	1	G15CS
—	019824	Box, junction, for cable	1	All
—	018956	Adjuster, midway, for cable	1	All
OIL PIPES				
—	19457	Junction block and oil pipes, assembled...	1	88ss, 650ss, 650/99 and Atlas
—	030300	Junction block and oil pipes, assembled...	1	All G15
—	T2100	Gasket, junction block	1	All
—	E5377	Washer, junction block stud	1	88ss, 650ss, 650/99 and Atlas
—	T2101	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	030448	Bolt, junction block	1	All G15
—	19452	Pipe, oil feed, and return	2	88ss, 650ss, 650/99 and Atlas
—	029845	Pipe, oil feed, engine end	1	All G15
—	000950	Hose, oil feed pipe, 11 $\frac{5}{8}$ "	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000950	Hose, oil return, 11"	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000951	Sleeve, plastic, for oil pipes, 5"	1	All G15
TWIN SEAT AND SINGLE SEAT				
—	23926	Twin seat, only	1	88ss, 650ss, 650/99 and Atlas
—	029449	Twin seat, only	1	G15CS
—	029826	Seat, single	1	G15P
—	029858	Bracket, single seat	2	G15P
—	000070	Bolt, for bracket	2	G15P
—	000012	Washer, bracket bolt	2	G15P
—	21851	Bush, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	21852	Button, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	23151	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23151A	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23265	Fastener, Dzus	1	88ss, 650ss, 650/99 and Atlas
—	23264	Grommet, for fastener	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23153	Washer, rubber, for fastener	1	88ss, 650ss, 650/99 and Atlas
—	023251	Screw, fixing seat, front	2	15CS
—	000011	Washer, for screw	2	15CS
—	022083	Nut, for screw	2	15CS
PETROL TANK				
—	22630A	Tank, bare	1	88ss, 650ss, 650/99 and Atlas
—	029655	Tank, bare	1	G15P "M"
—	030310	Tank, bare	1	G15P "N"
—	030365	Tank, bare	1	G15CS "M"
—	030368	Tank, bare	1	G15CS "N"
—	22714	Strip, styling, left hand	1	88ss, 650ss, 650/99 and Atlas
—	22713	Strip, styling, right hand	1	88ss, 650ss, 650/99 and Atlas
—	22755	Screw, fixing strip	6	88ss, 650ss, 650/99 and Atlas
—	028241	Motif, left hand	1	G15P "M"
—	028242	Motif, right hand	1	G15P "M"
—	027026	Motif, left hand and right hand	2	G15CS "M"
—	18486	Transfer, left hand and right hand	2	G15CS "N"
—	027027	Seating, for motif	2	G15CS "M"
—	028441	Screw, for motif, front	2	G15P "M"
—	028452	Screw, for motif, rear	2	G15P "M"
—	000153	Screw, for motif	4	G15CS "M"
—	22722	Knee grip, left hand	1	88ss, 650ss, 650/99 and Atlas
—	042889	Knee grip, left hand	1	G15P
—	22721	Knee grip, right hand	1	88ss, 650ss, 650/99 and Atlas
—	042890	Knee grip, right hand	1	G15P
—	013325	Cap, filler	1	All except G15CS
—	014034	Cap, filler	1	G15CS
—	013936	Pin, split, filler cap	1	G15CS
—	23305	Tap, petrol	1	88ss, 650ss, 650/99 and Atlas
—	048529	Tap, petrol, main and reserve	1	G15P
—	026566	Tap, petrol, main	1	G15CS
—	024201	Tap, petrol, reserve	1	G15CS
—	E5264	Washer, petrol tap	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, petrol tap	A/R	88ss, 650ss, 650/99 and Atlas
—	021387	Adaptor, petrol tap	2	G15CS
—	000183	Washer, for adaptor	2	G15CS
—	22265	Pipe, petrol feed	1	88ss, 650ss, 650/99 and Atlas
—	000908	Pipe, petrol feed, 10"	1	G15P
—	000908	Pipe, petrol feed, 6½", left hand	1	G15CS
—	000908	Pipe, petrol feed, 9¾", right hand	1	G15CS
—	021844	"T" piece, petrol pipe	1	G15CS
—	000575	Plug, drain	1	G15P
—	000183	Washer, drain plug	1	G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22801	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22082	Washer, rubber, for bolt, top	2	88ss, 650ss, 650/99 and Atlas
—	E6743	Washer, rubber, for bolt, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E6742	Cup, steel, for rubber	2	88ss, 650ss, 650/99 and Atlas
—	10914	Washer, steel, for cups	2	88ss, 650ss, 650/99 and Atlas
—	24979	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22764	Ring, rubber, rear fixing	1	88ss, 650ss, 650/99 and Atlas
—	16237	Rubber, frame mounting	1	88ss, 650ss, 650/99 and Atlas
—	027161	Bolt, fixing tank, front	2	All G15
—	021453	Washer, front bolt	2	All G15
—	021174	Rubber, front bolt	2	All G15
