

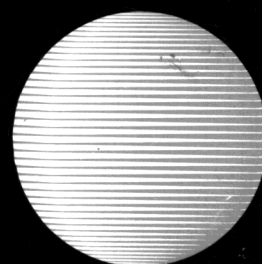
Norton

A DIVISION OF NORTON VILLIERS LTD.

motorcycles

750 COMMANDO

PARTS LIST



Norton

**750
COMMANDO**

PARTS LIST

USE OF THIS PARTS BOOK

TO LOCATE THE PART REQUIRED

Identify from the illustration the group in which the required component appears. Having located the page, the individual component is keyed from the illustration to the text.

SPECIAL NOTE

When ordering coloured parts, always quote the colour required as well as using the part number suffix. The suffix numbers **do not** indicate the colour in many instances.

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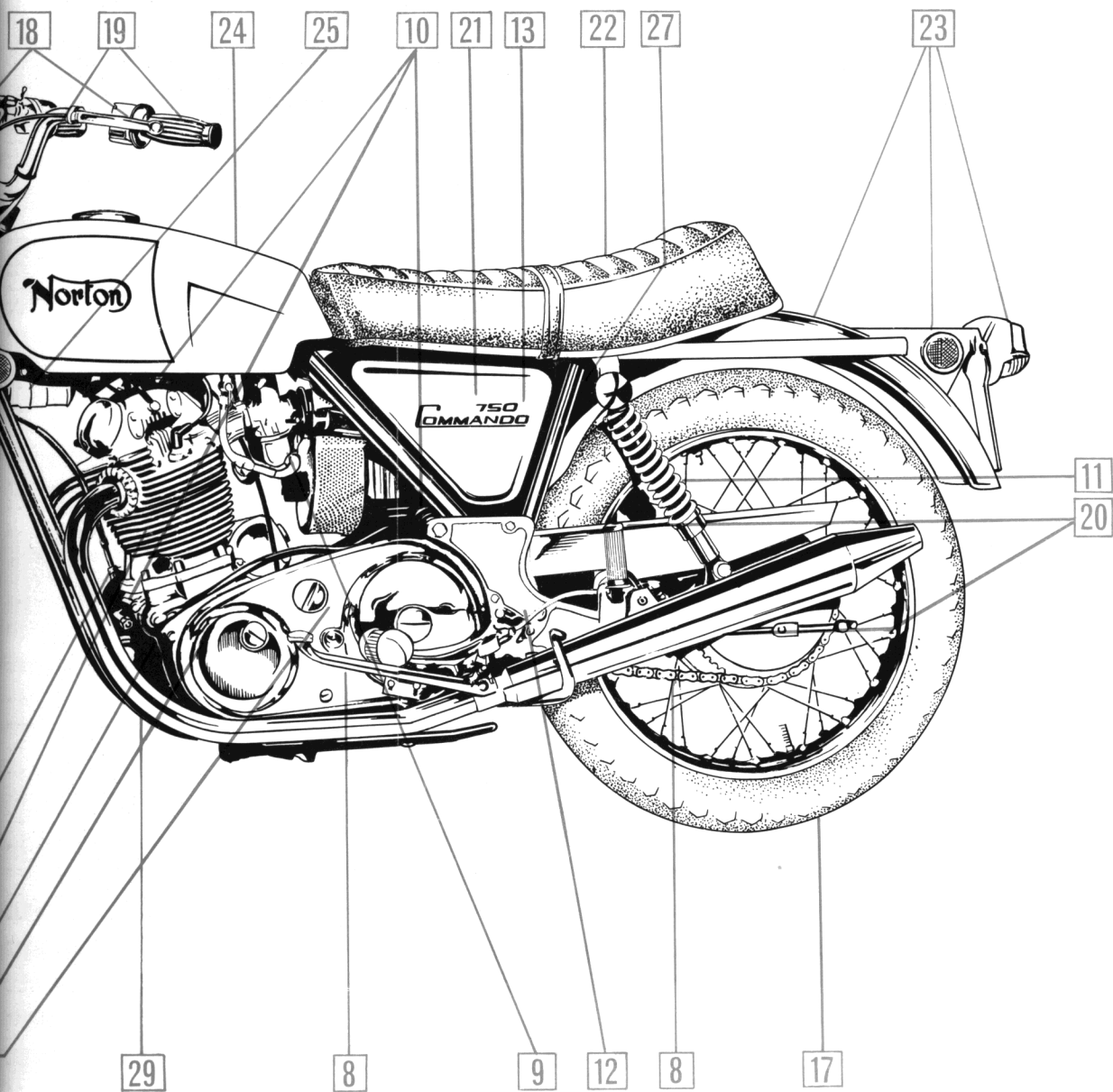
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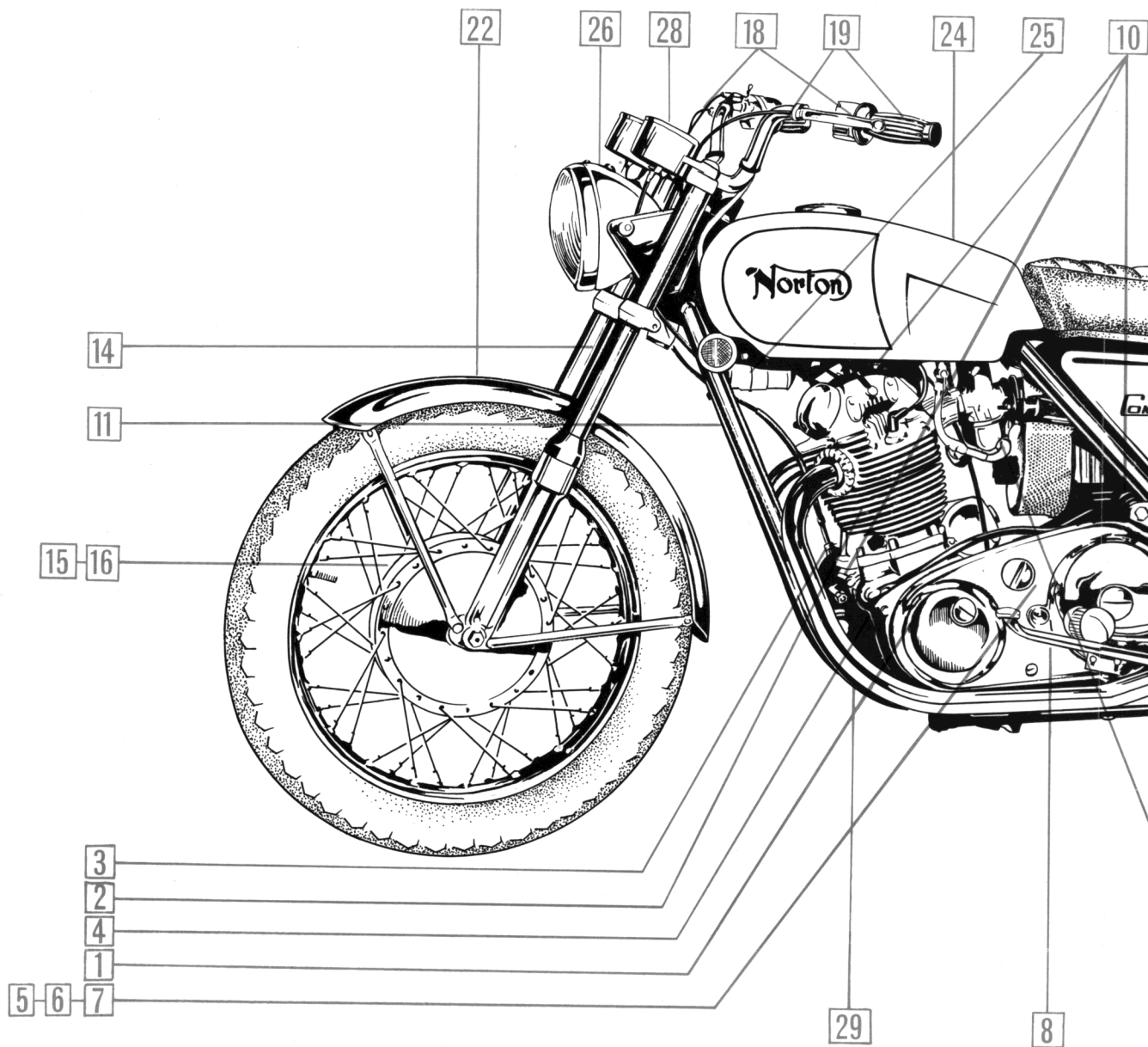
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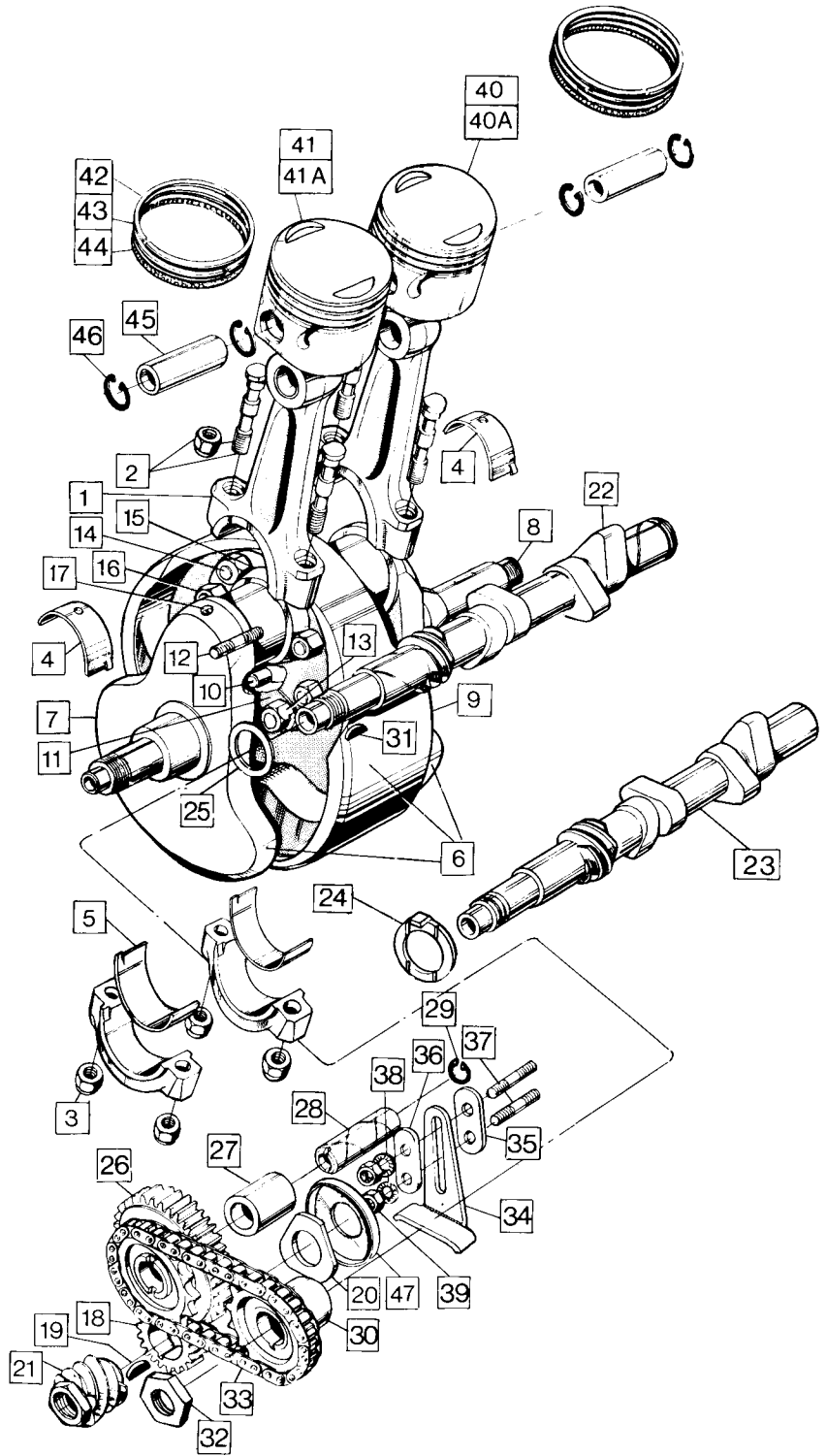
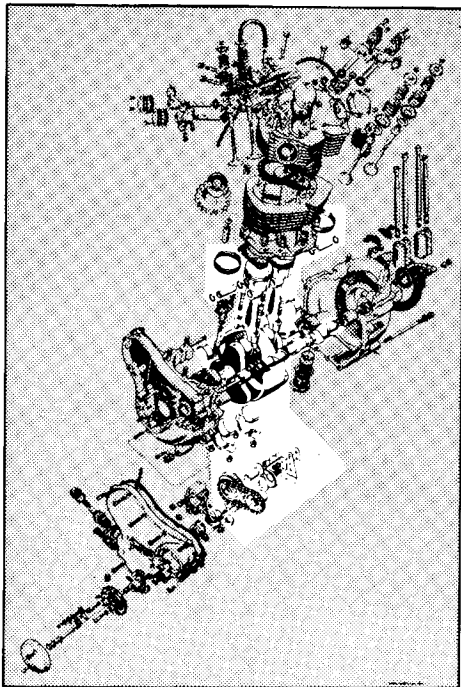
063338	063348	Piston complete – left hand STD	1
063339	063349	Piston complete – right hand STD	1
063340	063350	Piston complete – left hand + .010 in.	1
063341	063351	Piston complete – right hand + .010 in.	1
063342	063352	Piston complete – left hand + .020 in.	1
063343	063353	Piston complete – right hand + .020 in.	1
063344	063354	Piston complete – left hand + .030 in.	1
063345	063355	Piston complete – right hand + .030 in.	1
063346	063356	Piston complete – left hand + .040 in.	1
063347	063357	Piston complete – right hand + .040 in.	1
	*R25830	Piston Ring Pack – STD	2
	*R25830/10	Piston Ring Pack – + .010 in.	2
	*R25830/20	Piston Ring Pack – + .020 in.	2
	*R25830/30	Piston Ring Pack – + .030 in.	2
	*R25830/40	Piston Ring Pack – + .040 in.	2
		*Ring Packs comprise: 1 Piston ring top (chrome)							
		1 Piston ring (plain)							
		1 Piston ring "SE" scraper							

25409	Connecting Rod Bearing Shell (top half) ·010 in.	2
25410	Connecting Rod Bearing Shell (top half) ·020 in.	2
25411	Connecting Rod Bearing Shell (top half) ·030 in.	2
25413	Connecting Rod Bearing Shell (top half) ·040 in.	2
25165	Connecting Rod Bearing Shell (bottom half) ·010 in.	2
25166	Connecting Rod Bearing Shell (bottom half) ·020 in.	2
25167	Connecting Rod Bearing Shell (bottom half) ·030 in.	2
25168	Connecting Rod Bearing Shell (bottom half) ·040 in.	2

[illegible][illegible]

060934	Auto Advance Draw Bolt
060941	Engine Sprocket and Clutch Hub Tool
060947	Drift Front Engine Mounting
060948	Drift Rear Engine Mounting
060949	Auto Advance Lock Washer
060992	Front Engine Mounting Tool
060995	Rear Engine Mounting Tool
060999	Clutch Tool
061015	Clutch Hub Lock
061028	Rocker Shaft Extractor
061037	Camshaft Sprocket Extractor
061229	Exhaust Pipe Ring Spanner
060942	Head Spanner
061359	Camshaft Oil Seal Tool
EST 12	Extractor
ET 2003	Extractor
NM12093	Box Spanner
061007	Peg Spanner

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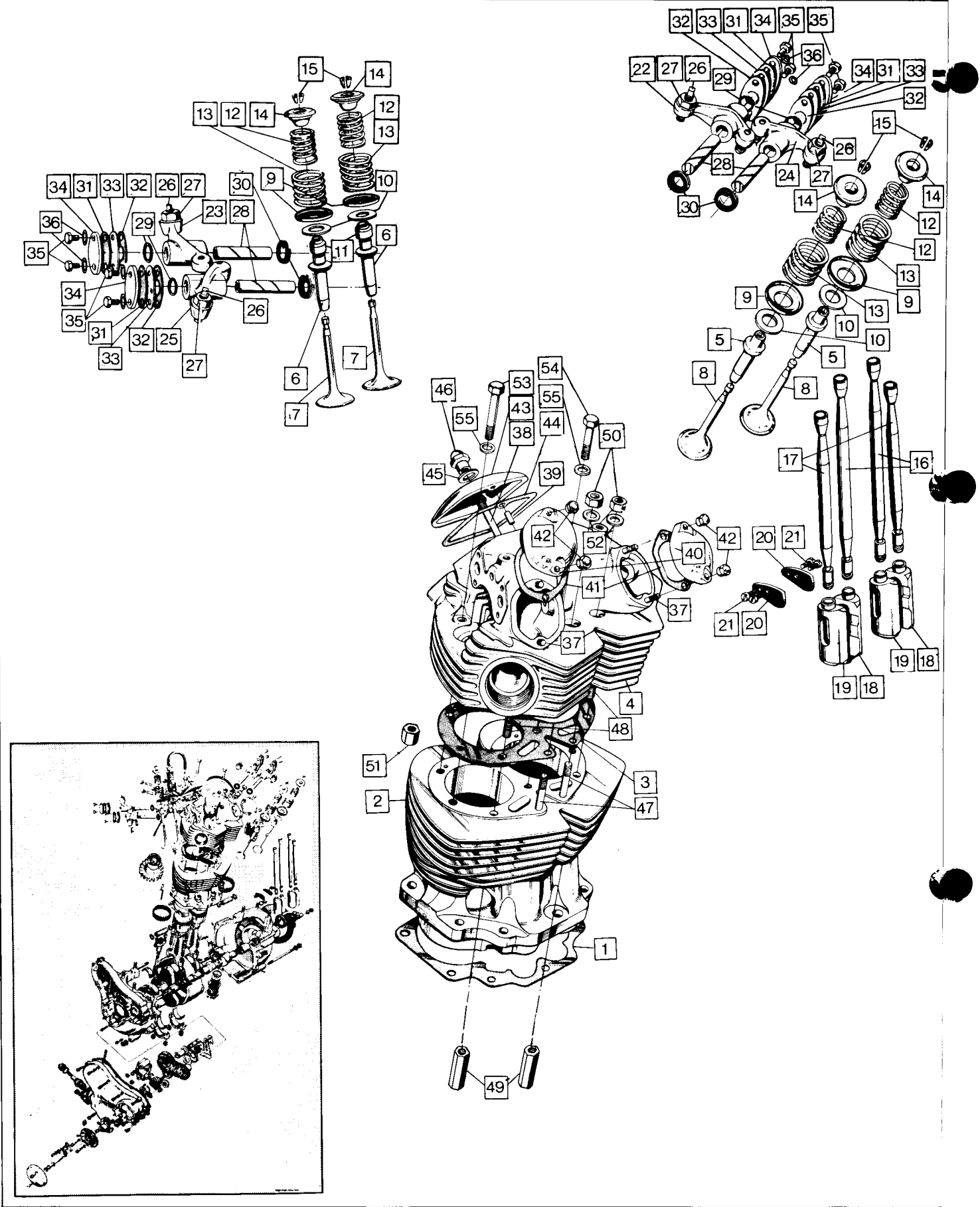
Engine: Crankshaft, Connecting Rods, Pistons,
Camshaft, Timing Gear

Engine: Crankshaft, Connecting Rods, Pistons, Camshaft, Timing Gear

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	NM.25369	Connecting Rod with Cap	2
2	NM.23254	Connecting Rod Bolt	4
3	NM.23253	Connecting Rod Self Locking Nut	4
4	NM.25384	*Big End Shell Upper	2
5	NM.23255	*Big End Shell Lower	2
6	063106	Crankshaft Assembled	1
7	NM.23262	Crank-cheek T.S.	1
8	060542	Crank-cheek D.S.	1
9	060731	Flywheel	1
10	NMT2105	Dowel	1
11	NMT2032	Nut Retaining Plate	2
12	NMT2086	Crankshaft Stud	2
13	NMT2031	Crankshaft Stud Nut	4
14	NMT2033	Crankshaft Bolt	4
15	NMT2031	Crankshaft Bolt Nut	2
16	NM.23280	Crankshaft Bolt Nut	2
17	NME4591	Crankshaft Oilway Screw	1
18	NMT2035	Timing Pinion	1
19	000572	Timing Pinion Key	1
20	NMT.2007	Timing Pinion Back plate	1
21	NM.24732	Timing Pinion Nut (oil pump worm)	1
22	061084	Camshaft (Standard)	1
23	063536	Camshaft (Combat)	1
24	062601	Thrust Washer	1
25	061086	Camshaft Thrust Washer	2
26	061077	Intermediate Gear c/w Bush	1
27	061079	Intermediate Gear Bush	1
28	061078	Intermediate Gear Shaft	1
29	NM.17823	Intermediate Gear Shaft Circlip	1
30	061080	Camshaft Sprocket	1
31	000572	Camshaft Sprocket Key	1
32	NM.20732	Camshaft Sprocket Nut	1
33	NM.17806	Camshaft Chain	1
34	061094	Tensioner Slipper	1
35	NMT2218	Tensioner Backing Plate, Thin	1
36	NMT2218A	Tensioner Backing Plate, Thick	1
37	NMT247	Tensioner Stud	2
38	NM.18202	Tensioner Stud Washer	2
39	NME3231	Tensioner Stud Nut	2
40A	063348	(Piston complete L.H. Combat	1
40	063338	(Piston complete L.H. Standard	1
41A	063349	(Piston complete R.H. Combat	1
41	063339	Piston complete R.H. Standard	1
42	†060952	*(Piston Ring Top - Chrome	2
43	†062262	(Piston Ring plain	2
44	†062461	(Piston Ring Scraper	2
45	060955	(Wrist Pin	2
46	NM.23276	Circlip	2
47	NMT2008	Sealing Washer, timing side bearing	1