—	000177	Washer, inner, front bolt	2	All G15
—	014995	Rubber, buffer, front bolt	2	All G15
—	016845	Nut, front bolt	2	All G15
—	027138	Rubber, tank support, rear	1	All G15
—	026359	Rubber, tank support, rear, thin	1	All G15
—	018220	Clip, rubber, tank support, rear	2	All G15
—	027137	Strap, petrol tank fixing, rear	1	All G15
—	25101	Transfer, crossed flags	1	650/99 and Atlas
—	24298	Transfer, "750 Atlas"	1	Atlas
OIL TANK				
—	24304	Tank, only	1	88ss, 650ss, 650/99 and Atlas
—	030286	Tank, only	1	G15P
—	030287	Tank, only	1	G15CS "M"
—	030288	Tank, only	1	G15CS "N"
—	029593	Cover, oil tank	1	G15P
—	029594	Cover, oil tank	1	G15CS "M"
—	030289	Cover, oil tank	1	G15CS "N"
—	022632	Screw, for cover	2	All G15
—	000012	Washer, plain, for screw	2	All G15
—	000203	Washer, fibre, for screw	2	All G15
—	13765	Plug, drain	1	88ss, 650ss, 650/99 and Atlas
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All
—	025352	Cap, filler, oil tank	1	All
—	21467	Transfer (Oil Level)	1	88ss, 650ss, 650/99 and Atlas
—	023277	Transfer (Top Level)	1	G15P
—	030352	Transfer (Top Level)	1	G15CS
—	023279	Transfer (Low Level)	1	G15P
—	030353	Transfer (Low Level)	1	G15CS
—	030461	Transfer (Oil Recommendation)	1	All G15
—	24309	Pipe, breather, oil tank	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	19379	Filter union, assembled	1	88ss, 650ss, 650/99 and Atlas
—	E6640	Washer, filter union	1	88ss, 650ss, 650/99 and Atlas
—	19380	Adaptor, oil return pipe	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, for adaptor	2	88ss, 650ss, 650/99 and Atlas
—	000895	Hose, vent pipe, 18"	1	All G15
—	048515	Filter, feed pipe	1	All G15
—	016170	Washer, filter	1	All G15
—	22475	Bolt, tank fixing, top	1	88ss, 650ss, 650/99 and Atlas
—	22715	Grommet, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	22716	Spacer, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, top bolt	3	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	029832	Bolt, tank fixing, top, front	1	All G15
—	000011	Washer, for bolt	1	All G15
—	13053	Stud, fixing tank, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, for stud	2	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
PILLION FOOTRESTS				
H43	029333	Bar, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
H44	000343	Bolt, pillion footrest bar	2	88ss, 650ss, 650/99 and Atlas
—	000005	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	030321	Lug, pillion, footrest	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, footrest lug	2	88ss, 650ss, 650/99 and Atlas
—	23870	Nut, pillion lug	2	88ss, 650ss, 650/99 and Atlas
H45	22574	Stud, pillion rest and silencer fixing	2	88ss, 650ss, 650/99 and Atlas
H48	042569	Rubber, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
FRONT CHAINCASE				
—	23250	Chaincase, inner, assembled	1	88ss, 650ss, 650/99 and Atlas
—	030242	Chaincase, inner, assembled	1	All G15
—	20914	Chaincase, outer, only	1	88ss and 650ss
—	20914A	Chaincase, outer, only	1	650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	024012	Chaincase, outer, only	1	All G15
—	20939	Washer, spigot, chaincase	1	88ss, 650ss, 650/99 and Atlas
—	20942	Pin, fixing	3	88ss, 650ss, 650/99 and Atlas
—	24945	Grommet, chaincase	1	88ss
—	24945	Grommet, chaincase	2	650ss, 650/99 & Atlas
H19	20937	Stud, support	1	88ss, 650ss, 650/99 and Atlas
—	000011	Washer, support stud	2	88ss, 650ss, 650/99 and Atlas
H20	E3223	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	16247	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	13185	Washer, sealing chaincase halves ...	1	88ss, 650ss, 650/99 and Atlas
—	042055	Washer, felt, footrest tube	1	88ss, 650ss, 650/99 and Atlas
—	13765	Plug, drain	1	88ss 650ss 650/99 and Atlas
—	000200	Washer, drain plug	1	88ss 650ss 650/99 and Atlas
—	14837	Cover, inspection	1	88ss 650ss 650/99 and Atlas
—	24320	Washer, inspection cover	1	88ss 650ss 650/99 and Atlas
—	E6055	Nut, attachment	1	88ss 650ss 650/99 and Atlas
—	E6056	Washer, attachment nut	1	88ss 650ss, 650/99 and Atlas
—	24322	Washer, sealing, outer	1	88ss, 650ss, 650/99 and Atlas
—	042040	Cap, inspection	2	All G15
—	042025	Washer, inspection cap	2	All G15
—	030243	Spacer (behind chaincase)	1	All G15
—	019226	Screw, fixing chaincase	3	All G15
—	000484	Screw, front half chaincase	14	All G15
—	025037	Gasket, chaincase outer cover	1	All G15
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All G15
—	17731	Transfer, "Oil Bath"	1	88ss, 650ss, 650/99 and Atlas
—	030461	Transfer, "Oil Recommendation" ...	1	88ss, 650ss, 650/99 and Atlas
REAR CHAINGUARD				
—	21832	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	21832A	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing chainguard	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, chainguard bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	T2221	Washer, chainguard bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	23574	Nut, chainguard bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, chainguard ...	1	88ss, 650ss, 650/99 and Atlas
—	029469	Chainguard (top run) ...	1	All G15
—	000371	Bolt, fixing, front ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
—	000374	Bolt, fixing, rear ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
REAR CHAINCASE (OPTIONAL)				
—	19734K	Chaincase, top, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	19735K	Chaincase, bottom, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing, front ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, fixing, rear ...	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, fixing bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	T2221	Washer, fixing bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	22135	Grommet, inspection ...	1	88ss, 650ss, 650/99 and Atlas
—	030009	Chaincase, top, assembled ...	1	All G15
—	030012	Chaincase, bottom, assembled ...	1	All G15
—	000371	Bolt, chaincase ...	1	All G15
—	000374	Bolt, chaincase ...	1	All G15
—	000011	Washer, chaincase bolt ...	2	All G15
TOOL BOX AND TOOL TRAY				
H98	22638A	Tool tray, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	12342	Bolt, fixing tool tray ...	3	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, tool tray bolt ...	5	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, tool tray bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, tool tray bolt ...	3	88ss, 650ss, 650/99 and Atlas
—	029550	Tool box, less lid ...	1	G15P
—	029551	Tool box, less lid ...	1	G15CS "M"
—	030257	Tool box, less lid ...	1	G15CS "N"
—	048300	Lid, tool box ...	1	G15P
—	048301	Lid, tool box ...	1	G15CS "M"
—	048425	Lid, tool box ...	1	G15CS "N"
—	014511	Screw, tool box lid ...	1	All G15
—	000012	Washer, lid screw ...	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	011373	Nut, lid screw	2	All G15
—	029832	Bolt, top, fixing	1	All G15
—	000011	Washer, top bolt	1	All G15
—	000070	Bolt, rear fixing	1	All G15
—	000012	Washer, rear bolt	1	All G15
—	000005	Nut, rear bolt	1	All G15
BATTERY BOX AND CARRIER				
—	22594	Body, battery box, assembled	1	88ss, 650ss, 650/99 and Atlas
—	19189	Lid, battery box	1	88ss, 650ss, 650/99 and Atlas
—	19086	Platform, battery	1	88ss, 650ss, 650/99 and Atlas
—	19093	"U" bolt, battery	1	88ss, 650ss, 650/99 and Atlas
—	19101	Strap, retaining	1	88ss, 650ss, 650/99 and Atlas
—	17707	Washer, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	19195	Knob, box lid	2	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, for knob	2	88ss, 650ss, 650/99 and Atlas
—	17735	Pin, split, for knob	2	88ss, 650ss, 650/99 and Atlas
—	15689	Grommet, battery box	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, top, fixing	1	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, top bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	19092	Bolt, bottom fixing	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, shakeproof, bottom bolt	1	88ss, 650ss, 650/99 and Atlas
—	19201	Platform, battery box and oil tank	1	88ss, 650ss, 650/99 and Atlas
—	19212	Mat, for platform	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, fixing platform	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030094	Carrier, battery, assembled	1	All G15