*For oversizes/undersizes Refer preface

†Available only in sets. Refer preface

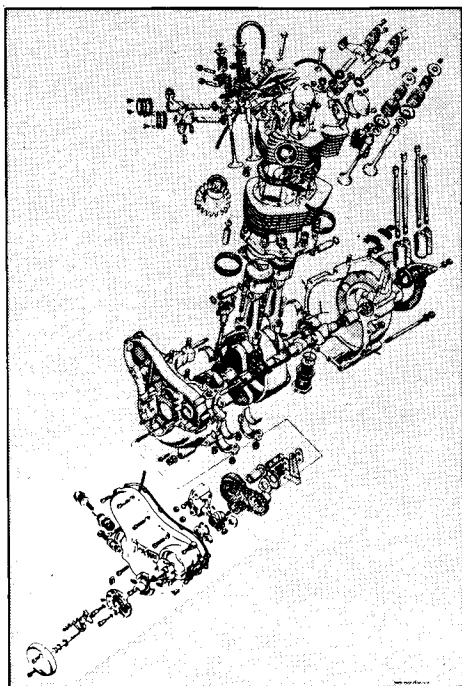
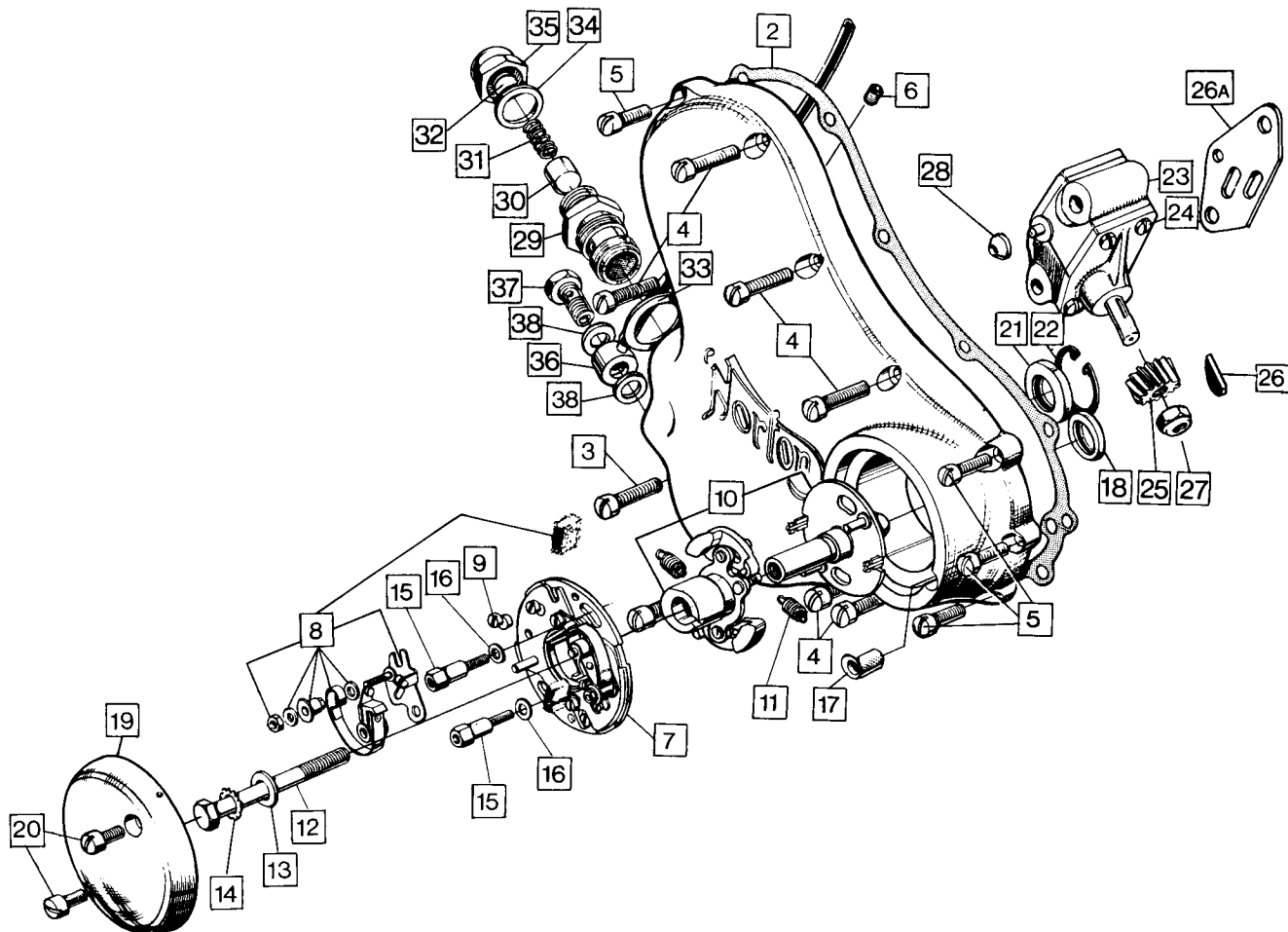


Engine: Cylinder, Cylinder Head and Fittings

Engine: Cylinder, Cylinder Head and Fittings

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	NM.24249	Cylinder Base Gasket	1
2	061705	Cylinder Standard (Silver)	1
2A	062674	Cylinder Combat (Black)	1
3	060400	Cylinder Head Gasket	1
4	060988	Cylinder Head (c/w guides) Standard	1
4A	063327	Cylinder Head (c/w guides) Combat	1
5	NMT2011	*Valve Guide Exhaust	1
6	062725	*Valve Guide Inlet	2
7	063282	Valve Exhaust	2
8	063283	Valve Inlet	2
9	NMT2073	Valve Spring Seat	4
10	NM.23392	Valve Spring Heat Insulator (2 only on Combat at exhaust position)	4
11	062726	Valve Stem Seal	2
12	NM.22839	Valve Spring Inner	4
13	NM.22838	Valve Spring Outer	4
14	NMT186	Valve Collar	4
15	NMT187	Valve Split Collet	4 Pairs
16	NM.25515	Inlet pushrod complete	2
17	NM.25516	Pushrod Exhaust complete	2
18	NM.22771	Tappet L.H.	2
19	NM.22772	Tappet R.H.	2
20	063092	Tappet Locating Plate	2
21	NMT2143	Tappet Locating Plate Screw	4
22	062473	Rocker Inlet L.H. with ball end, less adjuster and nut	1
23	062471	Rocker Inlet R.H. with ball end, less adjuster and nut	1
24	062474	Rocker Exhaust L.H. with ball end, less adjuster and nut	1
25	062472	Rocker Exhaust R.H. with ball end, less adjuster and nut	1
26	NMT2074	Rocker Adjuster	4
27	NMT232	Rocker Adjuster Nut	4
28	NM.25350	Rocker Spindle	4
29	NM.18102	Rocker Thrust Washer	4
30	NM.18103	Rocker Spring Washer	4
31	NMT2083	Rocker Plain Washer	4
32	NMT2240	Rocker Spindle Joint Washer	4
33	NMT2238	Rocker Spindle Lock Plate	4
34	NMT2239	Rocker Spindle Retaining Plate	4
35	063124	Rocker Spindle Retaining Bolt	8
36	063129	Washer (Copper)	8
37	NMT2252	Rocker Cover Stud - Front	4
38	NM.18033	Rocker Cover Stud - Rear	1
39	000579	Rocker Cover Dowel	1
40	NM.18093A	Rocker Cover - Front	2
41	NMT2088	Rocker Cover Gasket	2
42	NMT2085	Rocker Cover Nut	4
43	NM.18094A	Rocker Cover - Rear	1
44	NMT2084	Rocker Cover Gasket	1
45	NMT2082	Rocker Cover Stud Washer	1
46	NMT2162	Rocker Cover Stud Nut	1
47	NMT2161	Cylinder Head/Barrel Stud	2
48	NM.24389	Cylinder Head/Barrel Stud	3
49	NM.24260	Cylinder Head/Barrel Stud Nut	2
50	NMT2017	Cylinder Head/Barrel Stud Nut	2
51	NM.24250	Cylinder Head/Barrel Stud Nut	1
52	000011	Cylinder Head/Barrel Stud Washer	2
53	060401	Cylinder Head/Barrel Bolt	4
54	NM.25313	Cylinder Head/Barrel Bolt short	1
55	016213	Cylinder Head/Barrel Stud Washer	5

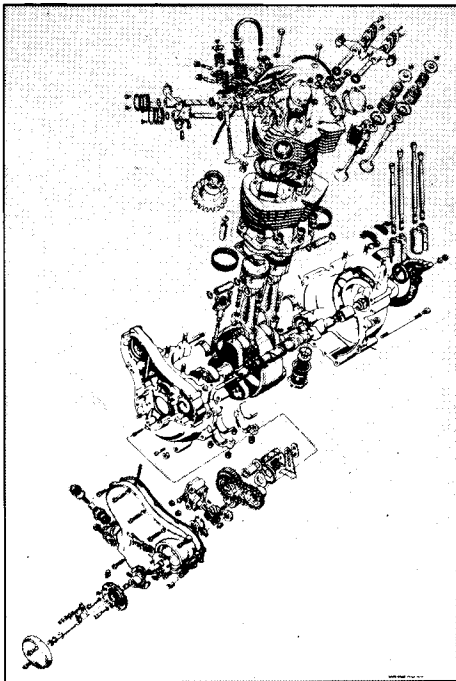
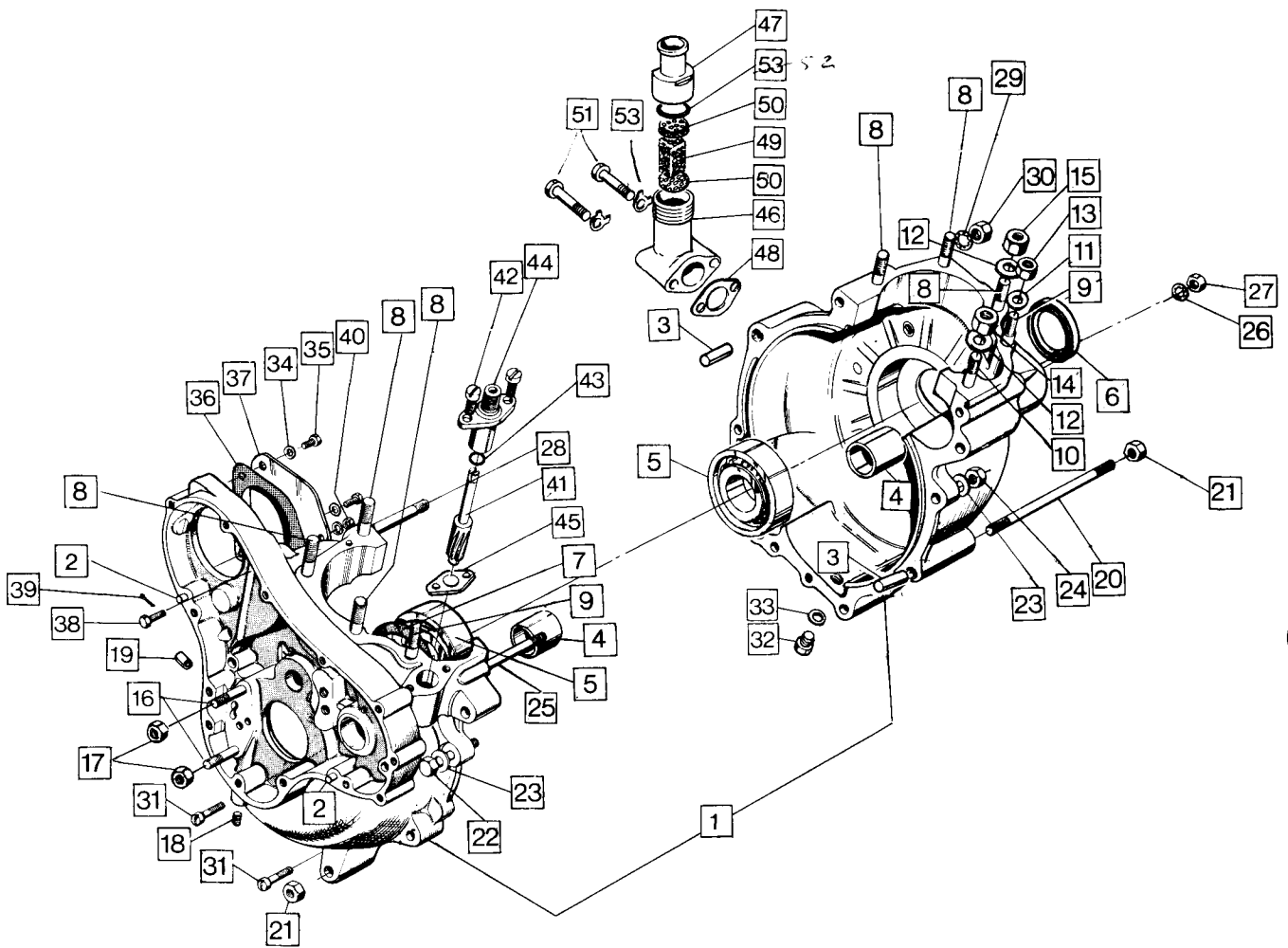
*For oversizes see preface pages



**Engine: Contact Breaker, Timing Cover,
Oil Pump, Oil Pressure Relief Valve**

Engine: Contact Breaker, Timing Cover, Oil Pump, Oil Pressure Relief Valve

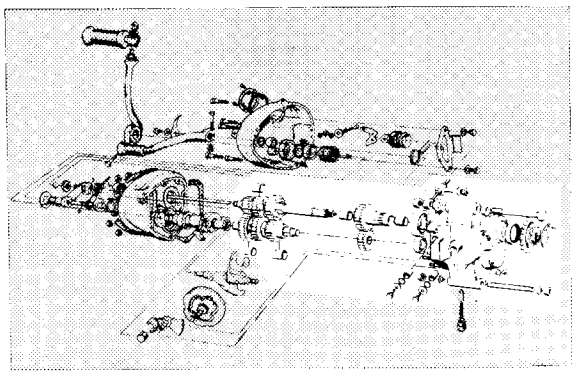
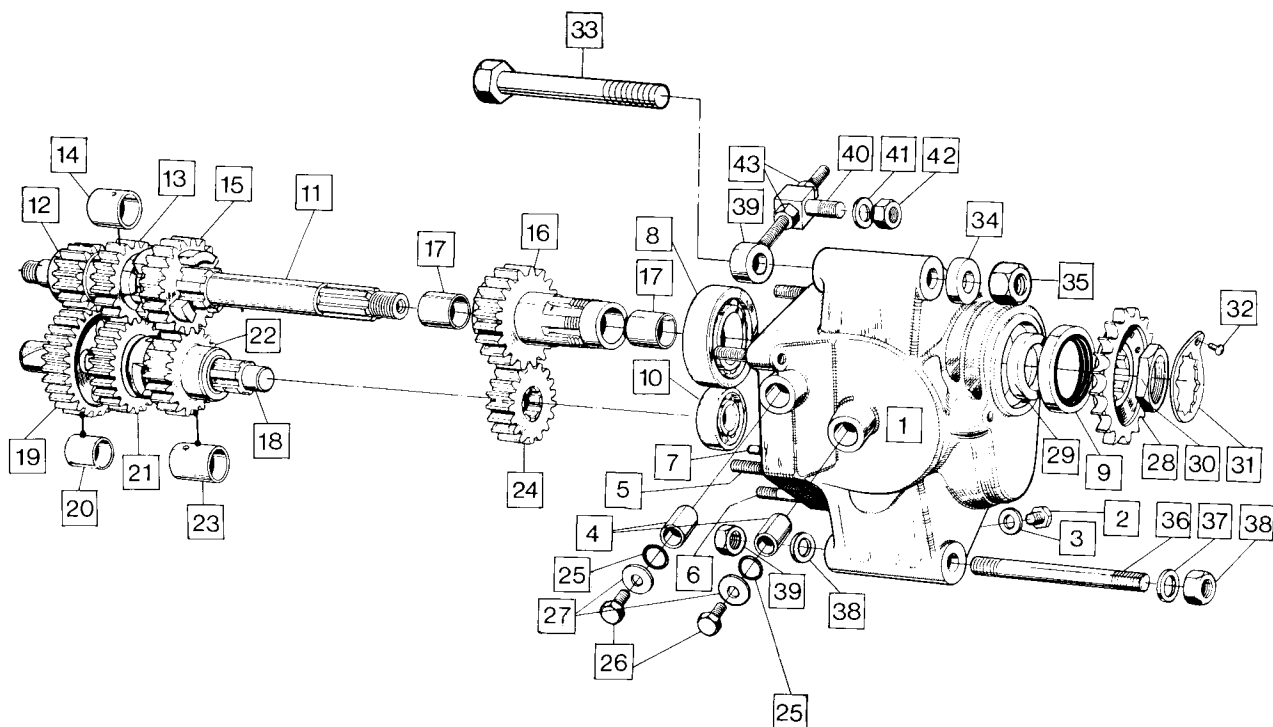
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061073	Timing Cover	1
2	061092	Timing Cover Gasket	1
3	061102	Timing Cover Screw Long	1
4	061104	Timing Cover Screw Medium	7
5	061103	Timing Cover Screw Short	4
6	NME4591	Timing Cover Oilway Plug	1
7	54419097	Contact Breaker Plate Assembly	1
8	54419827	Contact Points Set	2
9	54419220	Contact Breaker Eccentric Screw	2
10	54419344	Auto Advance Mechanism	1
11	54415642	Auto Advance Spring Set	1
12	060720	Contact Breaker Cam Bolt	1
13	NMT2221	Contact Breaker Cam Washer, Plain	1
14	015306	Contact Breaker Cam Washer, Spring	1
15	061281	Contact Breaker Fixing Screw	2
16	029984	Contact Breaker Fixing Screw Washer	2
17	061093	Contact Breaker Lead Seal	1
18	034053	Contact Breaker Oil Seal	1
19	061087	Contact Breaker Cover	1
20	061105	Contact Breaker Cover Screw	2
21	048023	Oil Seal (in timing cover)	1
22	048079	Oil Seal Circlip	1
23	063037	Oil Pump complete	1
24	NM.15512	Oil Pump Cover Screw	4
25	NM.24733	Oil Pump Worm Gear	1
26	062609	Oil Pump Worm Gear Key	1
27	063024	Oil Pump Worm Gear Nut	1
28	NMT272	Feed Bush Sealing Washer	1
29	NMT2059A	Oil Pressure Relief Valve Body	1
30	NMT2054	Oil Pressure Relief Piston	1
31	NMT2061	Oil Pressure Relief Spring	1
32	NM.15404	Oil Pressure Relief Shim	5
33	NMT2058	Oil Pressure Relief Union Washer	1
34	NMT2057	Oil Pressure Relief Union Nut Washer	1
35	NMT2060	Oil Pressure Relief Body Nut	1
36	062168	Rocker Feed Pipe	1
37	NM.18101	Banjo Bolt	3
38	NMT1084	Fibre Washer	6



**Engine: Crankcases, Crankcase Breather,
Tachometer Drive**

Engine: Crankcases, Crankcase Breather, Tachometer Drive

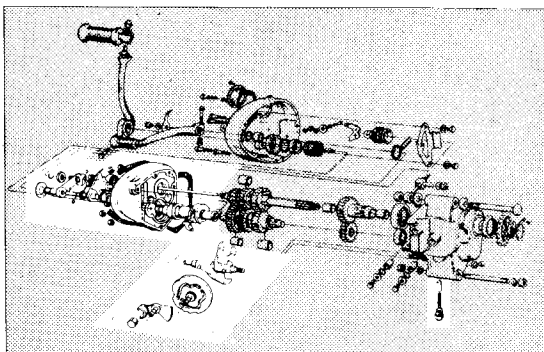
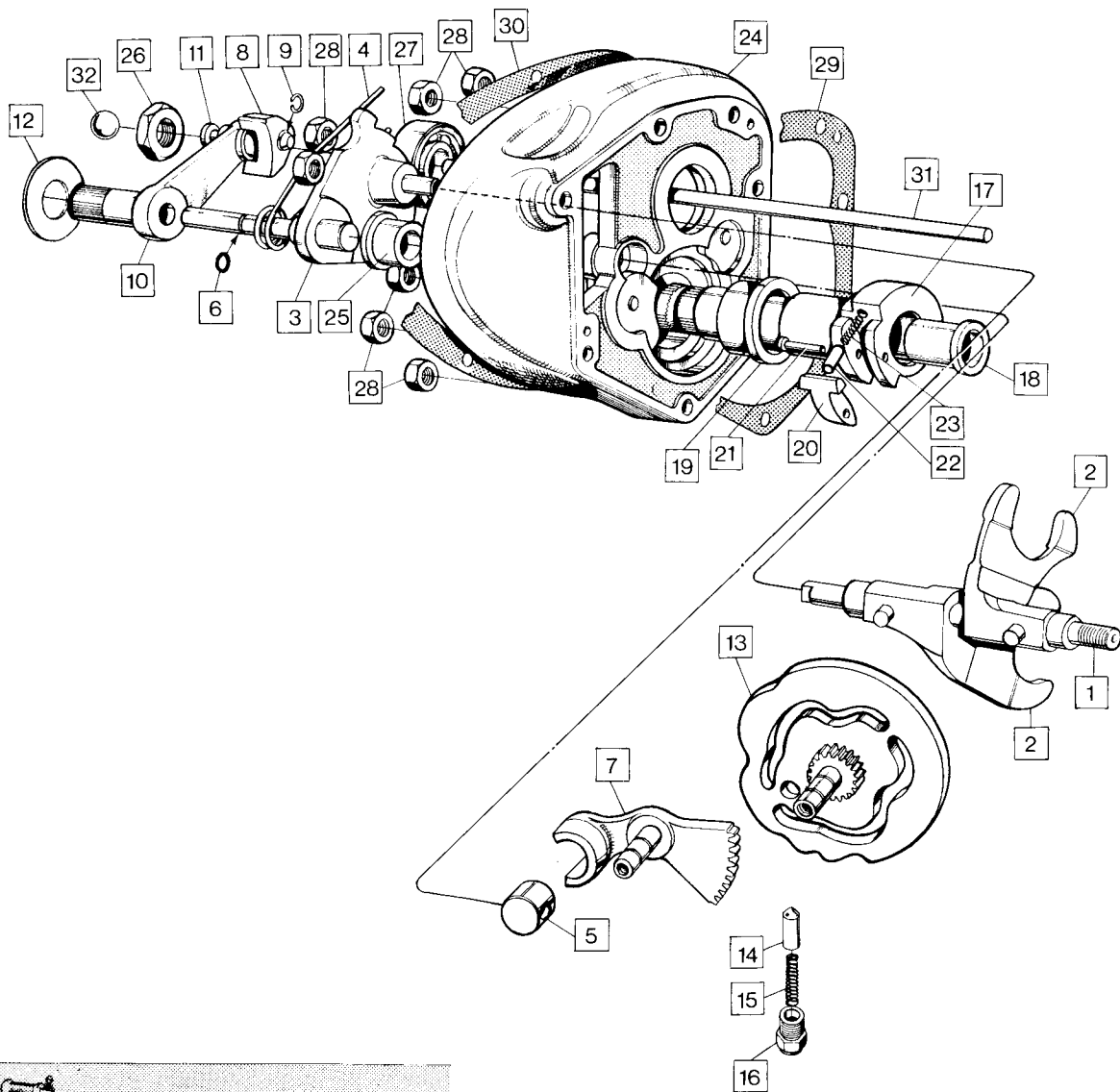
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063334	Crankcase Halves Assembled	1
2	NM.11790	Crankcase Dowel	2
3	062621	Crankcase Dowel	2
4	062600	Camshaft Bush	1
5	063114	Main Bearing	2
6	NMT2187	Main Bearing Oil Seal	1
7	NMT2196A	Main Bearing Shim	1
8	062639	Cylinder Stud	6
9	062640	Cylinder Stud Stepped	2
10	062641	Cylinder Stud Front	1
11	000011	Cylinder Stud Washer	2
12	NM.24252	Cylinder Stud Washer	6
13	062650	Cylinder Stud Nut	2
14	062651	Cylinder Stud Nut	1
15	062652	Cylinder Stud Nut	6
16	062664	Oil Pump Stud	2
17	27815	Oil Pump Stud Nut	2
18	062638	Grub Screw-oil Stop	1
19	NM.21287	Junction Block Dowel	1
20	062663	Crankcase Bolt, Long	1
21	27815	Crankcase Bolt Nut	1
22	062761	Crankcase Bolt, Short	1
23	30859	Crankcase Bolt Washer	2
24	27815	Crankcase Bolt Nut	1
25	062662	Crankcase Stud Top Front	1
26	NMT2221	Crankcase Stud Washer	1
27	26947	Crankcase Stud Nut	1
28	062661	Crankcase Stud Top, Rear	1
29	26076	Crankcase Stud Washer	1
30	21998	Crankcase Stud Nut	1
31	062685	Crankcase Screw, T.S. to D.S. at sump	2
32	22850	Sump Plug	1
33	062624	Sump Plug Washer	1
34	000012	Washer - Blanking Plate Bolt	2
35	060633	Bolt - Blanking Plate	2
36	062548	Gasket - Blanking Plate	1
37	061542	Blanking Plate	1
38	061921	Bolt	1
39	16228	Split Pin	1
40	0700223	Nut	1
41	061089	Gear Tachometer	1
42	062670	Screw	2
43	061282	'O' Ring	1
44	061090	Housing	1
45	063056	Gasket, Tachometer Housing	1
46	062620	Breather Body	1
47	062614	Cap	1
48	062618	Gasket	1
49	062615	Seperator	1
50	063116	Retainer Disc	2
51	25614	Bolt	2
52	060448	'O' Ring	1
53	063418	Tab Washer	2



**Gearbox: Shell, Gear Cluster, Mounting Bolts,
Adjuster and Countershaft Sprockets**

Gearbox: Shell, Gear Cluster, Mounting Bolts, Adjuster and Countershaft Sprockets