—	014577	Bolt, carrier/tool box	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	045062	Washer, for bolt	2	All G15
—	000005	Nut, for bolt	1	All G15
—	000368	Bolt, fixing, top, rear	1	All G15
—	000011	Washer, top, rear bolt	1	All G15
—	000004	Nut, top, rear bolt	1	All G15
—	024218	Bolt, fixing, front	2	All G15
—	000012	Washer, front bolt	4	All G15
—	000005	Nut, front bolt	2	All G15
—	048454	Rubber, battery carrier	1	All G15
—	030056	Strap, battery carrier	1	All G15
—	028044	Pin, battery strap	1	All G15
FRONT WHEEL				
—	25004	Wheel, complete, less tyre and tube ...	1	All except G15P
—	030518	Wheel, complete, less tyre and tube ...	1	G15P (Home)
—	25292	Wheel, complete, less tyre and tube ...	1	G15P (Export)
—	S12-2/428	Wheel, bare	1	All except G15P
—	030519	Wheel, bare	1	G15P (Home)
—	25293	Wheel, bare	1	G15P (Export)
—	18350	Rim, only, WM2-19	1	All except G15P
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	23319	Rim, only, WM3-18	1	G15P (Export)
—	20063	Spoke, long head	20	All except G15P
—	23331	Spoke, long head	20	G15P
—	20061	Spoke, short head	20	All except G15P
—	23332	Spoke, short head	20	G15P
—	17717	Nipple, for spoke	40	All
F21	19664	Shell, only, front hub	1	All
F22	040100	Bearing, right side	1	All
F18	17721	Bearing, left side	1	All
F23	16783	Spacer, for bearing	1	All
F24	E6888	Ring, locking bearing	1	All
F16	E6885	Washer, felt	2	All
F17	E6889	Ring, retaining	1	All
F15	19719	Washer, oil retaining	1	All
F25	18551	Cover, dust	1	All
F19	19646	Spacer, assembled, bearing	1	All
F27	030055	Spindle, front hub	1	All
F3	E4768	Nut, hub spindle	1	All
F2	50257	Plate, cover, front brake	1	All
F20	50249	Cam, brake shoe	1	All
F8	18502	Shoe, front brake, with lining	2	All
F10	16782	Lining, brake shoe	pair	All
F9	E5061	Rivet, brake shoe lining	set	16
F14	E5832	Spring, return, brake shoe	2	All
F11	14454	Plate, pivot retaining	1	All
F12	14506	Washer, tab, for plate	1	All
F13	12342	Bolt, for plate	2	All
F4	20052	Lever, expanding	1	All
—	E3255	Pin, clevis, for lever	1	All
—	17735	Pin, split, for clevis	1	All
F6	E5455	Washer, for lever	1	All
F5	18942	Nut, for lever	1	All
—	E5944A	Washer, packing, brake plate	A/R	All

PLATE F

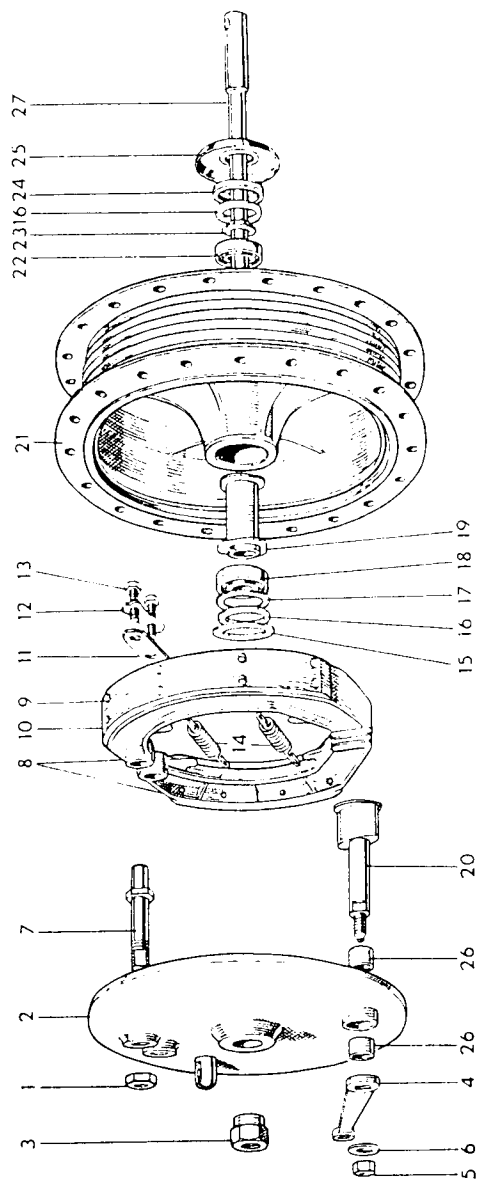


PLATE G

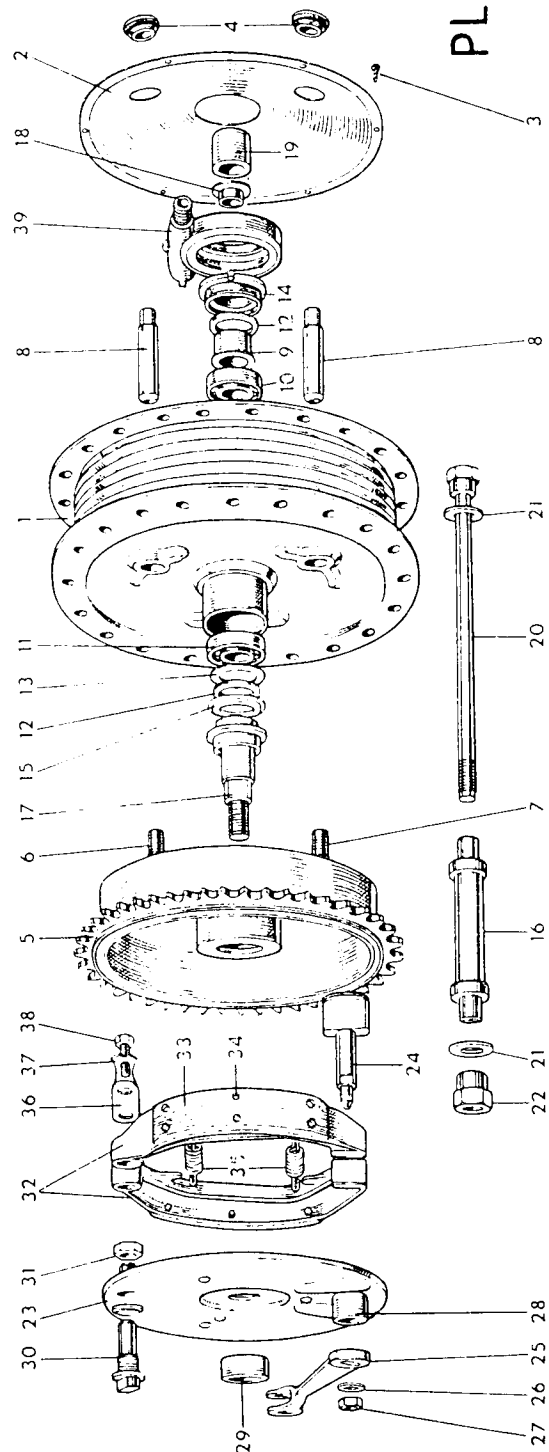


PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR WHEEL				
—	24152	Wheel, complete, with bearing and brake, less tyre	1	88ss and 650ss
—	24362	Wheel, complete, with bearing and brake, less tyre	1	650/99 and Atlas
—	25262	Wheel, complete, with bearing and brake, less tyre	1	G15P (Home)
—	25294	Wheel, complete, with bearing and brake, less tyre	1	G15P (Export)
—	25295	Wheel, complete, with bearing and brake, less tyre	1	G15CS
—	M12-2-649	Wheel, with hub shell only	1	88ss and 650ss
—	25296	Wheel, with hub shell only	1	650/99 and Atlas
—	030521	Wheel, with hub shell only	1	G15P (Home)
—	25297	Wheel, with hub shell only	1	G15P (Export)
—	25298	Wheel, with hub shell only	1	G15CS
—	18350	Rim, only, WM2-19	1	88ss and 650ss
—	23319	Rim, only, WM3-18	1	650/99, Atlas and G15P (Export)
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	030432	Rim, only, WM3-18	1	G15CS
—	20063	Spoke, long head	20	88ss and 650ss
—	23331	Spoke, long head	20	650/99, Atlas & G15P
—	030433	Spoke, long head	20	G15CS
—	20061	Spoke, short head	20	88ss and 650ss
—	23332	Spoke, short head	20	650/99, Atlas & G15P
—	030434	Spoke, short head	20	G15CS
—	17717	Nipple, for spoke	40	All except G15CS
—	021694	Nipple, for spoke	40	G15CS
G1	19689	Shell, hub, with liner	1	All
G5	50245	Brake drum and sprocket	1	88ss, 650ss, 650/99 and Atlas
G5	030052	Brake drum and sprocket	1	All G15
G8	18233	Nut, sleeve, for brake drum	3	All
G10	040100	Bearing, right side	1	All
G11	17721	Bearing, left side	1	All
G9	18234	Spacer, bearing	1	All
G14	18232	Ring, locking bearing	1	All
G13	E6889	Washer, bearing	1	All
G12	E6885	Washer, felt	2	All
G15	19714	Ring, retaining, felt washer	1	All
G16	18231	Sleeve, inner	1	All
G17	E4760	Stud, retaining brake drum	1	All
G2	18348	Diaphragm, hub	1	All
G3	25100	Screw, hammer drive	6	All
G4	18731	Grommet, diaphragm	3	All
G20	19265	Spindle, hub	1	88ss, 650ss, 650/99 and Atlas
G20	24882	Spindle, hub	1	All G15
G21	19266	Washer, hub spindle	1	88ss, 650ss, 650/99 and Atlas
G21	030023	Washer, hub spindle	1	All G15
G22	19267	Nut, hub spindle	1	All
G19	18235	Spacer, spindle	1	88ss, 650ss, 650/99 and Atlas
G19	030018	Spacer, spindle	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
G23	19852	Plate, cover, brake	1	88ss, 650ss, 650/99 and Atlas
G23	030015	Plate, cover, brake	1	All G15
G24	50011	Cam, expander	1	All
G32	19584	Shoe, brake, with lining	2	All
G33	16547	Lining, brake shoe pair	1	All
G34	E5061	Rivet, brake shoe lining set	14	All
G35	E5832	Spring, brake shoe return	2	All
G25	23436	Lever, expander	1	All
G26	E5455	Washer, for lever	1	All
G27	18942	Nut, for lever	1	All
G36	14454	Plate, retaining pivot pin	1	All
G37	14506	Washer, tab, for plate	1	All
G38	12342	Bolt, for plate	2	All
G29	19268	Spacer, brake plate	1	88ss, 650ss, 650/99 and Atlas
G29	030017	Spacer, brake plate	1	All G15
—	E5276	Washer, brake plate	A/R	All
BRAKE OPERATING PARTS				
H21	19995	Pedal, rear brake	1	88ss, 650ss, 650/99 and Atlas
H26	19929	Spring, pedal, return	1	88ss, 650ss, 650/99 and Atlas
H27	19978	Nipple, grease and retaining pin	1	88ss, 650ss, 650/99 and Atlas
H22	19996	Spindle, brake pedal	1	88ss, 650ss, 650/99 and Atlas
—	000008	Washer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H23	E3227	Nut, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H24	19997	Spacer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H25	19976	Stop, for pedal	1	88ss, 650ss, 650/99 and Atlas
H28	15819A	Rod, rear brake	1	88ss, 650ss, 650/99 and Atlas
H29	23439	Yoke end, brake rod	1	88ss, 650ss, 650/99 and Atlas
H30	E3255	Pin, clevis, yoke end	1	88ss, 650ss, 650/99 and Atlas
H31	17735	Pin, split, for clevis pin	1	88ss, 650ss, 650/99 and Atlas
—	029559	Pedal, rear brake	1	All G15
—	021700	Spring, pedal return	1	All G15
—	000051	Nipple, grease	1	All G15
—	021699	Spindle, brake pedal	1	All G15
—	022609	Bolt, brake pedal	1	All G15
—	022314	Stop, brake pedal	1	All G15
—	022297	Rod, rear brake	1	All G15
—	023299	Yoke end, brake rod	1	All G15
—	000736	Pin, clevis, yoke end	1	All G15
—	000014	Pin, split, clevis pin	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	18929	Roller, brake cam lever	1	All
H32	022743	Nut, adjusting brake rod	1	All
SPEEDOMETER				
—	029602	Head, speedometer, only, m.p.h....	1	88ss and 650ss
—	030258	Head, speedometer, only, m.p.h....	1	650/99, Atlas and G15CS
—	029603	Head, speedometer, only, k.p.h. ...	1	88ss and 650ss
—	030259	Head, speedometer, only, k.p.h. ...	1	650/99, Atlas and G15CS
—	029717	Head, speedometer, only, k.p.h. ...	1	G15P
—	029718	Head, speedometer, only, k.p.h. ...	1	G15P
—	22888	Gearbox, speedometer drive	1	88ss, 650ss, 650/99 and Atlas
—	030207	Gearbox, speedometer drive	1	All G15
G18	13270	Spacer, speedometer gearbox	1	All
—	25030	Cable, complete, speedometer drive ...	1	88ss and 650ss
—	25087	Cable, complete, speedometer drive ...	1	650/99 and Atlas
—	030444	Cable, complete, speedometer drive ...	1	All G15
—	000178	Washer, spacing, speedometer head ...	1	G15P
—	000178	Washer, spacing, speedometer head ...	2	G15CS
—	030345	Lead, speedometer light	1	650/99 and Atlas
HEADLAMP				
—	59252A	Headlamp, complete, less harness (Home)	1	88ss, 650ss & G15P
—	59254A	Headlamp, complete, less harness (Europe not France)	1	88ss, 650ss & G15P
—	59253A	Headlamp, complete, less bulbs and harness (France)	1	88ss, 650ss & G15P
—	59281A	Headlamp, complete, less harness ...	1	650/99, Atlas and G15CS
—	553248	Rim, only	1	All
—	54522365	Shell, only (Home)	1	88ss, 650ss & G15P
—	54522377	Shell, only (Export)	1	88ss, 650ss & G15P
—	54521617	Shell, only	1	650/99, Atlas and G15CS
—	516798	Light unit (reflector and glass) (Home)...	1	All
—	553275	Light unit (reflector and glass) (Europe not France)	1	All
—	516802	Light unit (reflector and glass) (France)...	1	All