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060808	Gearbox Shell with Bushes and Studs	1
2	040138	Drain Bolt	1
3	000200	Drain Bolt Washer	1
4	040056	Bush, Quadrant and Cam Spindle	2
5	040064	Stud for Inner Case	2
6	000271	Stud for Inner Case	5
7	000577	Dowel	2
8	040098	Sleeve Gear Bearing	1
9	040132	Sleeve Gear Bearing Oil Seal	1
10	040100	Layshaft Bearing	1
11	060384	Mainshaft	1
12	040026	Mainshaft 1st Gear	1
13	040418	Mainshaft 2nd Gear	1
14	040048	Mainshaft 2nd Gear Bush	1
15	040635	Mainshaft 3rd Gear	1
16	061057	Sleeve Gear	1
17	040062	Sleeve Gear Bush	2
18	040025	Layshaft	1
19	040115	Layshaft 1st Gear with Bush	1
20	040046	Layshaft 1st Gear Bush	1
21	040019	Layshaft 2nd Gear	1
22	040634	Layshaft 3rd Gear	1
23	040047	Layshaft 3rd Gear Bush	1
24	061058	Layshaft 4th Gear	1
25	040129	'O' Ring	2
26	040136	Spindle Bolt	2
27	000174	Spindle Bolt Washer	2
28	040480	Countershaft Sprocket (19T)	1
28	060931	Countershaft Sprocket (20T)	Available
28	060721	Countershaft Sprocket (21T)	Available
28	060759	Countershaft Sprocket (22T)	Available
28	063420	Countershaft Sprocket (23T)	Available
28	063421	Countershaft Sprocket (24T)	Available
29	040131	Countershaft Sprocket Spacer	1
30	040070	Countershaft Sprocket Nut	1
31	040076	Countershaft Sprocket Nut Lock Washer	1
32	000450	Countershaft Sprocket Nut Lock Screw	1
33	062653	Gearbox Top Bolt	1
34	030023	Gerbox Top Bolt Spacer	1
35	062656	Gearbox Top Bolt Nut	1
36	060597	Gearbox Pivot Stud	1
37	000008	Gearbox Pivot Stud Washer	2
38	060625	Gearbox Pivot Stud Nut	2
39	062654	Gearbox Adjuster	1
40	062657	Gearbox Adjuster Crosshead	1
41	26076	Gearbox Adjuster Crosshead Washer	1
42	21998	Gearbox Adjuster Crosshead Nut	1
43	28681	Gearbox Adjuster Nut	2

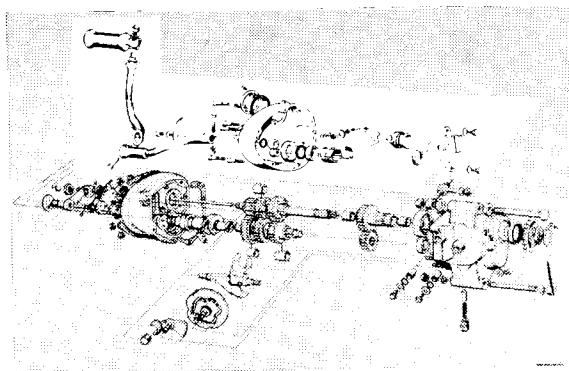
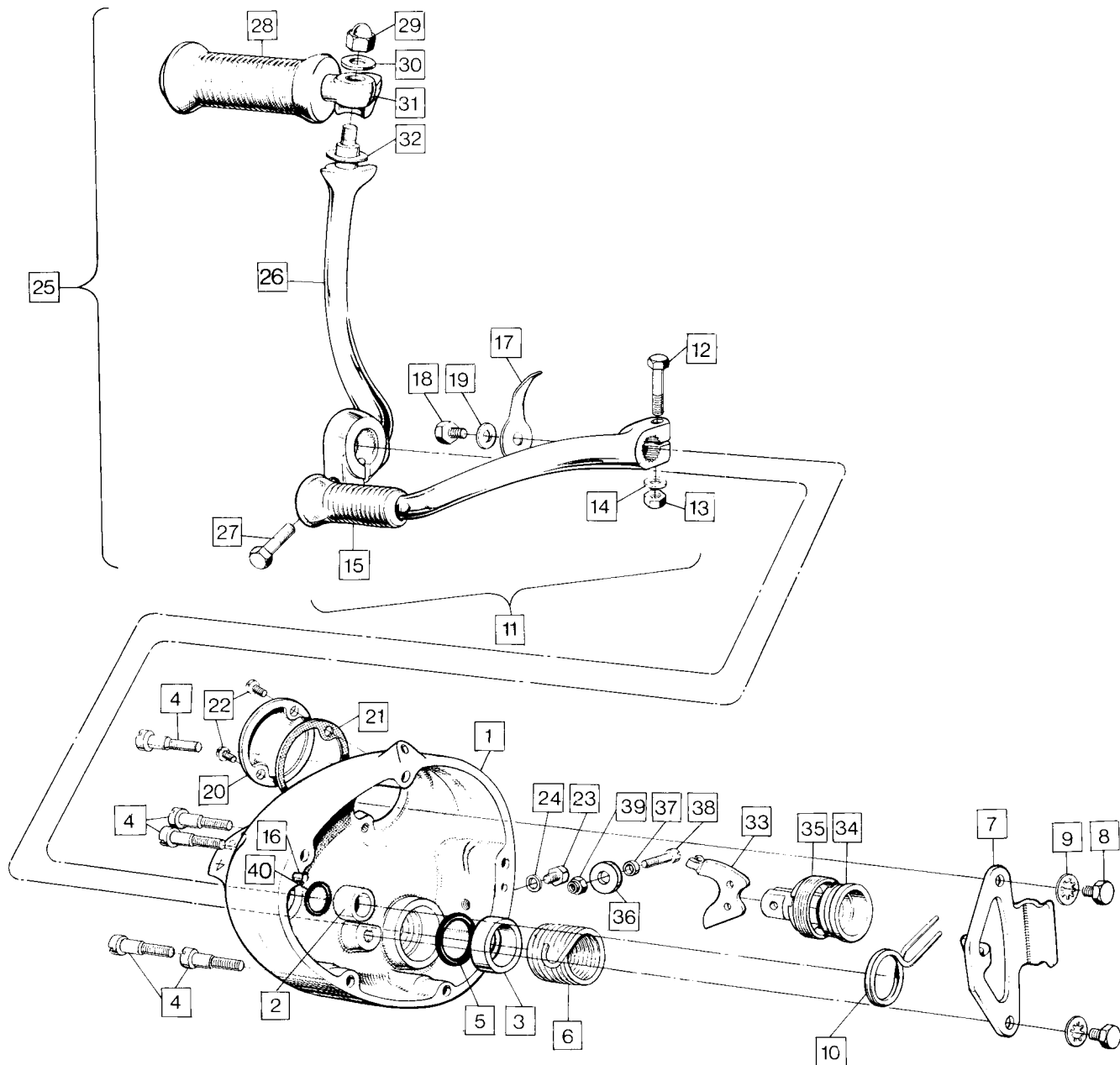


Gearbox: Inner Cover

Gearbox: Inner Cover

6

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	040035	Selector Fork Spindle	1
2	040022	Selector Fork	2
3	040111	Ratchet Plate Assembled	1
4	040038	Ratchet Spring	1
5	040078	Knuckle Pin Roller	1
6	040079	Ratchet Spindle 'O' Ring	1
7	040109	Quadrant	1
8	040024	Gearshift Pawl	1
9	040049	Gearshift Pawl Circlip	1
10	040110	Pawl Carrier Assembled	1
11	040067	Pawl Pivot Pin	1
12	040135	Spring Washer	1
13	040108	Camplate	1
14	040034	Cam Plunger	1
15	040442	Plunger Spring	1
16	040036	Plunger Spring Bolt	1
17	040477	Kickstart Shaft with Bush	1
18	040146	Bush, Shaft	1
19	040473	Bush, Cover	1
20	062015	Kickstart Pawl	1
21	040033	Kickstart Pawl Pin	1
22	040069	Kickstart Pawl Plunger	1
23	040044	Kickstart Pawl Spring	1
24	040467	Gearbox Inner Cover Ass.	1
25	040061	Gear Shift Inner Bush	1
26	040023	Mainshaft Nut	1
27	040099	Mainshaft Bearing	1
28	000004	Gearbox Inner Cover Stud Nut	7
29	040030	Gasket, Inner Cover to Shell	1
30	040055	Gasket, Inner Cover to Outer Cover	1
31	040084	Clutch Pushrod	1
32	040031	Clutch Operating Ball	1

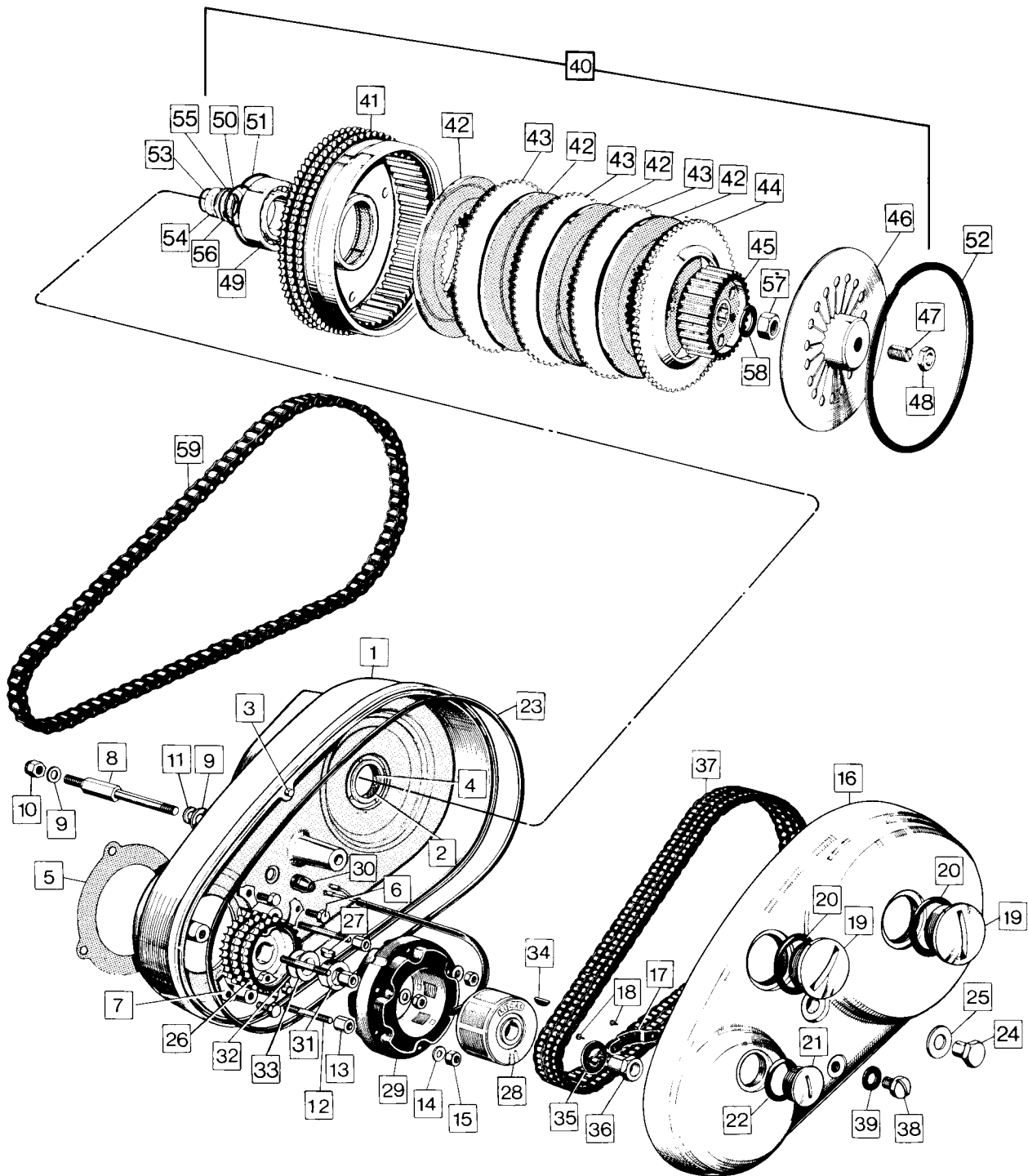


Gearbox: Outer Cover

Gearbox: Outer Cover

7

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060740	Gearbox Outer Cover	1
2	040063	Gear Shift Bush Outer	1
3	040472	Kickstart Bush Outer	1
4	000482	Outer Cover Screw	5
5	040005	Kickstart Shaft 'O' Ring	1
6	040475	Kickstart Return Spring	1
7	040052	Gearshift Stop Plate	1
8	041400	Gearshift Stop Plate Bolt	2
9	014117	Gearshift Stop Plate Washer	1
10	040479	Gearshift Return Spring	1
11	061499	Gearshift Lever, chrome (including rubber)	1
12	040105	Gearshift Lever Bolt	1
13	000005	Gearshift Lever Nut	1
14	045062	Gearshift Lever Washer	1
15	040086	Gearshift Lever Rubber	1
16	000577	Dowel, Outer to Inner Cover	2
17	040051	Gearshift Indicator	1
18	040137	Gearshift Indicator Bolt	1
19	000012	Gearshift Indicator Bolt Washer	1
20	041104	Inspection Cover	1
21	040057	Inspection Cover Gasket	1
22	000450	Inspection Cover Screw	2
23	040137	Oil Level Bolt	1
24	000203	Oil Level Bolt Washer	1
25	061464	Kickstart Crank Complete	1
26	061055	Kickstart crank only	1
27	060599	Kickstart Pinch Bolt	1
28	033218	Kickstart Rubber	1
29	060550	Domed Nut	1
30	000010	Plain Washer	1
31	042934	Pin	1
32	040433	Spring Washer	1
33	060715	Clutch Operating Lever	1
34	040059	Clutch Operating Lever Body	1
35	040003	Clutch Operating Lever Body Lockring	1
36	040060	Clutch Operating Roller	1
37	040065	Clutch Operating Roller Sleeve	1
38	000457	Clutch Operating Roller Screw	1
39	011846	Clutch Operating Roller Screw Nut	1
40	040006	'O' Ring Pawl Carrier	1



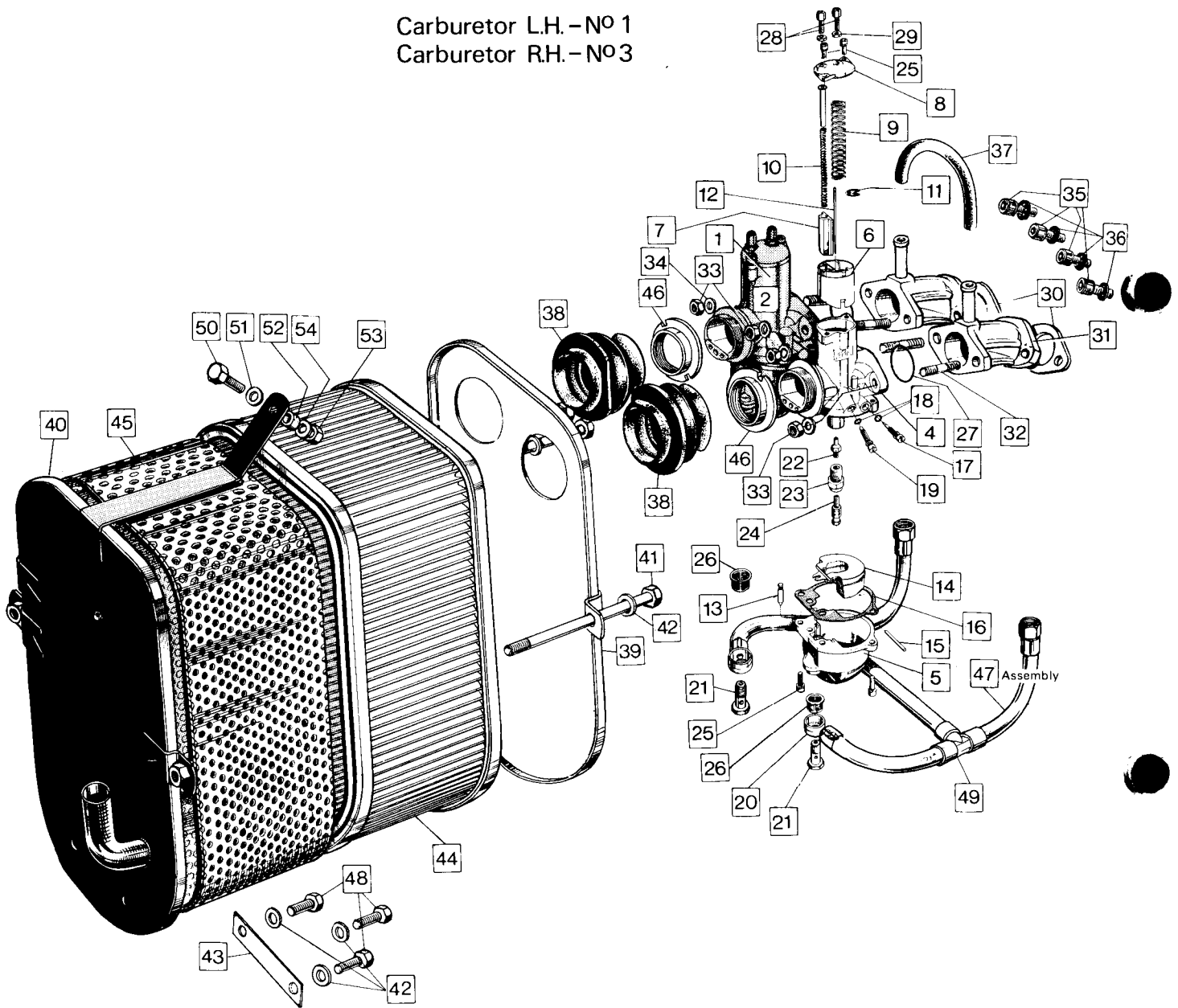
Chaincases, Chains, Sprockets, Clutch, Alternator

Chaincases, Chains, Sprockets, Clutch, Alternator

8

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060374	Chaincase Inner Half c/w Dowels	1
2	060769	Chaincase Oil Seal Disc	2
3	024145	Chaincase Dowel	2
4	012443	Chaincase Felt Seal	1
5	060711	Chaincase to Crankcase Gasket	1
6	060375	Chaincase Fixing Bolt	3
7	060395	Chaincase Fixing Bolt Washer	3
8	060376	Chaincase Centre Stud	1
9	000010	Chaincase Centre Stud Washer	2
10	060397	Chaincase Centre Stud Nut	1
11	060399	Chaincase Centre Stud Shim	AR
12	060386	Stator Stud	3
13	060377	Stator Stud Spacer	3
14	000011	Stator Stud Washer	3
15	060700	Stator Stud Nut	3
16	062585	Chaincase Outer Half with Timing Plate	1
17	060763	Ignition Indicator Plate	1
18	060663	Hammer Drive Screw	2
19	060388	Chain Inspection Cap	2
20	062581	Chain Inspection Cap 'O' Ring	2
21	060659	Timing Inspection Cap	1
22	062580	Timing Inspection Cap 'O' Ring	1
23	060398	Chaincase Band Rubber	1
24	060367	Chaincase Attachment Nut	1
25	060368	Chaincase Attachment Nut Washer	1
26	060383	Engine Sprocket	1
27	NME3682	Engine Sprocket Key	1
28	54213901	Rotor	1
29	47205A	Stator	1
30	060903	Alternator Grommet	1
31	060402	Rotor Spacer	1
32	060665	Rotor Shim .010"	AR
33	060664	Rotor Shim .036"	AR
34	NM.20948	Rotor Key	1
35	NM.24948	Rotor Washer	1
36	060387	Rotor Nut	1
37	060366	Front Chain (Primary)	1
38	062582	Chaincase Oil Level Plug	1
39	062583	Chaincase Oil Level 'O' Ring	1
40	062481	Clutch Complete	1
41	062482	Clutch Sprocket c/w Backplate	1
42	061339	Clutch Friction Plate	4
43	060746	Clutch Plain Plate	3
44	060745	Clutch Pressure Plate	1
45	060743	Clutch Centre	1
46	060770	Clutch Spring Plate with Centre	1
47	061179	Clutch Adjuster	1
48	060005	Clutch Adjuster Nut	1
49	060750	Clutch Bearing	1
50	060753	Clutch Bearing Inner Circlip	1
51	060754	Clutch Bearing Outer Circlip	1
52	060751	Clutch Spring Circlip	1
53	060752	Clutch Location Circlip	1
54	060747	Clutch Location Spacer	1
55	060894	Clutch Location Shim .036"	AR
56	060895	Clutch Location Shim .048"	AR
57	040373	Clutch Fixing Nut	1
58	040374	Clutch Fixing Nut Washer	1
59	017376	Rear Chain	1

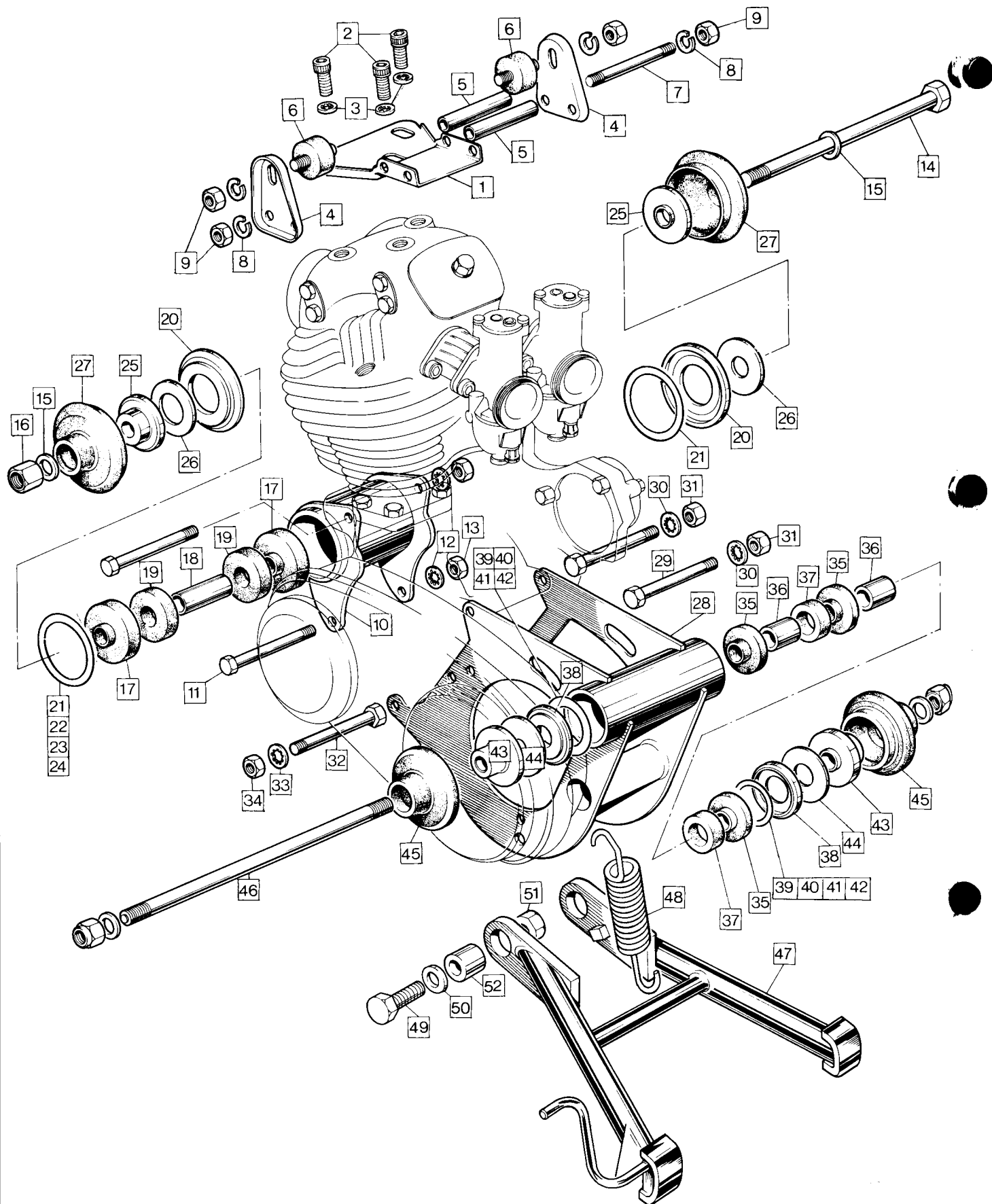
Carburetor L.H. - N° 1
Carburetor R.H. - N° 3



Carburetors, Fuel Lines, Air Filter,
Carburettor Mountings

Carburettors, Fuel Lines, Air Filter, Carburettor Mountings

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062359	Carburettor L.H. L930/64 Std.	1
1	062709	Carburettor L.H. L932/18 Combat	1
2	L930/005	Mixing Chamber L.H. Std.	1
2	L932/005	Mixing Chamber L.H. Combat	1
3	062360	Carburettor R.H. R930/63 Std.	1
3	062710	Carburettor R.H. R932/19 Combat	1
4	R930/005	Mixing Chamber R.H. Std.	1
4	R932/005	Mixing Chamber R.H. Combat	1
5	622/050	Float Chamber Body	2
6	928/060	Throttle Valve (Quote Size)	2
7	928/062	Air Valve	2
8	928/064	Mixing Chamber Top	2
9	622/131	Throttle Valve Spring	2
10	622/129	Air Valve Spring	2
11	622/067	Needle Clip	2
12	622/124	Throttle Needle	2
13	622/068	Float Needle	2
14	622/069	Float	2
15	622/071	Float Spindle	2
16	622/073	Float Chamber Washer	2
17	622/076	Pilot Air Screw	2
18	622/082	Friction Ring	2
19	622/077	Throttle Stop	2
20	376/097	Banjo	2
21	622/078	Banjo Bolt	2
22	622/122	Needle Jet	2
23	622/128	Jet Holder	2
24	376/100	Main Jet (quote size)	2
25	622/086	Screw-Float Chamber and Carburettor Top	8
26	376/093	Filter	2
27	033281	'O' Ring	2
28	4/035	Cable Adjuster	4
29	5/077	Adjuster Locknut	4
30	NM.23358	Carburettor Heat Insulator Std.	2
30	062700	Carburettor Heat Insulator Combat	2
31	062819	Carburettor Spacer Std.	2
31	062711	Carburettor Spacer Combat	2
32	060577	Carburettor Stud	4
33	060348	Carburettor Stud Nut	4
34	22528	Carburettor Stud Washer	4
35	062536	Carburettor Fixing Screw	4
36	11796	Carburettor Fixing Screw Washer	4
37	062284	Balance Pipe Hose	1
38	062537	Hose	2
39	060902	Front Plate	1
40	063055	Back Plate	1
41	060900	Bolt	2
42	000012	Washer	5
43	060926	Locking Plate	1
44	060673	Air Cleaner Element	1
45	060816	Perforated Plate	1
46	033027	Air Cleaner Adaptor Sleeve	2
47	061440	Gas Pipe Assembly	1
48	060327	Air Cleaner Fixing Bolt	2
49	062334	T Piece for Fuel Pipe	2
50	060617	Bolt	1
51	000012	Plain Washer	2
52	062170	Spacer	1
53	033057	Nut	1

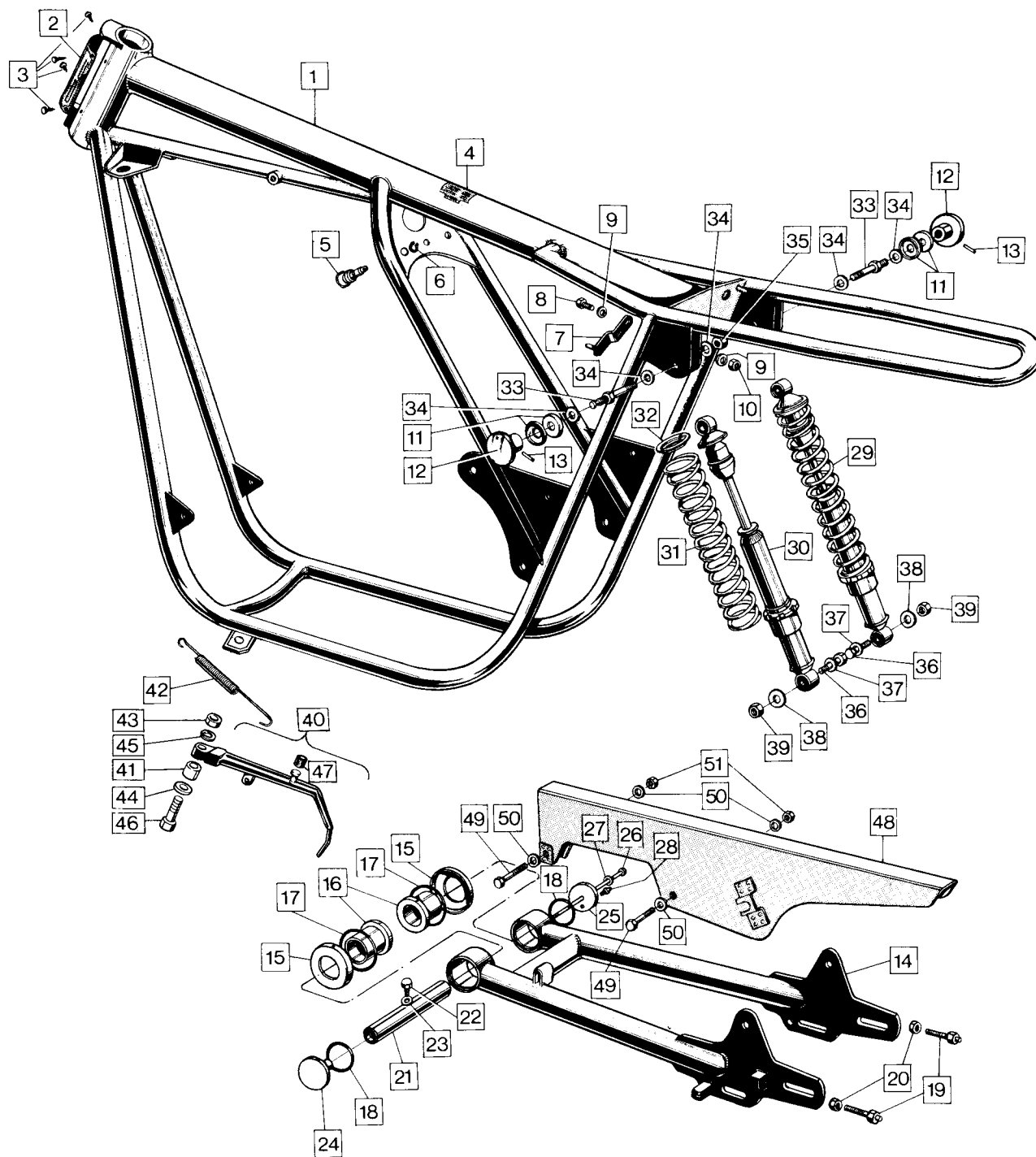


Engine Mountings, Head Steady, Centre Stand

Engine Mountings, Head Steady, Centre Stand

10

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060489	Engine Steady	1
2	NM.19437	Engine Steady to Head Screw	3
3	014117	Engine Steady Screw Washer	3
4	061128	Engine Steady Side Plate	2
5	060490	Engine Steady Spacer	2
6	060622	Engine Steady Rubber Mounting	2
7	060493	Engine Steady Stud	2
8	000192	Engine Steady Stud Washer	6
9	060348	Engine Steady Stud Nut	6
10	061410	Front Engine Mounting	1
11	063213	Front Engine Plate Bolt	2
12	30755	Front Engine Plate Washer	4
13	063245	Engine Front Plate Nut	2
14	060423	Front Engine Plate Bolt to Frame	1
15	000008	Front Engine Plate Bolt Washer	2
16	062443	Front Engine Plate Bolt Nut	1
17	061226	Front Engine Mounting Bush	2
18	061277	Front Engine Mounting Spacer	1
19	061278	Front Engine Mounting Buffer	2
20	060684	Front Engine Mounting Tube Cap	2
21	060686	Front Engine Mounting Shim .005"	AR
22	060687	Front Engine Mounting Shim .010"	AR
23	060688	Front Engine Mounting Shim .020"	AR
24	060689	Front Engine Mounting Shim .030"	AR
25	060422	Front Engine Mounting Collar	2
26	060578	Front Engine Mounting Washer (Polyurethane)	2
27	060773	Front Engine Mounting Gaiter	2
28	063146	Rear Engine Mounting	1
29	063212	Rear Engine Plate Bolt	2
30	30755	Rear Engine Plate Washer	4
31	063245	Rear Engine Plate Nut	2
32	063211	Rear Engine Plate Bolt Bottom	1
33	30859	Rear Engine Plate Washer	2
34	063246	Rear Engine Plate Nut	1
35	061227	Rear Engine Mounting Rubber	3
36	061279	Rear Engine Mounting Spacer	2
37	061280	Rear Engine Mounting Buffer	2
38	060685	Rear Engine Mounting Tube Cap	2
39	060775	Rear Engine Mounting Shim .005"	AR
40	060776	Rear Engine Mounting Shim .010"	AR
41	060777	Rear Engine Mounting Shim .020"	AR
42	060778	Rear Engine Mounting Shim .030"	AR
43	060436	Rear Engine Mounting Collar	2
44	060578	Rear Engine Mounting Washer (Polyurethane)	2
45	060774	Rear Engine Mounting Gaiter	2
46	062442	Rear Engine Mounting Stud	1
47	063051	Centre Stand	1
48	062514	Centre Stand Spring	1
49	060630	Centre Stand Bolt	2
50	000009	Centre Stand Washer	2
51	061702	Centre Stand Nut	2
52	061999	Centre Stand Spacer	2

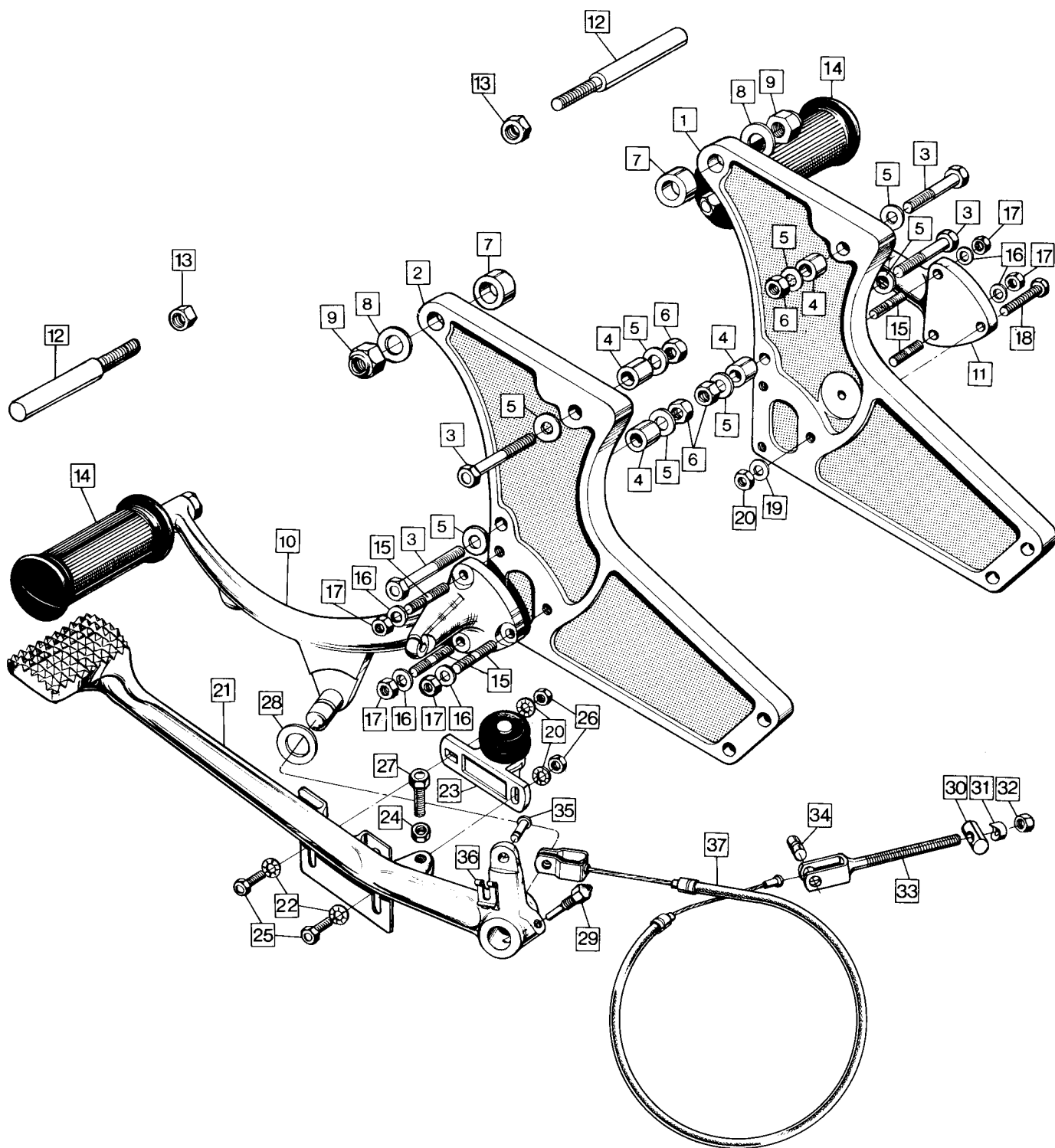


Frame, Swinging Arm, Suspension Units

Frame, Swinging Arm, Suspension Units

11

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062002	Frame	1
2	063247	Label (Certification) available to Distributor only	1
3	061287	Rivet	4
4	030461	Decal	1
5	062489	Dzus Fastener Assembled	1
6	061341	Circlip, Fastener	1
7	061204	Panel Support Bracket	1
8	060327	Bracket Bolt	1
9	000012	Bracket Washer	2
10	033057	Bracket Nut	1
11	NME6742	Washer (Lipped)	4
12	060647	Knurled Nut (Dual Seat)	2
13	060695	Pin for Nut	2
14	060441	Swinging Arm	1
15	060446	Cover, Dust	2
16	060447	Bearing	2
17	060448	'O' Ring	2
18	060449	'O' Ring	2
19	060650	Chain Adjuster	2
20	060651	Adjuster Nut	2
21	060453	Pivot Spindle	1
22	060327	Bolt	1
23	000012	Washer	1
24	060869	End Cap	1
25	060868	End Cap	1
26	060873	End Cap Rod	1
27	060871	Washer	1
28	000051	Oil Nipple	1
29	062179	Suspension Unit Complete	2
30	062177	Damper only	2
31	062178	Spring	2
32	062290	Collar	4
33	060465	Suspension Unit Top Bolt	2
34	000010	Suspension Unit Bolt Washer	6
35	060029	Suspension Unit Bolt Nut	2
36	060463	Suspension Unit Bottom Bolt	2
37	NM.22636	Suspension Unit Bottom Washer	2
38	NM.23298	Suspension Unit Bottom Washer	2
39	060029	Suspension Unit Bottom Nut	2
40	063389	Prop Stand with Buffer	1
41	062871	Pivot Spacer	1
42	062592	Prop Stand Spring	1
43	063089	Stand Nut	1
44	000009	Washer	1
45	26494	Spring Washer	1
46	062872	Pivot Bolt	1
47	063324	Rubber	1
48	061865	Chainguard	1
49	060459	Bolt, Chainguard	2
50	000012	Washer	4
51	033057	Nut	2

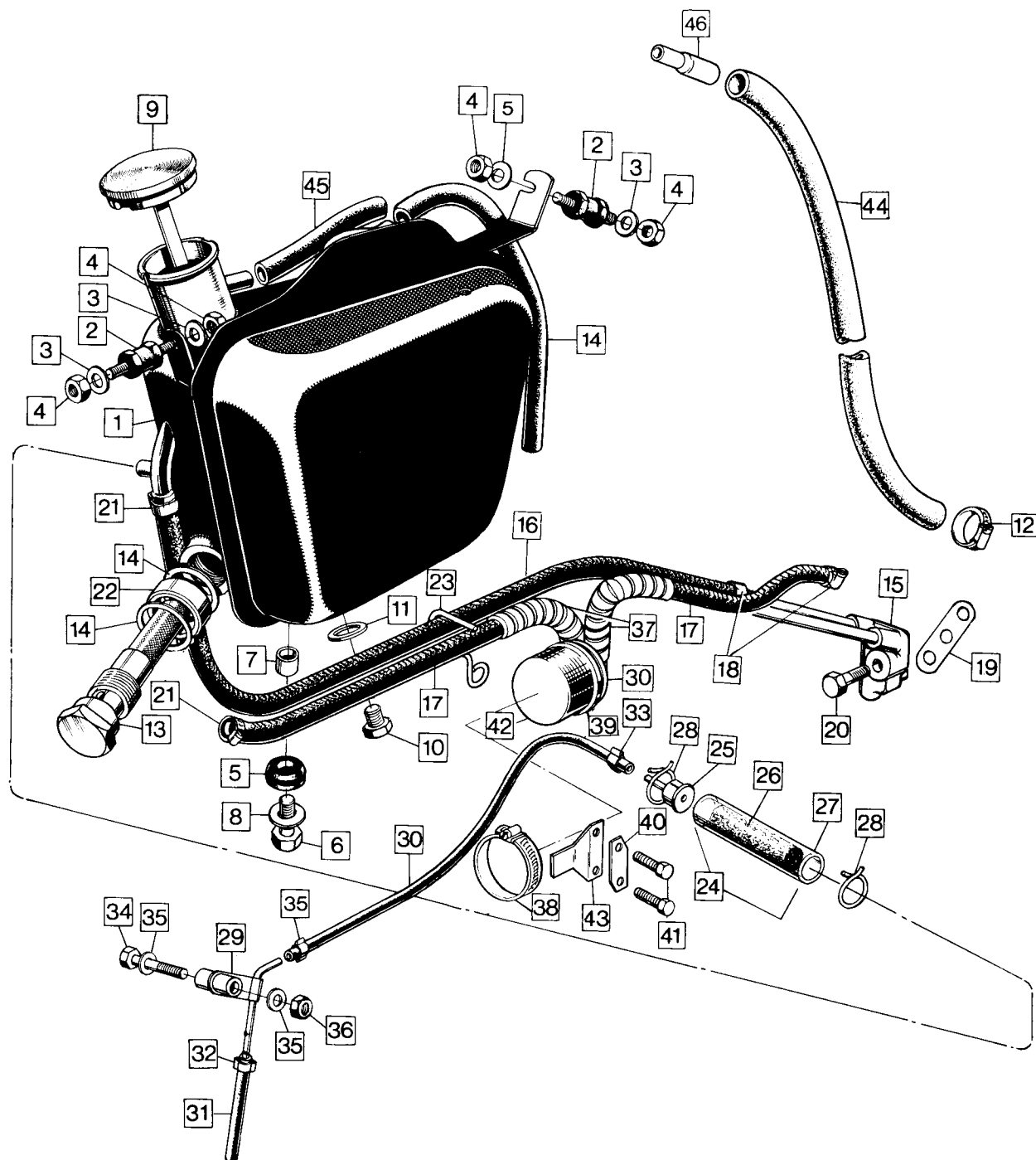


**Support Plates, Riders Footpegs, Rear Brake
Pedal and Linkage**

Support Plates, Riders Footpegs, Rear Brake Pedal and Linkage

12

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061228	Right Hand Support Plate	1
2	060944	Left Hand Support Plate	1
3	060858	Bolt	4
4	060471	Spacer, Lower	4
5	000010	Washer	8
6	060029	Nut	4
7	060472	Engine Mounting Stud Washer	2
8	000008	Footrest Support Washer	2
9	062443	Footrest Support Nut	2
10	063118	Left Hand Footpeg Assembly. Less Rubber	1
11	063117	Right Hand Footpeg Assembly. Less Rubber	1
12	062734	Footpeg	2
13	20948	Nut	2
14	NM.19983	Footrest Rubber	2
15	063383	Footrest Mounting Stud	5
16	000011	Washer	5
17	060348	Nut	5
18	061246	Footrest Mounting Bolt	1
19	000011	Washer	2
20	061247	Nut	1
21	061054	Rear Brake Pedal	1
22	000039	Stop Switch Washer	4
23	34815	Stop Lamp Switch	1
24	060651	Stop Bolt Nut	1
25	060677	Stop Switch Screw	2
26	060678	Stop Switch Nut	2
27	060943	Stop Bolt	1
28	021590	Brake Pedal Pivot Washer	1
29	060481	Bolt (Grease Nipple)	1
30	060780	Rear Brake Lever Roller	1
31	060781	Rear Brake Adjusting Collar	1
32	060797	Rear Brake Adjuster Nut	1
33	060796	Rear Brake Cable Yoke	1
34	060806	Rear Brake Cable Trunnion	1
35	060552	Rear Brake Cable Pin	1
36	060553	Spring Clip	1
37	060482	Rear Brake Cable	1

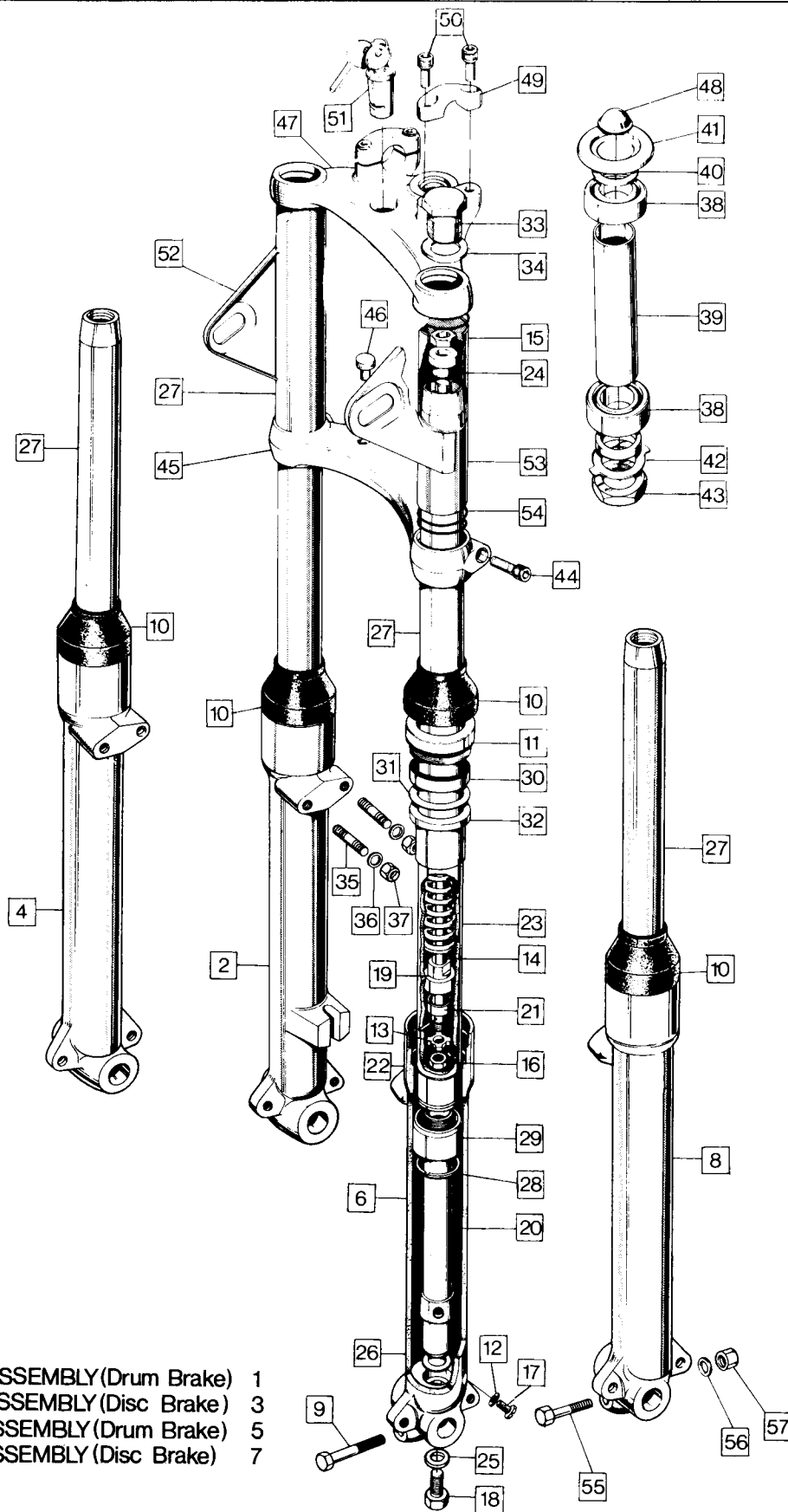


**Oil Tank, Oil Pipes, Junction Block,
Rear Chain Oiler and Full Flow Oil Filter**

Oil Tank, Oil Pipes, Junction Block, Rear Chain Oiler and Full Flow Oil Filter

13

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063090	Oil Tank	1
2	060636	Oil Tank Mounting	2
3	000012	Washer	4
4	033057	Nut	4
5	060811	Mounting Rubber	1
6	060652	Bolt	1
7	061650	Spacer	1
8	000012	Washer	2
9	061649	Cap	1
10	060668	Plug	1
11	062624	Washer	1
12	063370	Breather Hose Clip	1
13	061159	Filter	1
14	042065	Washer	2
15	062206	Oil Junction Block	1
16	062200	Feed Pipe (17 in.)	1
17	063144	Return Pipe	2
18	063248	Clip	2
19	032044	Gasket	1
20	030448	Bolt	1
21	063248	Clip	2
22	062207	Banjo	1
23	061677	Clip	1
24	061669	Chain Oiler Regulator	1
25	060884	Regulator End	1
26	060887	Regulator Felt	1
27	062496	Tube (3-375 in.)	1
28	060886	Clip	2
29	060881	Bracket	1
30	062084	Pipe (12 in.)	1
31	062085	Pipe (3 in.)	1
32	060920	Clip	2
33	060921	Clip	1
34	060459	Oiler Bracket Bolt	1
35	000012	Washer	1
36	033057	Nut	1
37	063367	Protection Spring	2
38	063369	Screw Clip	1
39	063139	Mounting Head S.A.	1
40	063142	Tab Washer	1
41	22403	Screw	2
42	063371	Filter	1
43	063368	Strip. Filter Retainer	1
44	062619	Breather Pipe. Long	1
45	062676	Breather Pipe. Short	1
46	062617	Adaptor	1