—	554602	Bulb holder, main (Home and Europe not France)	1	All
—	562303	Bulb holder, main (France)	1	All
—	552943	Back shell (France)	1	All
—	144921	Screw, fixing rim	1	All
—	534296	Plate, fixing rim	1	All
—	554710	Bulb holder, pilot	1	All
—	34289A	Switch, lighting	1	All
—	54330934	Knob, lighting switch	1	All
—	54934995	Harness, main (Home)	1	88ss, 650ss & G15P
—	54932248	Harness, main (Export)	1	88ss, 650ss & G15P
—	54935175	Harness, main	1	650/99 and Atlas
—	54935167	Harness, main	1	G15CS
—	54930007	Socket, with cables	1	88ss, 650ss & G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	36296A	Ammeter	1	All
—	112201	Bolt, fixing headlamp	2	All
—	030057	Spacer, headlamp bolt	2	88ss, 650ss & G15P
—	030058	Spacer, headlamp bolt	2	650/99, Atlas and G15CS
—	446	Bulb, main, 12v., 50 × 40w. (Home) ...	1	All P. Tax 1/-
—	370	Bulb, main, 12v., 45 × 40w. (Europe except France)	1	All P. Tax 1/2
—	350	Bulb, main, 12v., 35 × 35w. (Europe except France)	1	All P. Tax 1/2
—	989	Bulb, pilot, 12v., 6w.	1	All P. Tax 4d.
REAR LAMP				
—	53454B	Lamp, complete (Lucas 564) (Home and Export not U.S.A.)	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679) (U.S.A.) ...	1	88ss, 650ss
—	53973A/B	Lamp, complete (Lucas 679)	1	650/99, Atlas and all G15
—	54576001	Lens, red (for Lucas 564)	1	88ss and 650ss
—	54572932	Lens, red (for Lucas 679)	1	All
—	575219	Nut, for lens (for Lucas 564)	2	88ss and 650ss
—	572289	Screw, for lens (for Lucas 679)	2	All
—	575208	Gasket, lens seating (for Lucas 564) (Home)	1	88ss and 650ss
—	54571677	Gasket, seating lamp (for Lucas 679) ...	1	All
—	575207	Grommet, bulb holder (for Lucas 564) (Home)	1	88ss and 650ss
—	57574348	Bulb holder, with reflector (for Lucas 679)	1	All
—	575209	Bulb holder (for Lucas 564) (Home) ...	1	88ss and 650ss
—	573825	Grommet, cable entry (for Lucas 564) (Home)	1	88ss and 650ss
—	380	Bulb, 12v., 216 × w.	1	All P. Tax 8d.
HORN				
—	030045	Horn, electric (Lucas 8H 70159 B/D) ...	1	All
—	23389	Screw, fixing horn	2	All
—	23410	Washer, fixing screw	2	All
—	E3221	Nut, fixing screw	2	All
—	000342	Bolt, fixing horn	2	All
—	000012	Washer, fixing bolt	2	All
—	000005	Nut, fixing bolt	2	All
—	030044	Bracket, for horn	1	All G15 only
STOP LIGHT				
—	029965	Kit, complete, stop light	1	All G15
—	029351	Switch, stop light (Lucas 31383 A/B) ...	1	All
—	22568	Bracket, stop switch	1	88ss, 650ss, 650/99 and Atlas
—	22807	Bolt, switch bracket	1	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, switch bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3224A	Nut, switch bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5278	Pin, fixing	2	88ss, 650ss, 650/99 and Atlas
—	17904	Washer, fixing pin	4	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, fixing pin	2	88ss, 650ss, 650/99 and Atlas
—	029831	Screw, fixing switch	2	All G15
—	000039	Washer, fixing screw	2	All G15
—	20245	Lead, stop tail lamp	1	88ss, 650ss, 650/99 and Atlas
—	20248	Lead, brake switch	1	88ss and 650ss
—	028250	Cable, stop light	1	All G15
—	021595	Bolt, in brake pedal for stop light	1	All G15
—	029245	Nut, for brake pedal bolt	1	All G15
—	25228	Lead, brake switch	1	650/99 and Atlas
ALTERNATOR				
—	54021027	Alternator, rotor and stator	1	All
—	47162A	Stator, only	1	All
—	54213901	Rotor, only	1	All
—	21433	Stud, for stator	3	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, for stud	3	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for stud	3	88ss, 650ss, 650/99 and Atlas
A74	20948	Key, for rotor	1	All
—	19147	Washer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	20692	Nut, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	23738	Spacer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	011826	Stud, for stator	3	All G15
—	000012	Washer, for stud	3	All G15
—	011843	Nut, for stud	3	All G15
—	24948	Washer, for rotor	1	All G15
—	24947	Nut, for rotor	1	All G15
—	030251	Spacer, for rotor	1	All G15
BATTERY				
—	MKZ9E	Battery, with lid (charged but dry)	2	All
—	030351	Link, for batteries	1	All
—	000348	Bolt, battery-earth	1	All