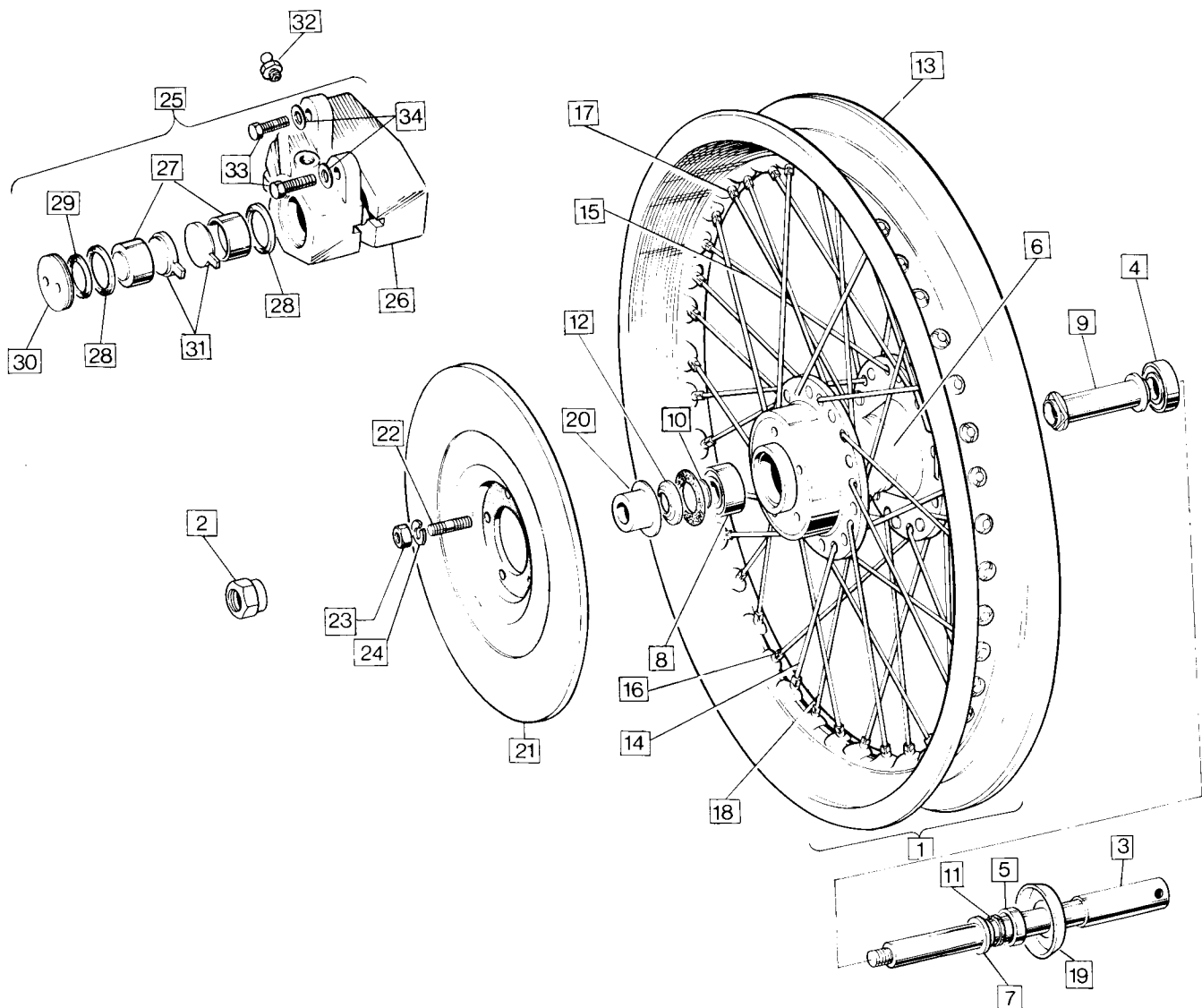
- RIGHT LEG ASSEMBLY(Drum Brake) 1
- RIGHT LEG ASSEMBLY(Disc Brake) 3
- LEFT LEG ASSEMBLY(Drum Brake) 5
- LEFT LEG ASSEMBLY(Disc Brake) 7

Front Forks, Steering Lock, Steering Head Bearings

Front Forks, Steering Lock, Steering Head Bearings

14

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061564	Right Hand Leg Assembly (Drum Brake)	1
2	060352	Right Hand Slider (Drum Brake)	1
3	062456	Right Hand Leg Assembly (Disc Brake)	1
4	063316	Right Hand Slider (Disc Brake)	1
5	061563	Left Hand Leg Assembly (Drum Brake)	1
6	060351	Left Hand Slider (Drum Brake)	1
7	062533	Left Hand Leg Assembly (Disc Brake)	1
8	063318	Left Hand Slider (Disc Brake)	1
9	062465	Pinch Bolt	1
10	061115	Gaiter	2
11	061137	Collar	2
12	000203	Washer	2
13	030584	Damper Rod Seat	2
14	060346	Damper Rod	2
15	060347	Damper Rod Cap Nut	2
16	060348	Damper Rod Locknut	2
17	060354	Slider Drain Plug	2
18	060359	Damper Tube Anchor Bolt	2
19	061347	Damper Tube Cap	2
20	061888	Damper Tube	2
21	NM.14118B	Damper Valve	2
22	NM.14119	Damper Valve Stop Pin	2
23	NM.18813	Fork Spring	2
24	NM.25003	Fork Spring Locating Bush	2
25	NMT1009	Damper Tube Anchor Bolt Washer	2
26	NMT814	Damper Tube Anchor Bolt Washer	2
27	061114	Main Tube	2
28	NM.14298	Fork Tube Bush Circlip	2
29	NMT.1048	Fork Tube Bush	2
30	NM.17713	Oil Seal	2
31	NMT1049	Oil Seal Washer	2
32	NMT1055	Fork Tube Guide Bush	2
33	060345	Fork Tube Top Bolt	2
34	NMT320	Washer	2
35	063189	Stud	4
36	000012	Washer	4
37	060355	Nut	4
38	0700099	Steering Head Bearing	2
39	0700100	Bearing Spacer	1
40	NM.17429	Washer	1
41	NM.15628	Cover	1
42	061912	Washer	1
43	0700101	Nut	1
44	061911	Socket Screw	2
45	061916	Lower Yoke	1
46	062332	Plug for Lower Yoke	2
47	061915	Upper Yoke with Stem	1
48	062305	Stem Blanking Plug	1
49	NM.19021A	Clip	2
50	060333	Screw	4
51	030175	Lock/Keys	1
52	062028	Right Hand Headlamp Bracket and Top Cover	1
53	062029	Left Hand Headlamp Bracket and Top Cover	1
54	061900	'O' Ring	6
55	22688/2	Bolt	1
56	000011	Washer	1
57	27815	Nut	1



Front Wheel and Brake (Disc Type)

Front Wheel and Brake (Disc Type)

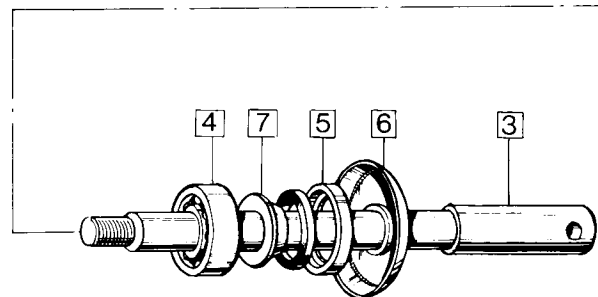
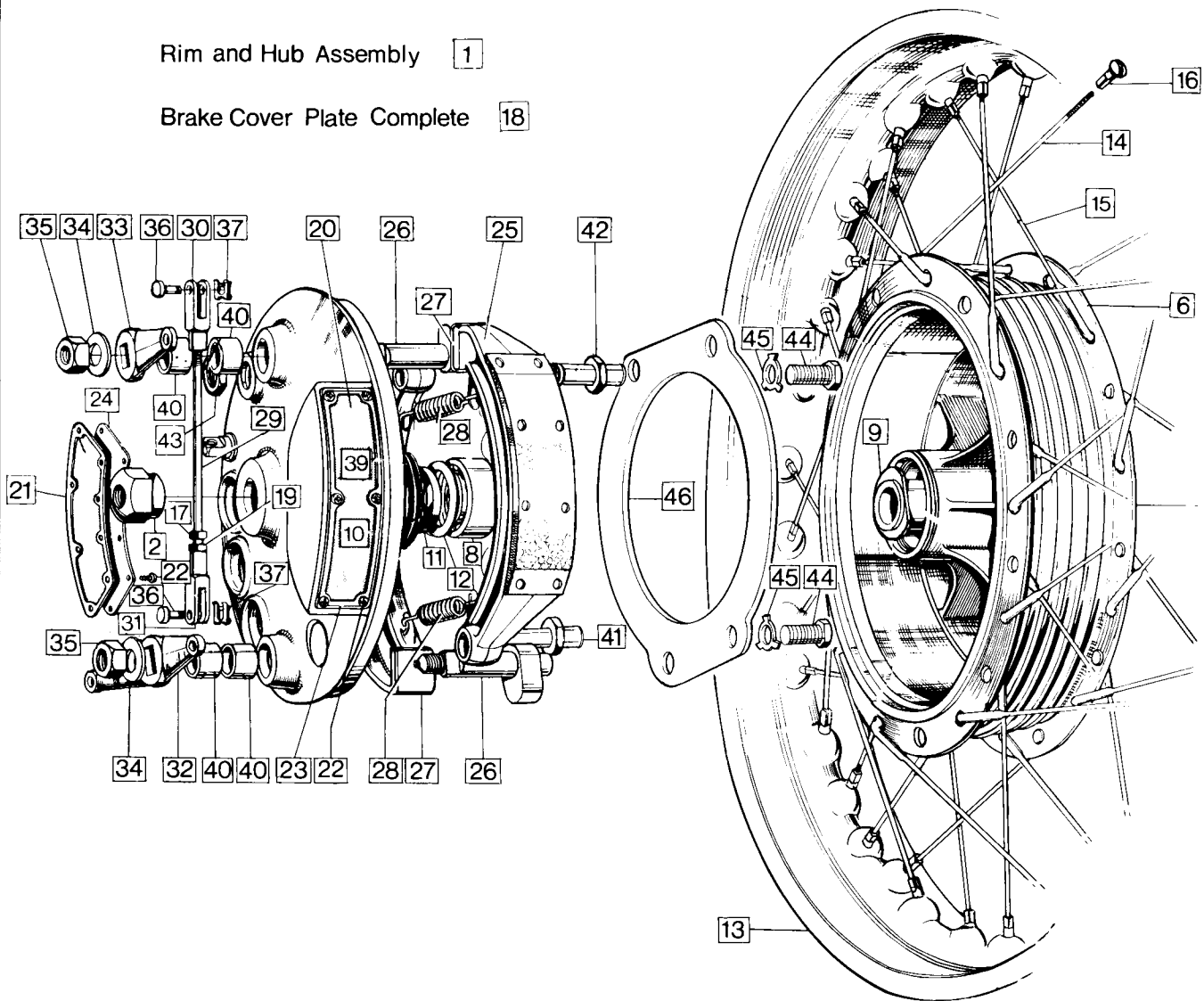
15

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061950	Rim and Hub Assembly	1
2	060361	Spindle Nut	1
3	060362	Wheel Spindle	1
4	040100	Bearing, L.H.	1
5	060363	Bearing Lockring	1
6	062867	Hub Shell c/w Bearing, Spacer, etc.	1
7	NM.16783	Spacer	1
8	NM.17721	Bearing, R.H.	1
9	061955	Spacer	1
10	062071	Washer	1
11	NM.E6885	Seal	2
12	NM.19714	Washer	1
13	061951	Rim WM2 - 19	1
14	062538	Spoke, R.H.	20
15	062539	Spoke, L.H. Inner	10
16	062540	Spoke, L.H. Outer	10
17	062595	Spoke Nipple, R.H.	20
18	063207	Spoke Nipple, L.H.	20
19	NM.18551	Dust Cover	1
20	062448	Spacer, R.H.	1
21	061885	Disc	1
22	061960	Stud	5
23	22815	Nut	5
24	22528	Washer	5
25	061926	Caliper Assembly	1
26	061927	*Caliper	1
27	061896	Piston	2
28	061930	Seal	2
29	062187	Seal	1
30	062185	End Plug	1
31	061894	Friction Pads	2
32	061929	Bleed Nipple	1
33	0700291	Screw	2
34	26634	Spring Washer	2
Not illus.	SSB2612	Caliper Assembly Repair Kit	AR

*Not available separately

Rim and Hub Assembly 1

Brake Cover Plate Complete 18



Front Wheel and Brake (Drum Type)

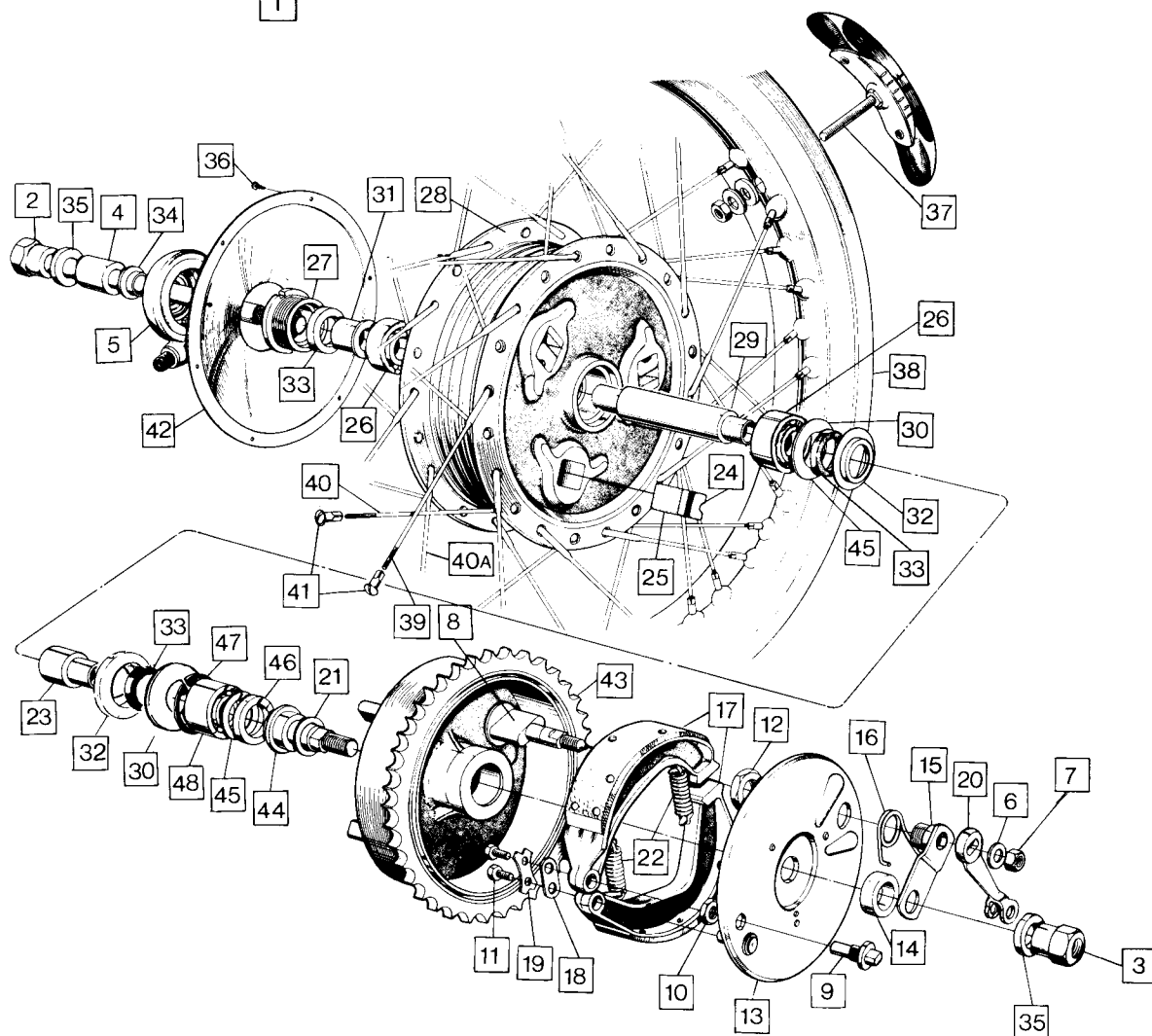
Front Wheel and Brake (Drum Type)

16

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061578	Rim and Hub Assembly c/w Bearings, Seals, etc.	1
2	060361	Spindle Nut	1
3	060362	Wheel Spindle	1
4	040100	Bearing	1
5	060363	Bearing Lockring	1
6	061577	Hub Shell c/w Bearings, Spacers, etc.	1
7	NM.16783	Spacer	1
8	NM.17721	Bearing, R.H.	1
9	NM.19646	Spacer	1
10	NM.19719	Washer	1
11	NM E6885	Seal	2
12	NM E6889	Washer	1
13	NM.18350	Rim WM2 - 19	1
14	062525	Spoker, Inner	20
15	062526	Spoke, Outer	20
16	021693	Spoke Nipple	40
17	033057	Nut	1
18	063281	Cover Plate Complete (includes shoes, etc.)	1
19	063280	Cover Plate with Bushes, Gauzes, etc.	1
20	060020	Inlet Gauze	1
21	060021	Exit Gauze	1
22	060787	Air Scoop Screw	14
23	060789	Air Inlet Cover	1
24	060845	Air Exit Cover	1
25	060006	Brake Shoe c/w Lining	2
26	063272	Expander	1
27	060013	Slipper	2
28	060014	Brake Shoe Spring	2
29	060015	Tie Rod	1
30	060018	Yoke (L.H. Thread)	1
31	060019	Yoke (R.H. Thread)	1
32	060025	Long Expander Lever	1
33	060027	Short Expander Lever	1
34	000010	Washer	2
35	060029	Expander Lever Nut	2
36	060552	Cable Pin	3
37	060553	Spring Clip	3
38	NM.18551	Dust Cover	1
39	NM E5944A	Washer	AR
40	NM 19680	Expander Bush	4
41	063273	Pivot Pin	1
42	063274	Pivot Pin/Torque Stop Pin	1
43	060005	Nut	2
44	26484	Bolt	2
45	060395	Tab Washer	2
46	063275	Support Plate	1

RIM AND HUB ASSEMBLY

1

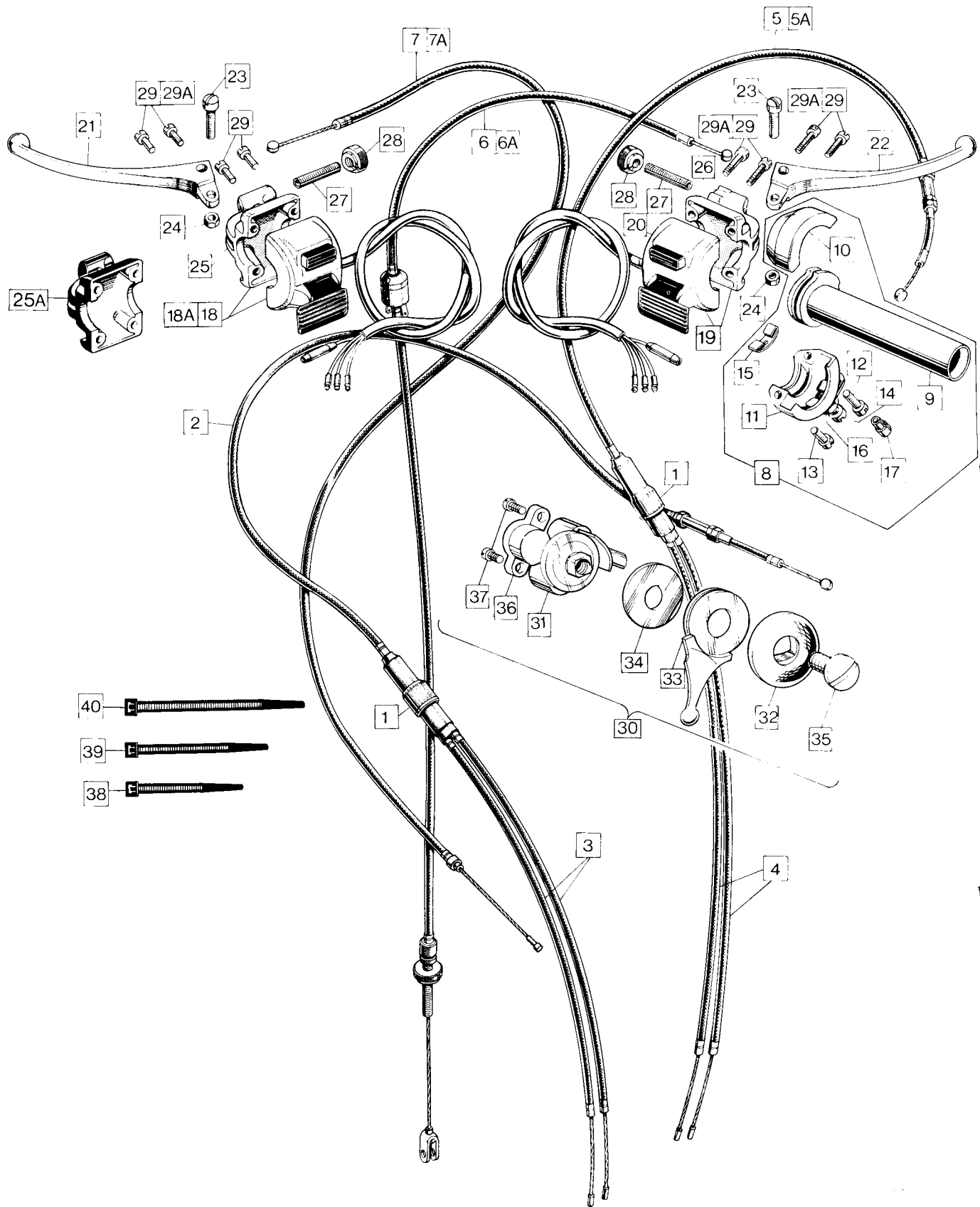


Rear Wheel

Rear Wheel

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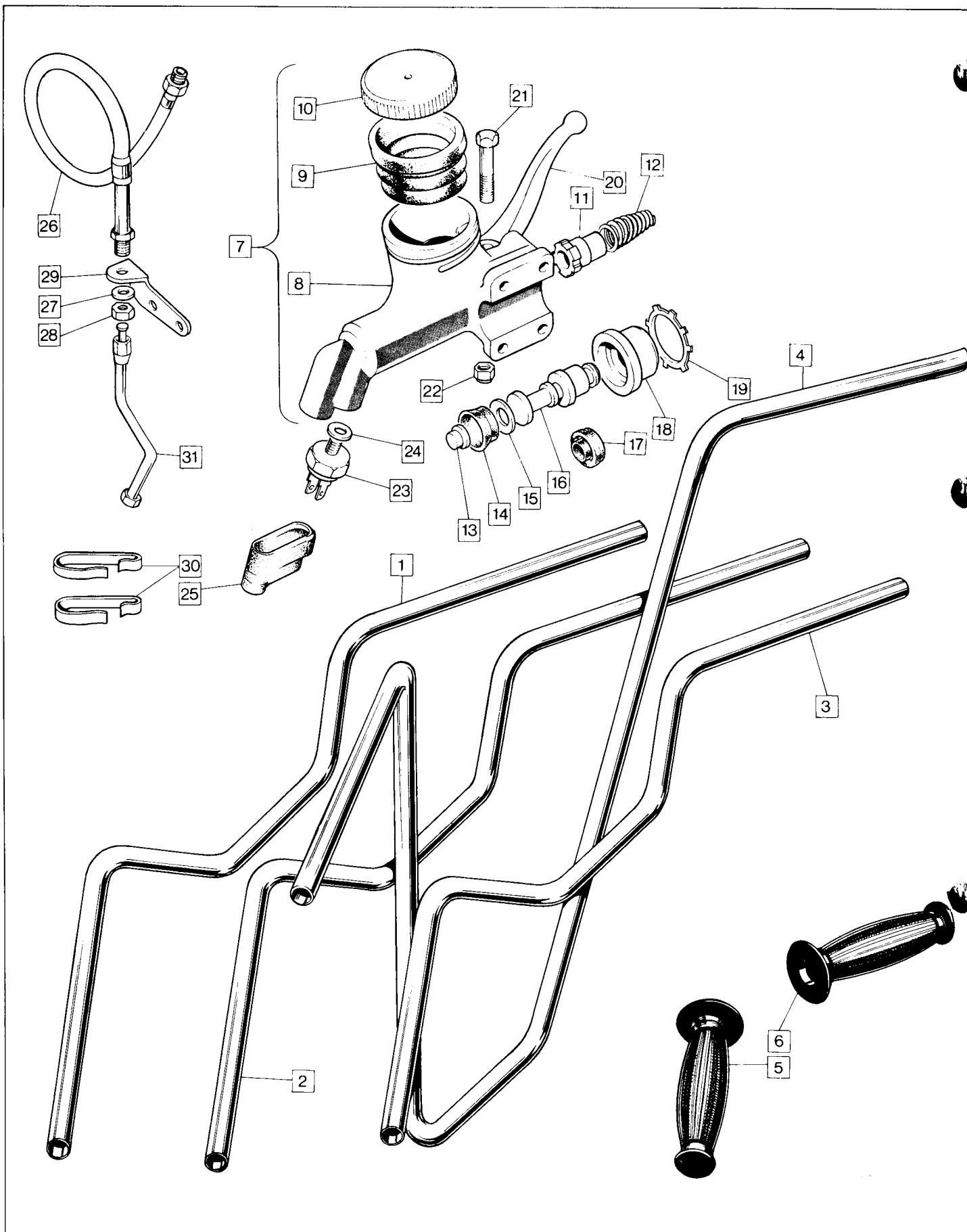
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062079	Rim and Hub Assembly, c/w Bearings, Seals, etc.	1
2	060289	Wheel Axle	1
3	060292	Wheel Axle Nut	1
4	060324	Axle Spacer	1
5	060627	Speedometer Gearbox	1
6	000010	Washer	1
7	060029	Nut	1
8	060314	Brake Cam	1
9	060325	Torque Stop Pin	1
10	060326	Torque Stop Pin Nut	1
11	060327	Bolt	2
12	060329	Cam Bearing Nut	1
13	060332	Cover Plate Assembled	1
Not illus.	061583	Brake Plate complete with Brake Parts	1
14	060334	Cover Plate Outer Spacer	1
15	060701	Bearing Cam and Stay	1
16	060704	Lever Return Spring	1
17	060828	Brake Shoe c/w Lining	2
18	NM.14454	Plate	1
19	NM.14506	Washer	1
20	NM.19765	Lever	1
21	NM E5276	Washer	AR
22	NM E5832	Spring	2
23	062070	Left Hand Bearing Spacer	1
24	062074	Cush Drive Buffer (Thick)	3
25	062075	Cush Drive Buffer (Thin)	3
26	040100	Bearing	2
27	060317	Lockring	1
28	062063	Hub Shell	1
29	062069	Inner Bearing Spacer	1
30	062071	Felt Retaining Washer	2
31	NM.18234	Spacer	1
32	063012	Dished Washer	2
33	NM E6885	Seal	3
34	NM.13270	Spacer - Speedometer Gearbox	1
35	NM.19266	Washer, Spindle	2
36	060787	Disc Screw	6
37	017060	Security Bolt	1
38	NM.18350	Rim WM2 - 19	1
39	NM.20063	Spoke	20
40	NM.20061	Spoke, Inner L.H.	10
40A	062527	Spoke, Inner R.H.	10
41	021693	Nipple	40
42	062082	Rear Hub Disc	1
43	062764	Brake Drum	1
44	062067	Dummy Axle	1
45	062072	Felt Retaining Washer	1
46	062889	Felt Seal	1
47	062090	Circlip	1
48	NM.17721	Bearing	1



Controls and Control Cables

Controls and Control Cables 18

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	019824	Junction Box - Air and Throttle Cables	2
2	060908	Air Cable (Control End)	1
3	033144	Air Cable (Carburettor End) (244/2178)	2
4	033145	Cable, Throttle (Carburettor End) (244/2179)	2
5	061451	Cable, Throttle (Twistgrip End)	1
5A	062406	Cable, Throttle (Twistgrip End) Hi Rider only	1
6	062491	Cable, Brake (Front) (Drum)	1
6A	062814	Cable, Brake (Front) Hi Rider only	1
7	062813	Cable, Clutch	1
7A	062599	Cable, Clutch, Hi Rider only	1
8	062032	Control, Throttle Twistgrip complete less grip	1
9	16/091	Rotor only	1
10	16/060	Body, top half	1
11	16/061	Body bottom half	1
12	11/013	Clamp Screw, Long	1
13	11/014	Clamp Screw, Short	1
14	16/009	Friction Screw	1
15	16/008	Friction Spring	1
16	16/010	Locknut, Screw	1
17	026476	Slotted Abutment	1
18	39596A	Switch L.H. c/w Pivot Casting (Alloy finish)	1
18A	39758	Switch L.H. c/w Pivot Casting (Black finish)	1
19	39595A	Switch R.H. c/w Pivot Casting (Alloy finish)	1
20	54033666	Switch, cluster only, R.H.	1
21	062702	Lever, Clutch	1
22	062553	Lever Brake (Drum)	1
23	062235	Bolt Pivot	2 (1 Disc)
24	062240	Nut, Pivot	2
25	063372	Pivot Casting - Clutch (54340883) (Alloy finish)	1
25A	063374	Pivot Casting - Clutch (54342947) (Black finish)	1
26	063373	Pivot Casting - Front Brake (54340882) (Drum)	1
27	062027	Adjuster, Cable	2
28	062237	Nut, Cable Adjuster	2
29	062488	Screw, Switch Clusters	8 (4 Disc)
29A	062241	Screw, Switch Cluster, R.H. (Disc only)	4
30	062535	Air Lever complete (12/609)	1
31	12/620	Body, Air Lever	1
32	12/606	Cap, Air Lever	1
33	12/557	Lever, Air	1
34	12/033	Washer, Spring	1
35	12/607	Screw, Pivot	1
36	12/595	Clip Securing	1
37	11/014	Screw	2
38	062828	Cable Tie	4
39	062829	Cable Tie	9
40	062830	Cable Tie	1

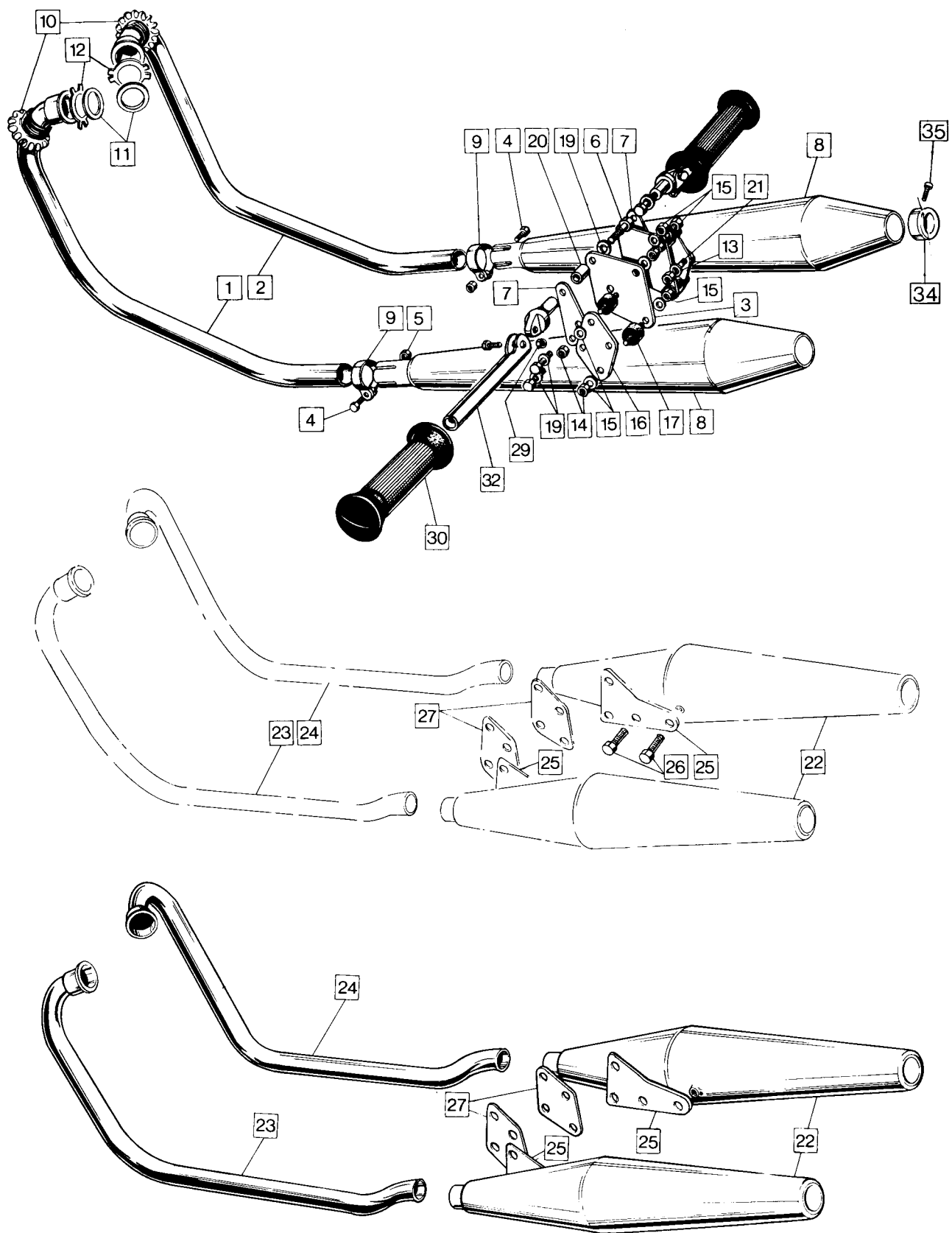


Handlebars, Disc Brake Master Cylinder
and Hose Group

Handlebars, Disc Brake Master Cylinder and Hose Group

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
	HANDLEBAR – FASTBACK, FASTBACK L.R., ROADSTER, INTERSTATE U.S.A.				
1	061046	Handlebar	1
	HANDLEBAR – INTERPOL				
2	062306	Handlebar	1
	HANDLEBAR – INTERSTATE (EUROPE)				
3	063170	Handlebar	1
	HANDLEBAR – HI-RIDER				
4	062405	Handlebar	1
	HANDLEBAR GRIPS				
5	061879	Dummy Grip	1
6	061830	Twistgrip Rubber	1
	DISC BRAKE MASTER CYLINDER				
7	061938	Master Cylinder Assembly complete	1
8	061939	Master Cylinder Body (not available separately)	1
9	061946	Bellows	1
10	061920	Cap	1
11	061944	Valve	1
12	061906	Spring	1
13	061972	Spreader	1
14	061942	Primary Cup	1
15	061943	Primary Cup Washer	1
16	061898	Piston	1
17	061945	Secondary Cup	1
18	061941	Boot	1
19	061947	Circlip	1
20	063241	Brake Lever	1
21	062184	Pivot Bolt	1
22	062240	Nut, Pivot Bolt	1
23	061934	Brake Light Switch	1
24	040606	Washer, Brake Light Switch	1
25	062524	Switch Cover	1
	HYDRAULIC HOSE AND FITTINGS				
26	063508	Hose Assembly (23 in. long)	1
26	062707	Hose Assembly (25 in. long)	1
26	063507	Hose Assembly (28 in. long)	1
26	063541	Hose Assembly (31 in. long)	1
26	063540	Hose Assembly (34 in. long)	1
27	26634	Washer	1
28	26078	Nut	1
29	062706	Hose Support Bracket	1
30	063031	Pipe Clip	2
31	062708	Pipe Assembly	1
	BRAKE FLUID				
Not illus.	063111	Lockheed 329 Brake Fluid, 8 Imp. fl. oz. (.48 U.S. pints/.227 litres)	AR
Not illus.	SSB912	Master Cylinder Repair Kit	AR

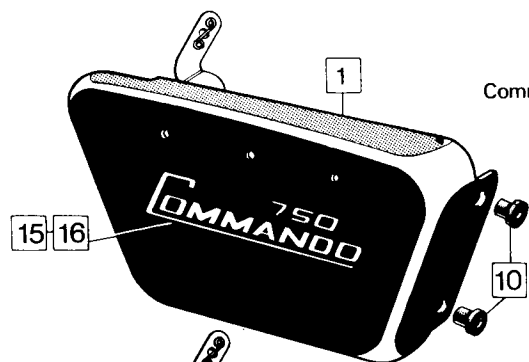


Exhausts, Mufflers, Mute, Passenger Footpegs

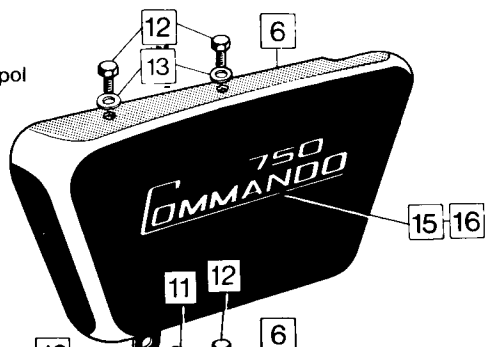
Exhausts, Mufflers, Mute, Passenger Footpegs

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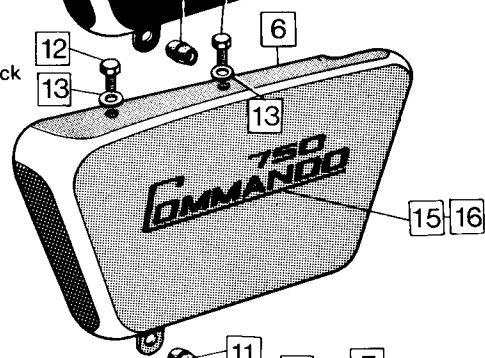
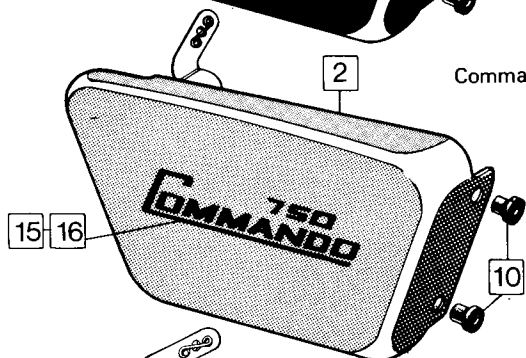
Plate No.	Part No.	Description	Qty.	Bin No.	Price
	EXHAUST SYSTEM – FASTBACK L.R. ROADSTER, HI-RIDER				
1	063375	Exhaust Pipe L.H.	1
2	063376	Exhaust Pipe R.H.	1
3	061720	Stay, Muffler	2
	EXHAUST SYSTEM COMMON PARTS				
4	0700106	Bolt U.N.	2
5	060029	Nut	4
6	060618	Bolt	2
7	061722	Footpeg Support Gusset	2
8	061978	Muffler	2
9	061328	Clip	2
10	062464	*Exhaust Lockring	2
11	063253	Washer (Corrugated)	2
12	062412	Tab Washer	2
13	NM18202	Washer	2
14	060348	Nut	6
15	000011	Washer	8
16	061721	Muffler Bracket	2
17	060622	Mounting Rubber	4
18	060863	Bolt	4
19	000010	Washer	10
20	060471	Mounting Plate Spacer	2
21	060779	Stud	4 (Not Interpol)
	EXHAUST SYSTEM – INTERPOL AND INTERSTATE				
	All parts as for Fastback except for items below				
22	063130	Muffler	2
23	063299	Exhaust Pipe L.H.	1
24	063240	Exhaust Pipe R.H.	1
25	063132	Muffler Bracket	2
26	22688/3	Muffler Bolt	4
27	063131	Muffler Bracket	2
	PASSENGER FOOTPEGS				
28	062006	Passenger Footpeg complete	2
29	0700267	Nut	1
30	042569	Rubber	1
31	060487	Lug	1
32	060616	Footpeg	1
33	061798	Bolt	1
	EXHAUST SYSTEM – MUTE				
34	061984	Muffler Mute	2
35	061987	Screw	2



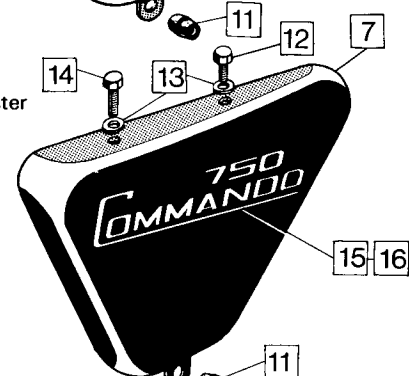
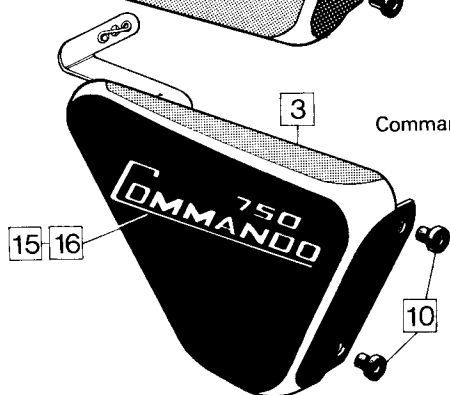
Commando 750 Interpol



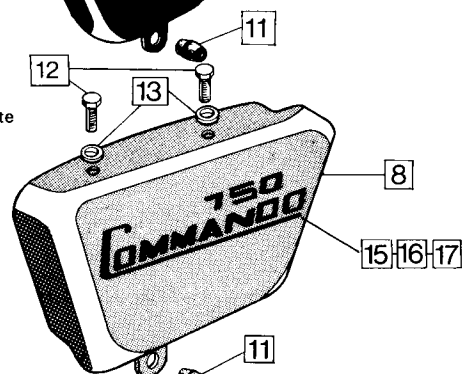
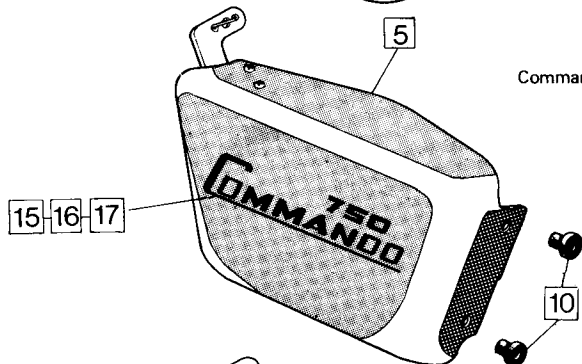
Commando 750 Fastback



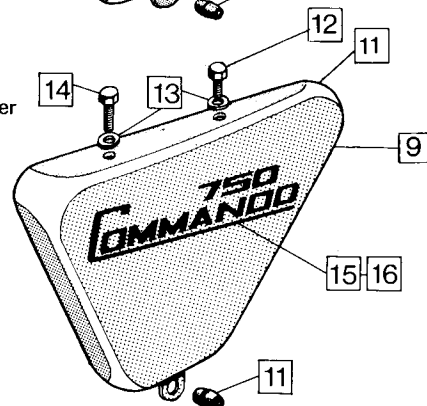
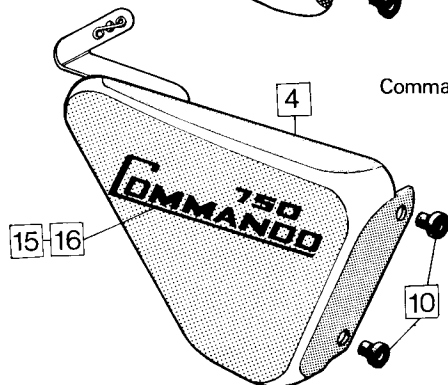
Commando 750 Roadster