—	000012	Washer, for bolt	1	All
RECTIFIER AND ZENER DIODE				
—	49072A	Rectifier (with nut)	1	All
—	000011	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	015306	Washer, rectifier	2	All G15
—	49345A	Diode, Zener	1	All
—	026656	Bracket, for diode	1	88ss, 650ss, 650/99 and Atlas
—	030042	Plate, heat sink, for diode	2	All
—	030043	Spacer, for plate	1	All
—	000362	Bolt, for diode	1	88ss, 650ss, 650/99 and Atlas
—	014119	Washer, for diode (on tank bolt) ...	1	88ss, 650ss, 650/99 and Atlas
—	014779	Washer, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	000004	Nut, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	042554	Bolt, fixing diode	1	All G15
—	014515	Spacer, diode bolt	1	All G15
—	000011	Washer, diode bolt	1	All G15
ELECTRICAL SUNDRIES				
—	31563D	Switch, horn and dipping	1	All
—	380459	Packing, rubber, for switch	1	All
—	021299	Screw, for switch	2	All
—	762040	Switch, magneto cut-out	1	All
—	369218	Cable, for horn	R	All
—	369218	Cable, for cut-out switch	R	All
—	000543	Cable, H.T. sparking plug	R	All foot
—	000541	Terminal, H.T. cable	R	All
—	FE100	Plug, sparking	R	88ss, 650ss & 650/99
—	FE75	Plug, sparking	R	Atlas and all G15
—	18465	Cover, sparking plug (with suppressor)...	R	88ss, 650ss and G15P (Home)
—	15399	Cover, sparking plug	R	G15P (Export), Atlas and G15CS
TOOLS				
—	017253	Bag, for tools	1	All
—	021625	Screwdriver	1	All
—	017052	Spanner, $\frac{1}{4}'' \times \frac{3}{16}''$	1	All
—	017248	Pliers, sidecutting	1	All
—	LTU/07	Lever, tyre	2	All
—	SBU2/88	Spanner, sparking plug	1	All
—	SBU2/76	Spanner, box, $\frac{7}{16}'' \times \frac{1}{2}''$	1	All
—	030459	Bar, tommy, $\frac{7}{16}''$ diameter	1	All
—	SPU2/20	Spanner, rocker adjuster	1	All
—	017053	Spanner, $\frac{5}{16}'' \times \frac{3}{8}''$	1	All
—	SBU1/183	Spanner, box, wheel nut	1	All
—	023284	Spanner, shock absorber unit	1	All
—	015023	Spanner, magneto	1	All
—	SBU1/74	Spanner, cylinder head	1	All
—	SBU1/02	Spanner, cylinder head	1	All
—	19438	Key, Allen, handlebar clip	1	All G15 only
—	017257	Spanner, $\frac{1}{8}'' \times \frac{3}{16}''$	1	All G15 only
—	017254	Spanner, dynamo and clutch adjustment	1	All G15 only

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	TBU/01	Bar, tommy, $\frac{7}{16}$ " diameter	1	88ss, 650ss, 650/99 and Atlas
—	019869	Key, Allen	1	88ss, 650ss, 650/99 and Atlas
—	SPU1/01	Spanner, cable adjuster	1	650/99 and Atlas
TOOL KITS				
—	017114	Inflator, tyre	1	All
—	25299	Kit of tools, complete, less inflator	1	88ss and 650ss
—	25307	Kit of tools, complete, less inflator	1	650/99 and Atlas
—	25308	Kit of tools, complete, less inflator	1	All G15
GASKET SET				
—	25284	Set of decarbonising gaskets	1	88ss, 650ss & 650/99
—	25285	Set of decarbonising gaskets	1	Atlas
—	25286	Set of decarbonising gaskets	1	All G15
—	25287	Set, complete overhaul gaskets	1	88ss, 650ss & 650/99
—	25288	Set, complete overhaul gaskets	1	Atlas
—	25289	Set, complete overhaul gaskets	1	All G15
CRASHBAR, FRONT				
—	25280	Set, crashbar, front complete	1	88ss and 650ss
—	026855	Set, crashbar, front complete	1	All G15
—	25011	Bar, only, assembled	1	88ss and 650ss
—	20610	Plate, top fixing	1	88ss and 650ss
—	25012	Stud, fixing, top	1	88ss and 650ss
—	000010	Washer, top fixing stud	1	88ss and 650ss
—	E3224	Nut, top fixing stud	1	88ss and 650ss
—	026519	Bar, only, assembled	1	All G15
—	026523	Stud, frame uniting	1	All G15
—	010957	Bolt, top fixing	1	All G15
—	026525	Spacer, top bolt	2	All G15
—	000009	Washer, top bolt	2	All G15
—	000002	Nut, top bolt	1	All G15
—	029852	Stay, exhaust pipe	2	All G15
CRASHBAR, REAR				
—	RCBK/10R	Set crashbar rear, complete	1	88ss and 650ss
—	030606	Set, crashbar rear, complete	1	All G15
—	23016	Bar, only, left	1	88ss and 650ss
—	23017	Bar, only, right	1	88ss and 650ss
—	23114A	Stud, fixing, top	1	88ss and 650ss
—	23019	Spacer, crashbar	2	88ss and 650ss
—	23018	Stud, crashbar and pillion rest	2	88ss and 650ss
—	029946	Bar, only, assembled, left	1	All G15
—	029947	Bar, only, assembled, right	1	All G15
—	029950	Rear, footrest	2	All G15