Commando 750 Interstate



Commando 750 Hi.rider

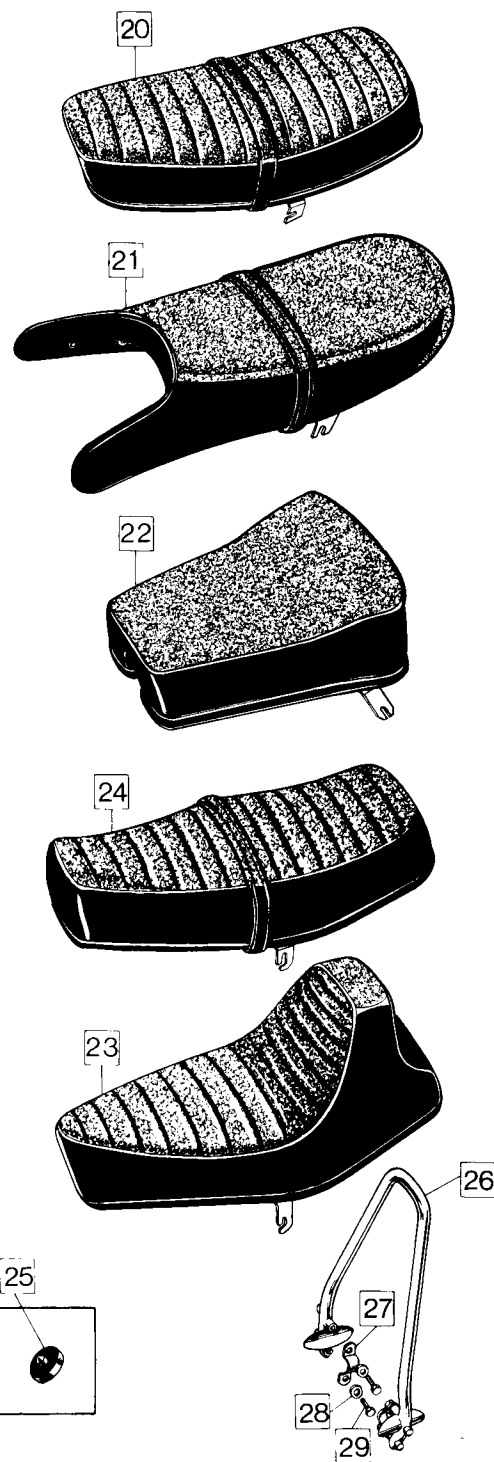
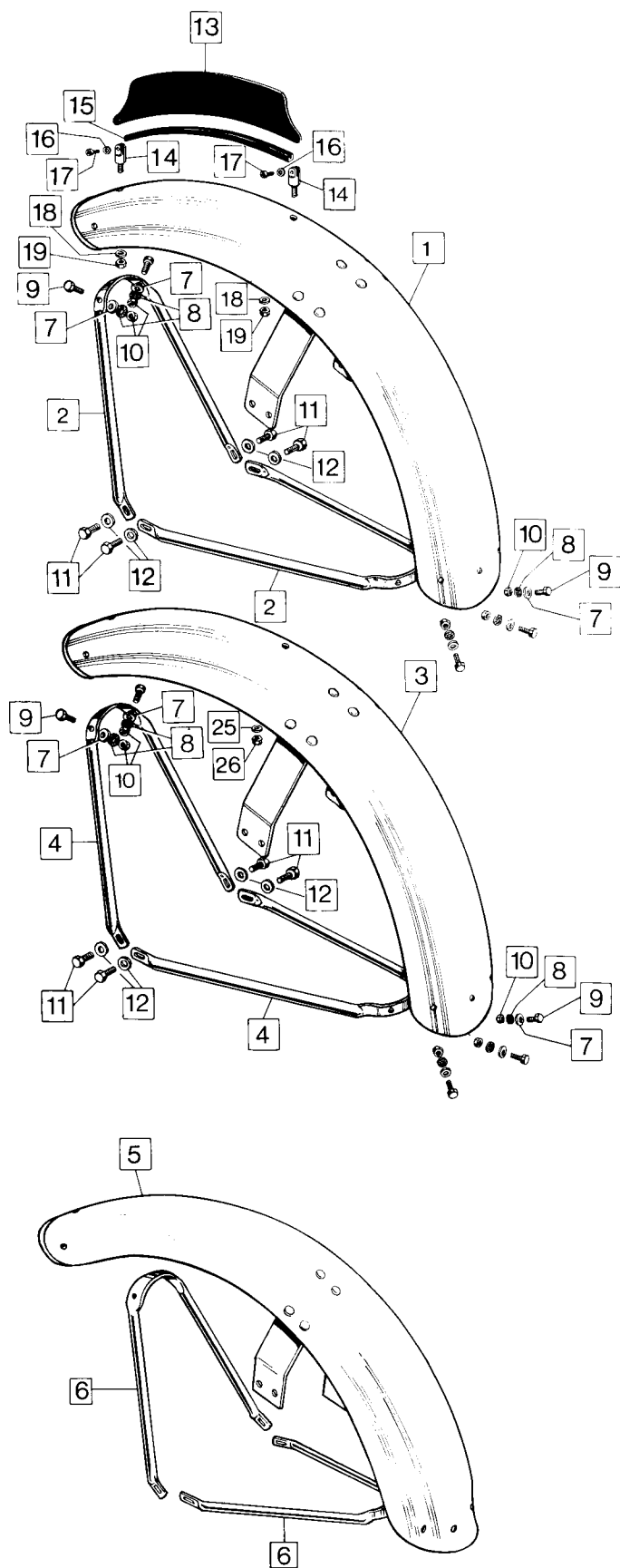


Side Covers, Accessory Covers

Side Covers, Accessory Covers

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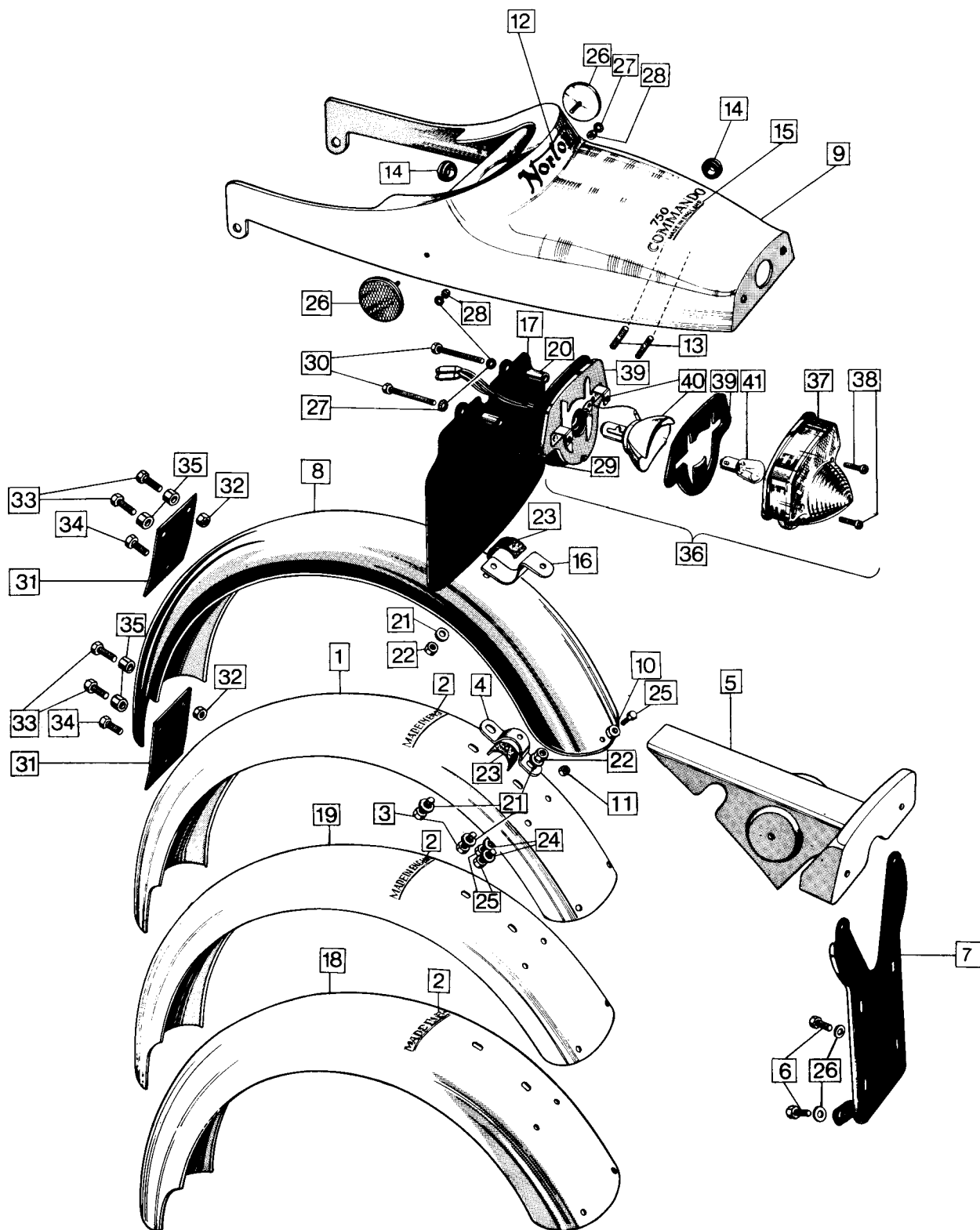
Plate No.	Part No.	Description	Qty.	Bin No.	Price
L.H. ACCESSORY COVER-GLASS FIBRE-LESS DECAL					
1	062227/9	Accessory Cover Interpol-Black	1
2	061785/9	Accessory Cover Fastback-Black	1
3	061687/4	Accessory Cover Roadster-Fireflake Royal Blue	1
3	061787/6	Accessory Cover Roadster-Solid Canary Yellow	1
3	061687/7	Accessory Cover Roadster-Solid Signal Red	1
3	061687/9	Accessory Cover Roadster-Black	1
3	061687/10	Accessory Cover Roadster-Solid Signal Orange	1
3	061687/2	Accessory Cover Roadster-Fireflake Golden Bronze	1
3	061687/3	Accessory Cover Roadster-Fireflake Roman Purple	1
4	061687/11	Accessory Cover Hi Rider-Tangerine	1
5	063176/9	Accessory Cover Interstate-Black	1
5	063176/14	Accessory Cover Interstate-Blue	1
L.H. ACCESSORY COVER-STEEL-LESS DECAL					
3	063503/4	Accessory Cover Roadster-Fireflake Royal Blue	1
3	063503/6	Accessory Cover Roadster-Solid Canary Yellow	1
3	063503/7	Accessory Cover Roadster-Solid Signal Red	1
3	063503/9	Accessory Cover Roadster-Black	1
3	063503/10	Accessory Cover Roadster-Solid Signal Orange	1
3	063503/2	Accessory Cover Roadster-Fireflake Golden Bronze	1
3	063503/3	Accessory Cover Roadster-Fireflake Roman Purple	1
5	063505/9	Accessory Cover Interstate-Black	1
5	063505/14	Accessory Cover Interstate-Blue	1
5	063505/15	Accessory Cover Interstate-Red	1
R.H. SIDE COVER-GLASS FIBRE-LESS DECAL					
6	061675/9	Side Cover Interpol-Fastback-Black	1
7	061693/2	Side Cover Roadster-Fireflake Golden Bronze	1
7	061693/3	Side Cover Roadster-Fireflake Roman Purple	1
7	061693/4	Side Cover Roadster-Fireflake Royal Blue	1
7	061693/6	Side Cover Roadster/Hi Rider-Solid Canary Yellow	1
7	061693/7	Side Cover Roadster-Solid Signal Red	1
7	061693/9	Side Cover Roadster-Black	1
7	061693/10	Side Cover Roadster-Solid Signal Orange	1
8	063177/9	Side Cover Interstate-Black	1
8	063177/14	Side Cover Interstate-Blue	1
9	061693/11	Side Cover Hi Rider-Tangerine	1
R.H. SIDE COVER-STEEL-LESS DECAL					
7	063504/2	Side Cover Roadster-Fireflake Golden Bronze	1
7	063504/3	Side Cover Roadster-Fireflake Roman Purple	1
7	063504/4	Side Cover Roadster-Fireflake Royal Blue	1
7	063504/6	Side Cover Roadster-Solid Canary Yellow	1
7	063504/7	Side Cover Roadster-Solid Signal Red	1
7	063504/9	Side Cover Roadster-Black	1
7	063504/10	Side Cover Roadster-Solid Signal Orange	1
8	063506/9	Side Cover Interstate-Black	1
8	063506/14	Side Cover Interstate-Blue	1
8	063506/15	Side Cover Interstate-Red	1
COVER FITTINGS					
10	061206	Grommet	2
11	061686	Grommet	1
12	060327	Bolt	2
13	000012	Washer	2
14	0700117	Long Bolt (Roadster/Hi Rider)	1
DECALS (TRANSFERS) ALL MODELS					
15	062019	Decal 750 Commando (Gold/Black Edging)	AR
16	062020	Decal 750 Commando (All Black)	AR
17	063184	Decal 750 Commando (Silver/Black Edging)	AR



Front Fenders, Number Plate and Seats

Front Fenders, Number Plate and Seats **22**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
FRONT FENDER – FASTBACK, FASTBACK L.R., ROADSTER, HI-RIDER, BLACK INTERPOL					
1	062328/1	Front Fender, Chrome	1
2	062323/1	Fender Stay	2
FRONT FENDER – WHITE INTERPOL					
3	062328/2	Front Fender, painted	1
4	062323/2	Fender Stay	2
FRONT FENDER – INTERSTATE					
5	063175	Front Fender, Stainless Steel	1
6	062323/1	Fender Stay	2
FENDER FITTINGS – COMMON TO ALL MODELS					
7	000039	Plain Washer	10
8	000190	Serrated Washer	5
9	060677	Bolt	5
10	060678	Nut	5
11	060357	Bolt	4
12	000011	Plain Washer	4
FRONT NUMBER PLATE (For certain markets as required)					
13	011835	Number Plate	1
14	011836	Stanchion	2
15	NM.18755	Bead	1
16	NMT2221	Washer	2
17	000861	Screw	2
18	000012	Washer	2
19	000005	Nut	1
SEATS					
20	061766	Seat - Roadster	1
21	060501	Seat - Fastback	1
22	061770	Seat - Interpol	1
23	062390	Seat - Hi-Rider	1
24	063183	Seat Interstate	1
25	NM.21852	Seat Buffer	AR
HI-RIDER GRAB RAIL					
26	062374	Grab Rail	1
27	062379	Clip	2
28	NM.25592	Washer	4
29	061798	Screw	4

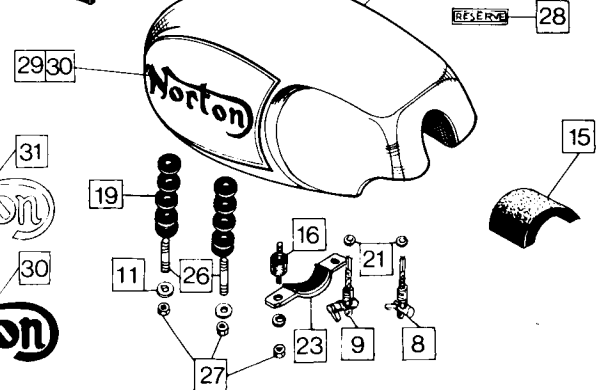
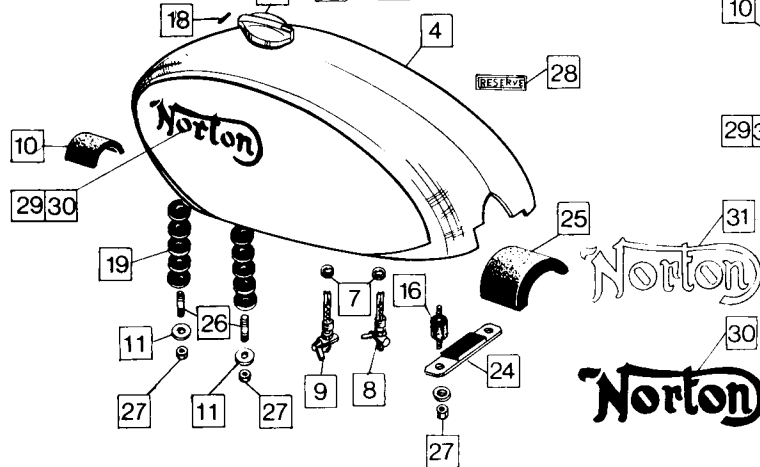
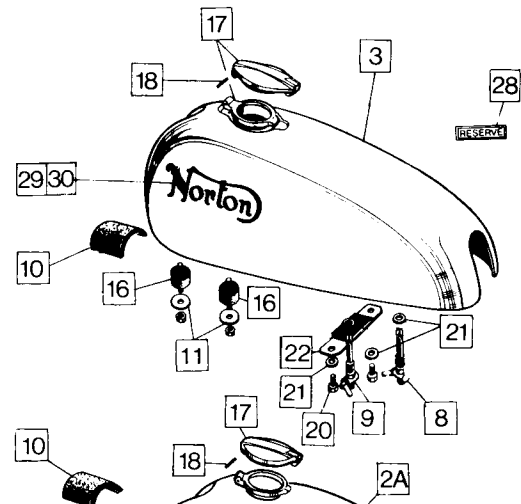
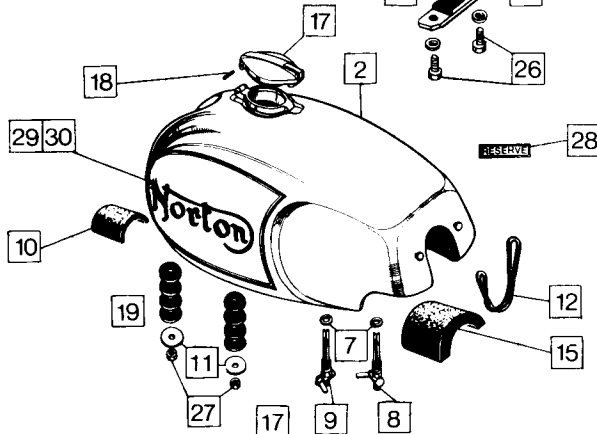
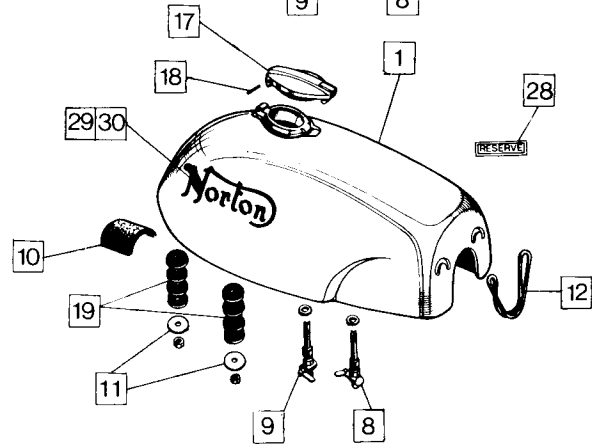
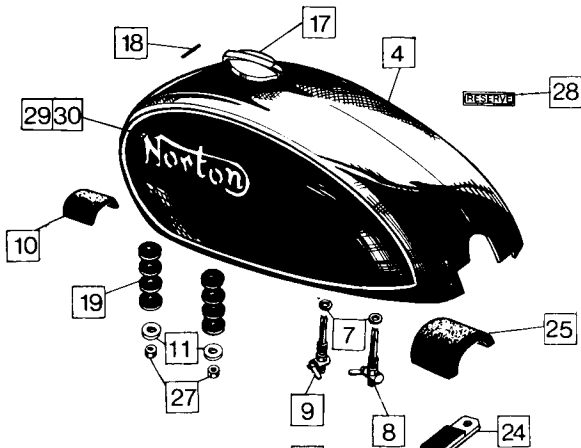
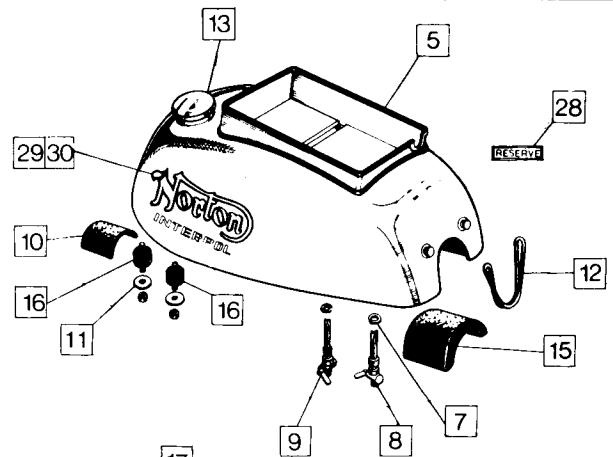
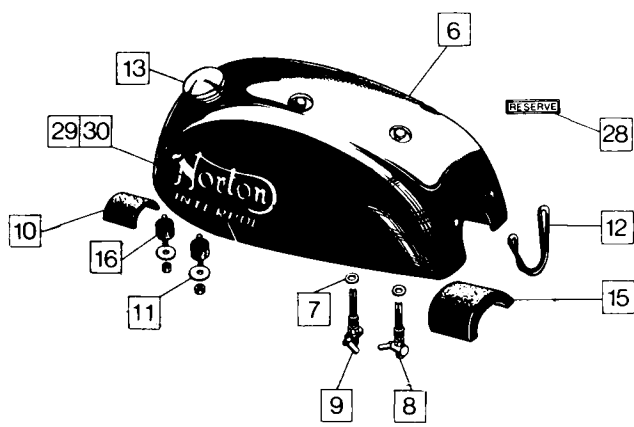


Rear Fenders, Tail Light and Tail Section

Rear Fenders, Tail Light and Tail Section

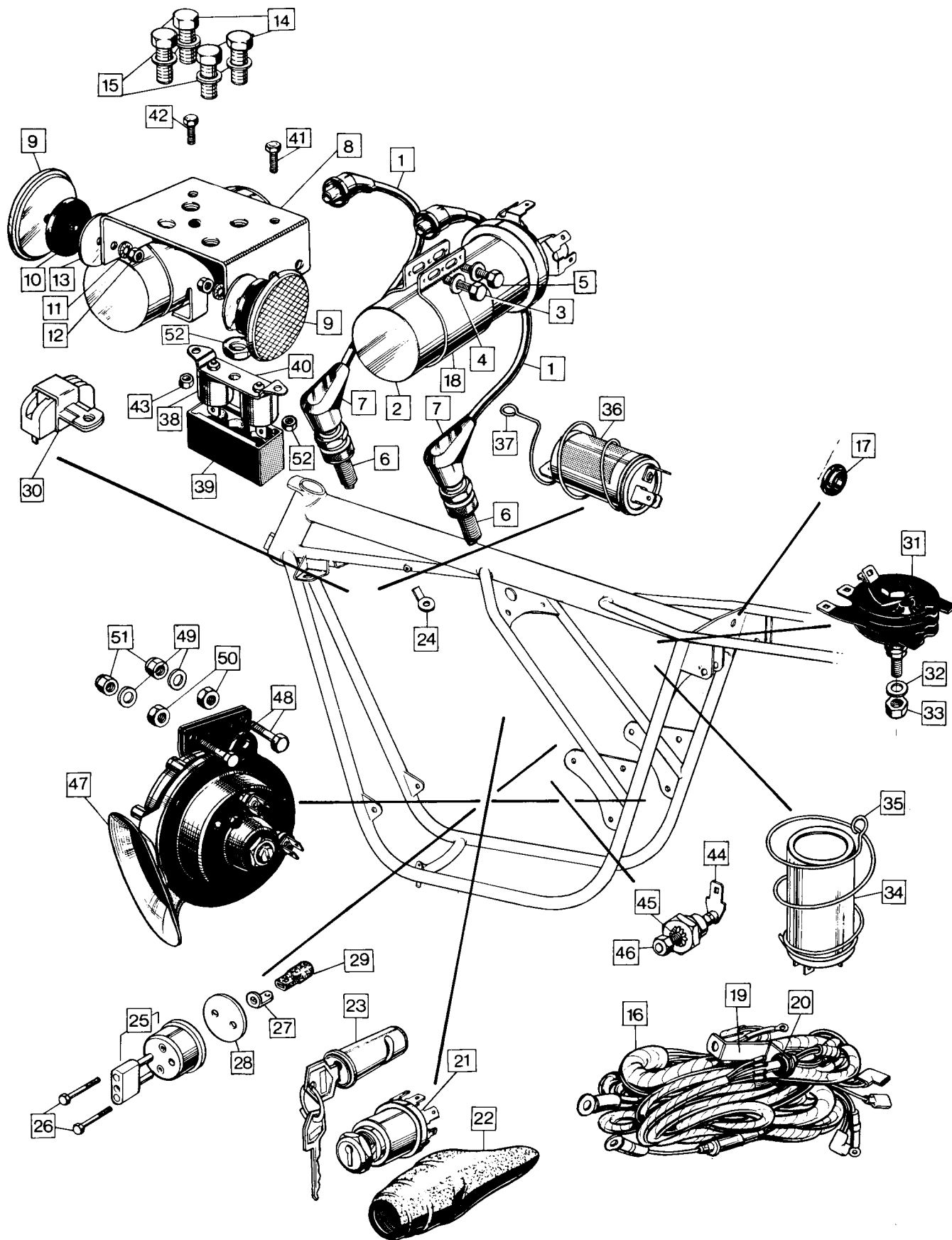
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Plate No.	Part No.	Description	Qty.	Bin No.	Price
REAR FENDER – ROADSTER/HI-RIDER/BLACK INTERPOL					
1	062172	Rear Fender (Chrome)	1
2	035073	Decal "Made in England"	1
3	060359	Bolt	2
4	061121	Clip	1
5	061122	Tail Light Fairing	1
6	060865	Bolt	2
7	062038	Support	1
REAR FENDER – FASTBACK					
8	062171	Rear Fender	1
9	062039/7	Tail, Solid Signal Red	1
9	062039/8	Tail, Solid British Racing Green	1
9	062039/4	Tail, FF Royal Blue	1
9	062039/2	Tail, FF Golden Bronze	1
10	000178	Spacer	1
11	033057	Nut - Number Plate	1
12	035039	Decal "Norton"	1
13	060779	Stud	2
14	062594	Grommet	2
15	061044	Decal "750 Commando"	1
16	060506	Tail Section Bracket	1
17	062037	Number Plate	1
REAR FENDER – INTERSTATE (Fittings as Roadster)					
18	063188	Rear Fender (Stainless Steel)	1
REAR FENDER - WHITE INTERPOL (Fittings as Roadster)					
19	062172/1	Rear Fender	1
COMMON FITTINGS					
20	060643	Spacer	2
21	000011	Washer	3
22	060348	Nut	1
23	060504	Rubber	1
24	000012	Washer	4
25	060327	Bolt	2
26	575189	Rear Side Reflector (Red)	2
27	22401	Washer	4
28	1002/15E	Nut	2
29	060644	Cowl, Tail Lamp	1
30	060909	Screw	2
31	062169	Fender Stay Bracket	1
32	060029	Nut	1
33	060359	Bolt	1
34	060652	Bolt	2
35	062170	Spacer	2
TAIL LAMP - ALL MODELS					
36	56331	Rear Lamp	1
37	54577109	Lens and Window	1
38	144921	Screw, Lens Fixing	1
39	54571677	Gasket	1
40	54525286	Lamp Base Assembly with Gasket and Bulbholder	1
41	380	Bulb	1



Gas Tanks

Plate No.	Part No.	Description	Qty.	Bin No.	Price
GLASS FIBRE GAS TANKS					
1	062025/8	*Tank, Fastback, British Racing Green	1
1	062025/7	*Tank, Fastback, Solid Signal Red	1
1	062025/4	*Tank, Fastback, Fireflake Royal Blue	1
1	062025/2	*Tank, Fastback, Fireflake Golden Bronze	1
2	062026/4	*Tank, Roadster, Fireflake Royal Blue	1
2	062026/6	*Tank, Roadster, Solid Canary Yellow	1
2	062026/7	*Tank, Roadster, Solid Signal Red	1
2	062026/9	*Tank, Roadster, Black with lining	1
2	062026/10	*Tank, Roadster, Solid Signal Orange	1
2	062026/2	*Tank, Roadster, Fireflake Golden Bronze	1
2	062026/3	*Tank, Roadster, Fireflake Roman Purple	1
3	062371/6	*Tank, Hirider, Solid Canary Yellow	1
3	062371/11	*Tank, Hirider, Solid Tangerine	1
4	063173/9	*Tank, Interstate, Black/Gold lining	1
4	063173/14	*Tank, Intersate, Blue/Silver lining	1
*All the above are less decals					
STEEL GAS TANKS					
2A	062701/4	*Tank, Roadster, Fireflake Royal Blue	1
2A	062701/6	*Tank, Roadster, Solid Canary Yellow	1
2A	062701/7	*Tank, Roadster, Solid Signal Red	1
2A	062701/9	*Tank, Roadster, Black with lining	1
2A	062701/10	*Tank, Roadster, Solid Signal Orange	1
2A	063156/2	*Tank, Roadster, Fireflake Golden Bronze	1
2A	063156/3	*Tank, Roadster, Fireflake Roman Purple	1
4A	063394/9	*Tank, Interstate, Black/Gold lining	1
4A	063394/14	*Tank, Interstate, Blue/Silver lining	1
4A	063394/15	*Tank, Interstate, Red	1
5	061764/1	*Tank, Interpol, White (with recess)	1
6	062224/1	*Tank, Interpol, Black (with top pommels)	1
*All the above are less decals and fittings					
GAS TANK FITTINGS					
7	000183	Tap Washer	2
8	031746	Tap Reserve	1
9	033155	Tap	1
10	026359	Thin Rubber	1
11	014999	Washer	2
12	060498	Ring, Tank Fixing	1
13	013325	Filler Cap - Interpol Models	1
14	060797	Nyloc Nut	2
15	062567	Thick Rubber	1
16	060622	Mounting	2
17	060681	Filler Cap - all except Interpol	1
18	060882	Pin, Filler Cap - all except Interpol	1
19	060648	Front Rubber	8 or 12
20	060359	Rear Bolt	2
21	000011	Washer	2
22	062367	Strap, Hi-Rider Model	1
23	063121	Fixing Strap. Steel Tanks	1
24	063239	Fixing Strap. Interstate	1
25	063204	Thick Rubber	1
26	063215	Stud, Tank Fixing	2
27	063123	Nut, Nyloc	4
DECALS					
28	009195	Decal "Reserve"	1
29	062021	Decal "Norton" Gold/Black Edge	2
30	062022	Decal "Norton" All Black	2
31	063179	Decal "Norton" Silver/Black Edge	2



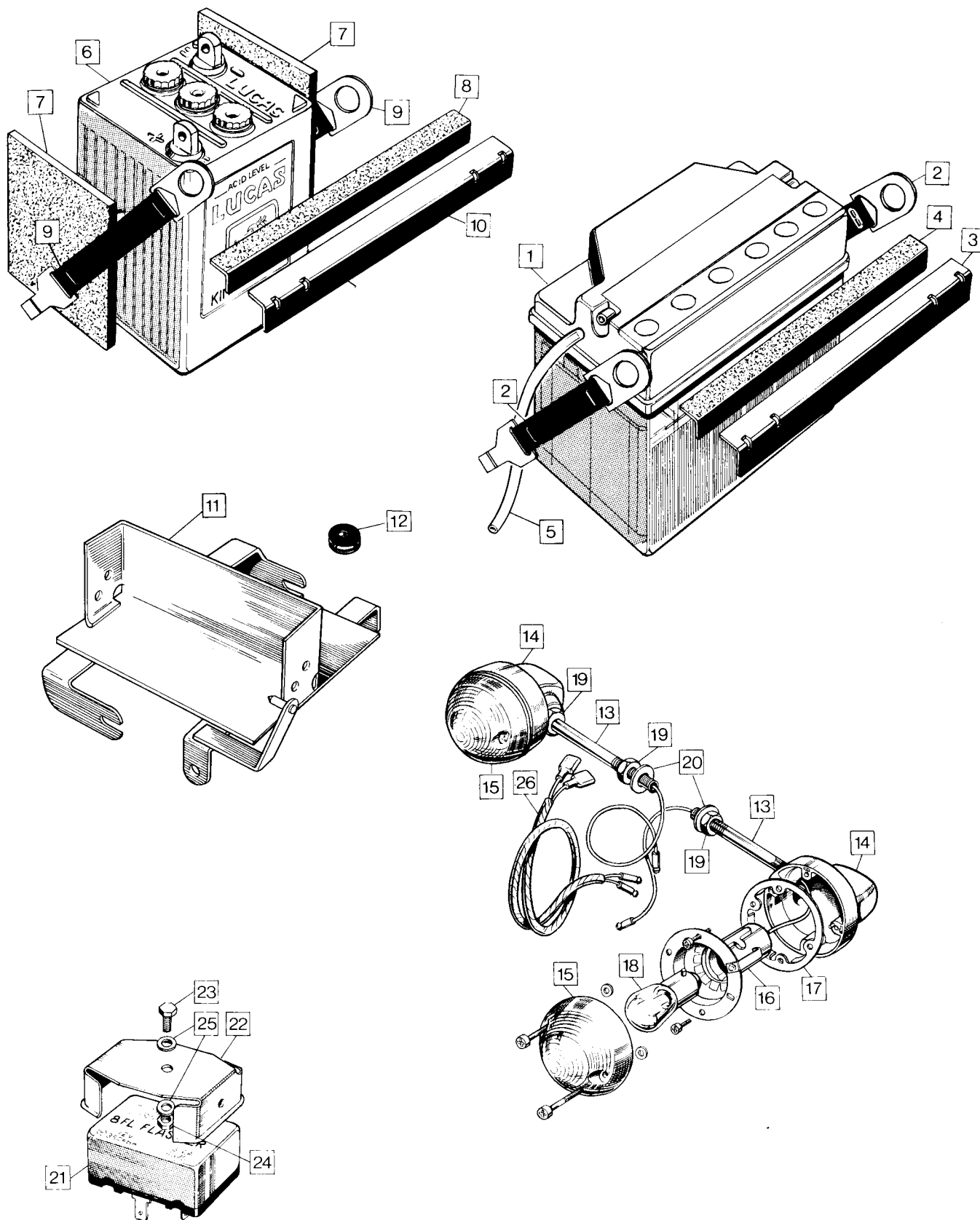
Basic Electrical Components

Basic Electrical Components **25**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062263	Lead H.T.	2
2	45222A	Coil with Bracket (Lucas Type 17M6)	2
3	NV22473	Screw	2
4	000012	Washer	4
5	NV25607	Bolt	2
6	062348	Spark Plug N7Y	2
7	032221	Plug Cap	2
8	062577	Bracket Coil	1
9	57183A	Reflector, Amber	2
10	060648	Rubber	2
11	22401	Washer	2
12	M1002/15E	Nut	2
13	014999	Large Plain Washer	2
14	060865	Bolt	4
15	000012	Washer	4
16	54960723	Wiring Harness	1
17	019490	Grommet	1
18	54419974	Clip	1
19	060693	Bracket, Stop Light Lead	1
20	NM.18285	Grommet	2
21	39784	Switch, Master	1
22	062061	Ignition Switch Cover	1
23	033044	Lock complete with Keys	1
24	062259	Blade	1
25	062666	Plug/Socket	1
26	062722	Screw	2
27	063041	Terminal, Accessory Socket	1
28	063025	Insulating Washer	1
29	063147	Terminal Sleeve	2
30	47225A	Resistor, Ballast	1
31	49072	Rectifier	1
32	000012	Washer	1
33	033057	Nut	1
34	54170009	Capacitor 2MC	1
35	54483155	Spring	1
36	38706A	Warning Light Assimilator	1
37	062055	Spring	1
38	54420128	Capacitor	2
39	54418528	Cover	1
40	54418526	Base Plate	1
41	25607	Screw	1
42	NV22473	Screw	1
43	NM.22061	Nut	2
44	49345	Zener Diode	1
45	015306	Washer	5
46	033057	Nut	1
47	54068152	Horn	1
48	060652	Bolt Horn	2
49	000012	Plain Washer	2
50	033057	Nut	2
51	062240	Nut	2
52	033057	Nut	1

Head Lights **26**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
HEADLAMP – FASTBACK, FASTBACK L.R. ROADSTER, INTERPOL, INTERSTATE					
1	60279	Headlamp SS700P	1
2	553248	Rim	1
3	54525927	Light Unit	1
4	062035	Spacer	2
5	60349	Headlamp SS700P Continental/France	1
6	54522680	Light Unit Continental/France	1
7	553738	Adaptor	1
HEADLAMP, HI-RIDER					
8	60280	Headlamp MCH66	1
9	534343	Rim	1
10	54525272	Light Unit	1
11	062300	Spacer	2
12	60348	Headlamp MCH66 Continental/France	1
13	54523513	Light Unit Continental/France	1
14	553738	Adaptor	1
HEADLAMP COMPONENTS – COMMON TO MCH66 AND SS700P HEADLAMPS					
15	54960724	Headlamp Harness	1
16	504665	Wire Fixing	6
17	144921	Screw, Rim Fixing	1
18	534296	Plate, Rim Fixing	1
19	54363453	Warning Light Body Amber	1
20	54363454	Warning Light Body Red	1
21	54363455	Warning Light Body Green	1
22	54140331	Sealing Ring, Light Body	3
23	281	Bulb, Warning Light	3
24	54525212	Shield Warning Light	3
25	34660	Lighting Switch	1
26	554602	Bulb Holder Main	1
27	555910	Sleeve, Terminal	1
28	54573590	Bulb Holder Pilot	1
29	554354	Ring, Pilot Bulb Seating	1
30	370	Bulb Main 45/40W	1
31	410	Bulb, Main, Continental 45/40W	1
32	411	Bulb, Main, France 45/40W	1
33	989	Bulb Pilot	1
34	062321	Bolt Headlamp Mounting	2
35	062409	Washer Headlamp Mounting	2

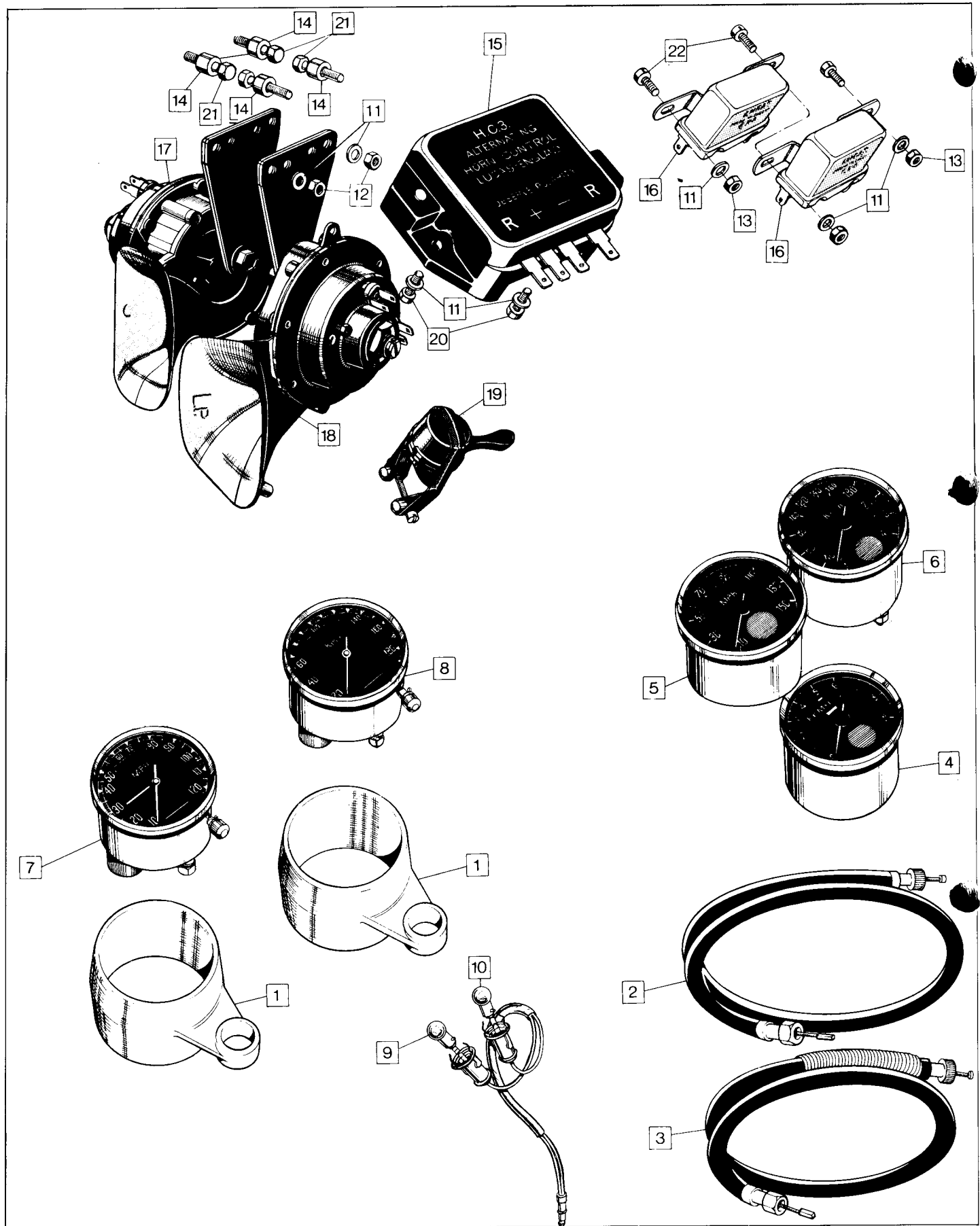


Batteries, Battery Tray, Direction Indicators

Batteries, Battery Tray, Direction Indicators

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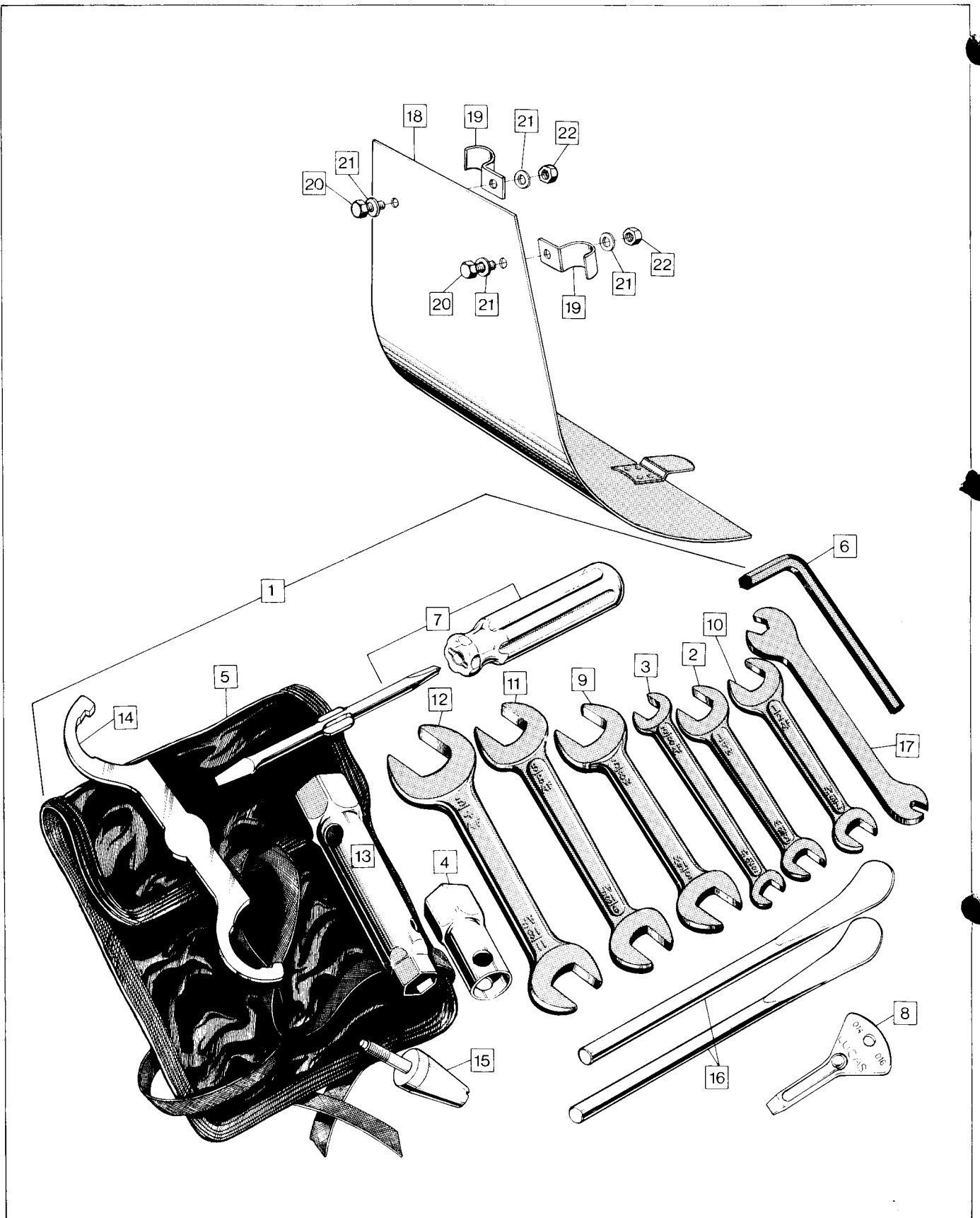
Plate No.	Part No.	Description	Qty.	Bin No.	Price
BATTERY – ALL MODELS EXCEPT INTERPOL					
1	54027029	Battery PUZ5A	1
2	061662	Strap	2
3	061667	Crossbar	1
4	061659	Rubber	1
5	063227	Breather Tube	1
BATTERY – INTERPOL					
6	54027410	Battery SCZ7E	2
7	061655	Rubber	2
8	061660	Rubber	1
9	061661	Strap	2
10	061668	Crossbar	1
BATTERY TRAY – ALL MODELS					
11	062557	Tray Battery	1
12	060811	Grommet	1
DIRECTION INDICATORS					
13	062059	Indicator Lamp Mounting	4
14	062060	Lamp	4
15	54581638	Lens	4
16	54580322	Bulbholder Assembly	4
17	573832	Interior Assembly	4
18	382	Bulb	4
19	20948	Nut	2
20	26494	Washer	2
21	062045	Flasher Unit	1
22	062046	Mounting Bracket	1
23	060915	Bolt	1
24	060678	Nut	1
25	000039	Washer	2
26	062574	Link Lead (Front Flashers)	1



Instruments and Police Horns

Instruments and Police Horns **28**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
INSTRUMENTS, INSTRUMENT CASES AND DRIVE CABLES					
1	060510	Instrument Case	2
2	NM.25087	Speedometer Cable	1
3	061118	Tachometer Cable	1
4	062279	Tachometer Head	1
5	062277	Speedometer Head, MPH	1
6	062278	Speedometer Head, KPH	1
7	061767	Speedometer Head, MPH, Certified (Police)	AR
8	062229	Speedometer Head, KPH, Certified (Police)	AR
9	062086	Speedometer Bulbholder, Bulb and Lead	1
10	L643	Speedometer/Tachometer Bulb	1
INTERPOL ONLY - POLICE HORNS					
11	000039	Washer	7
12	033057	Nut-Horn Fixing	2
13	060678	Nut	5
14	060694	Spacer (Horn to coil bracket)	4
15	60933008	Control	1
16	33213	Relay 6RA	2
17	54068189	Horn 9H	1
18	54068190	Horn 9H	1
19	31482	Switch, Horns and Blue Lamp	2
20	30865	Screw (2 alt control to tool cpt)	2
21	NM.26948	Bolt (Horns to coil bracket)	4
22	30802	Screw (Relays to cover)	3
(Blue Lamp not supplied - this is in fairing)					



Toolkit and Skid Plate

Toolkit and Skid Plate **29**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
	TOOL KIT CPTE				
1	062550	Tool Kit complete	1
2	017052	Spanner $\frac{3}{16}$ " x $\frac{1}{4}$ " open ended	1
3	017053	Spanner $\frac{5}{16}$ " x $\frac{3}{8}$ " open ended	1
4	017252	Spanner - Spark Plug	1
5	017253	Bag	1
6	019869	Key, Socket Screw	1
7	062551	Screwdriver	1
8	024365	Gauge/Contact Breaker Screwdriver	1
9	060820	Spanner $\frac{5}{16}$ " x $\frac{3}{8}$ " open ended	1
10	060821	Spanner $\frac{7}{16}$ " x $\frac{1}{2}$ " open ended	1
11	060822	Spanner $\frac{9}{16}$ " x $\frac{5}{8}$ " open ended	1
12	060823	Spanner $\frac{11}{16}$ " x $\frac{3}{4}$ " open ended	1
13	060922	Spanner $\frac{3}{4}$ " x $\frac{15}{16}$ " Box	1
14	061284	Spanner Suspension Unit	1
15	061359	Camshaft Oil Seal Guide	1
16	NMLTU07	Lever	2
17	NMSPU2/20	Spanner Rocker Adjusters	1
	SKID PLATE (Available only as Spares)				
18	062401	Skid Plate	1
19	062404	Clip	2
20	060359	Bolt	2
21	000011	Washer	4
22	060348	Nut	2