—	042269	Bolt, footrest	2	All G15
—	000011	Washer, for bolt	2	All G15
—	029952	Rubber, footrest	2	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STEERING DAMPER				
—	030331	Steering, damper, set of parts	1	All
—	017260	Knob, adjusting	1	All
—	030323	Sleeve, assembly	1	All
—	000195	Washer, spring, damper knob	1	All
—	000162	Washer, ratchet, damper knob	1	All
—	019559	Plate, anchor	1	All
—	014577	Bolt, anchor plate	1	All
—	000012	Washer, anchor plate bolt	3	All
—	000191	Washer, spring, for bolt	2	All
—	000812	Disc, friction	2	All
—	030326	Stud, draw	1	All
—	030327	Spacer, draw stud	1	All
—	000342	Bolt, friction plate	1	All
—	019780	Spacer, for bolt	1	All
—	030333	Nut, top fork stem	1	All
SIDECAR FORK CONVERSION				
—	030340	Crown, assembly, with stem	1	88ss, 650ss, 650/99 and Atlas
—	030402	Lug, handlebar	1	88ss, 650ss, 650/99 and Atlas
—	15906A	Spring, main, front fork	2	88ss, 650ss, 650/99 and Atlas
—	22811	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	T2180A	Sprocket, engine, 17 tooth	1	88ss
—	T2180C	Sprocket, engine, 19 tooth	1	650ss, 650/99 & Atlas
—	030331	Set of steering damper parts	1	88ss, 650ss, 650/99 and Atlas
REVOLUTION COUNTER				
—	030391	Head, only, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	030392	Cable, assembled	1	88ss, 650ss, 650/99 and Atlas
—	14490	Clip, for cable	1	88ss, 650ss, 650/99 and Atlas
—	030384	Bracket, for head	1	88ss and 650ss
—	030358	Bracket, for head	1	650/99 and Atlas
—	24563	Gearbox, revolution counter	1	88ss, 650ss, 650/99 and Atlas
—	23565	Gasket, for gearbox	1	88ss, 650ss, 650/99 and Atlas
—	030164	Lead, for light	1	88ss and 650ss
—	030435	Lead, for light	1	650/99 and Atlas
—	23453	Cover, blanking, gearbox	1	All
—	23649	Disc, sealing, for cover	1	All
—	030383	Plate, assembled, speedometer and light switch	1	All
—	23444	Screw, for revolution counter gearbox or blanking cover	2	All
—	23446	Washer, fibre, for screw	2	All
—	23447	Washer, metal, for screw	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23445	Nut, for screw	2	All
AIR CLEANER				
—	030337	Cleaner, air	1	All
—	23559	Grommet, air cleaner	2	All
—	23552	Plate, mounting	1	88ss, 650ss & 650/99
—	24572	Plate, mounting	1	All 750
—	23555	Sleeve, mounting plate	2	88ss, 650ss & 650/99
—	24571	Sleeve, mounting plate	2	All 750
—	22034	Bolt, mounting plate	2	All
—	17698	Washer, mounting plate bolt	2	All
OPTIONAL PARTS				
—	24985B	Mudguard, front, black	1	88ss and 650ss
—	25060A	Mudguard, rear, black	1	88ss and 650ss
—	23679	Handrail, pillion seat	2	650/99 and Atlas
—	22572	Stud, fixing handrail	2	650/99 and Atlas
—	20676	Rim, front, light alloy	1	88ss and 650ss
—	23842	Rim, rear, light alloy	1	88ss and 650ss
—	22971	Seat, single	1	88ss and 650ss
—	21183	Clip, spring, single seat	2	88ss and 650ss
—	14468	Bolt, single seat clip	2	88ss and 650ss
—	040434	Kickstart, folding type	1	88ss and 650ss
RACING FOOTCHANGE CONVERSION				
—	23772	Lever, gear change	1	88ss and 650ss
—	23774	Lever, toggle	1	88ss and 650ss
—	18450	Rubber, gear change lever	1	88ss and 650ss
—	15879	Rod, toggle	1	88ss and 650ss
—	17356	Yoke end, small	1	88ss and 650ss
—	15880	Yoke end, large	1	88ss and 650ss
—	E3231	Nut, lock, yoke end	2	88ss and 650ss
—	15882	Pin, clevis, yoke end	2	88ss and 650ss
—	10057	Washer, clevis pin	2	88ss and 650ss
—	18415	Pin, split, clevis pin	2	88ss and 650ss
—	16386A	Pedal, rear brake	1	88ss and 650ss
—	23773	Stop, adjuster	1	88ss and 650ss
—	E5456	Washer, for stop	1	88ss and 650ss
—	E3223	Nut, for stop	1	88ss and 650ss
—	13421	Screw, pedal adjuster	1	88ss and 650ss
—	E3229	Nut, adjuster screw	1	88ss and 650ss
—	15870	Footrest, left hand	1	88ss and 650ss
—	17162	Footrest, right hand (folding)	1	88ss and 650ss
—	15871B	Stud, footrest support, left hand	1	88ss and 650ss
—	17163	Stud, footrest support, right hand	1	88ss and 650ss
—	E5377	Washer, for stud	2	88ss and 650ss
—	15176	Nut, for stud	2	88ss and 650ss
—	000008	Washer, for stud, left hand	1	88ss and 650ss
—	E6706	Bolt, for right hand footrest	1	88ss and 650ss
—	12079	Nut, for bolt	1	88ss and 650ss